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MARCH 11, 1983

CALCS FROM GEOTECH FILES, TASK 6

ATTN: MR. JANIS STRAUBERGS

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Design Calculation Cover Sheet

PROJECT No. P5700

FILE No. P5700.14.06

SERIAL No. 0028

PROJECT TITE	LE Susitna Hydroelectric	: Project			
	Alaska Power Authori	ty			
DEPARTMENT	Geotech - Buffalo				
CALCULATIONS	s FCR: Impervious Core Gra	adation Study	. (PRECEDENT	CASES, T	742)
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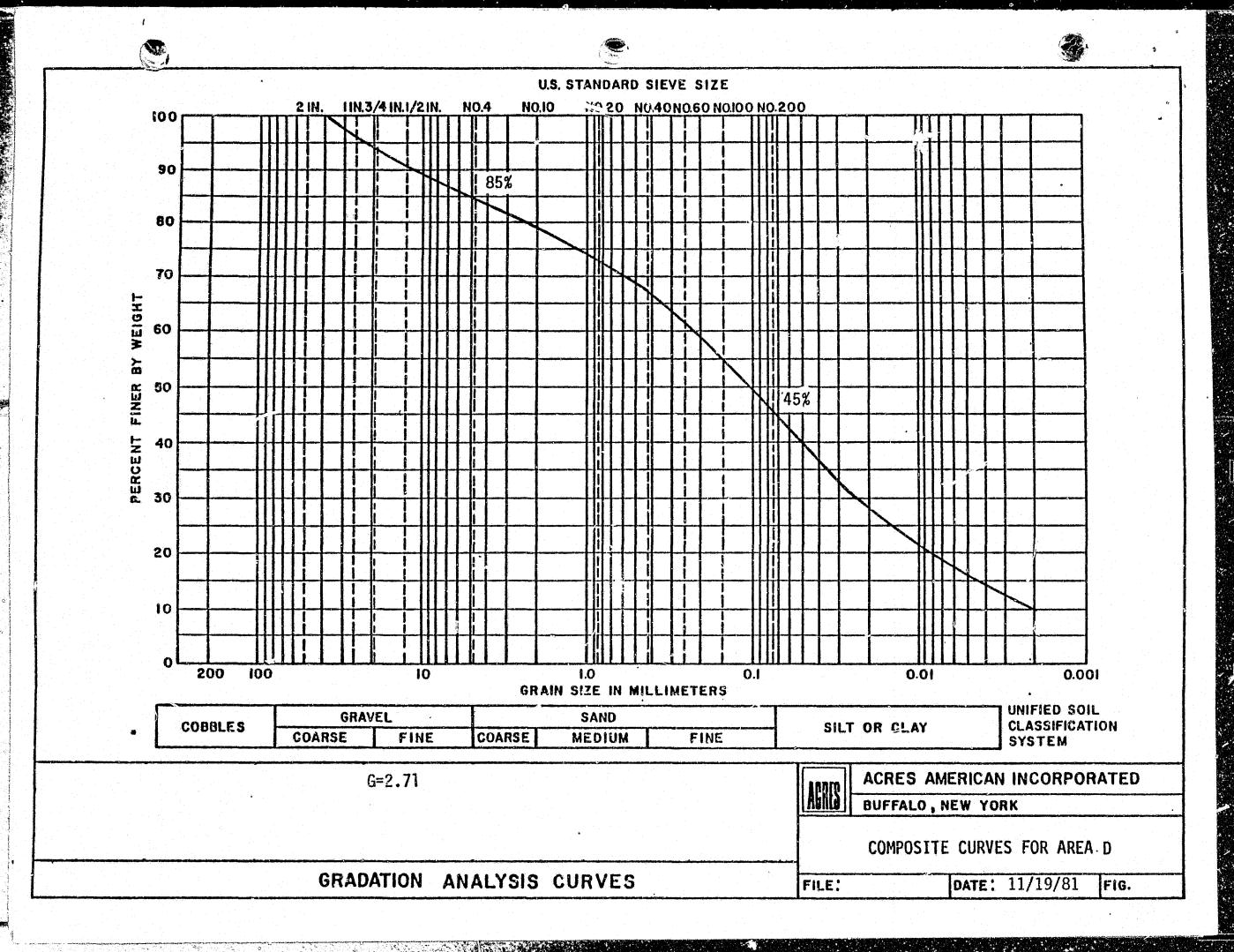


Calculation Criteria, Data and References

WATANA DAM CORE MATERIAL COMPARISONS

Project No.	P5700
File No. P	5700.14.06
Serial No	0028

The attached graphs represent the published gradations of glacial till used as dike and/or dam core material. The Watana Borrow Area D composite and Area H composite curves are from November 1981 test results, the gradation band that is superimposed on the composite reference case sheet represents the normal range from all 1978-1981 individual sample testing.



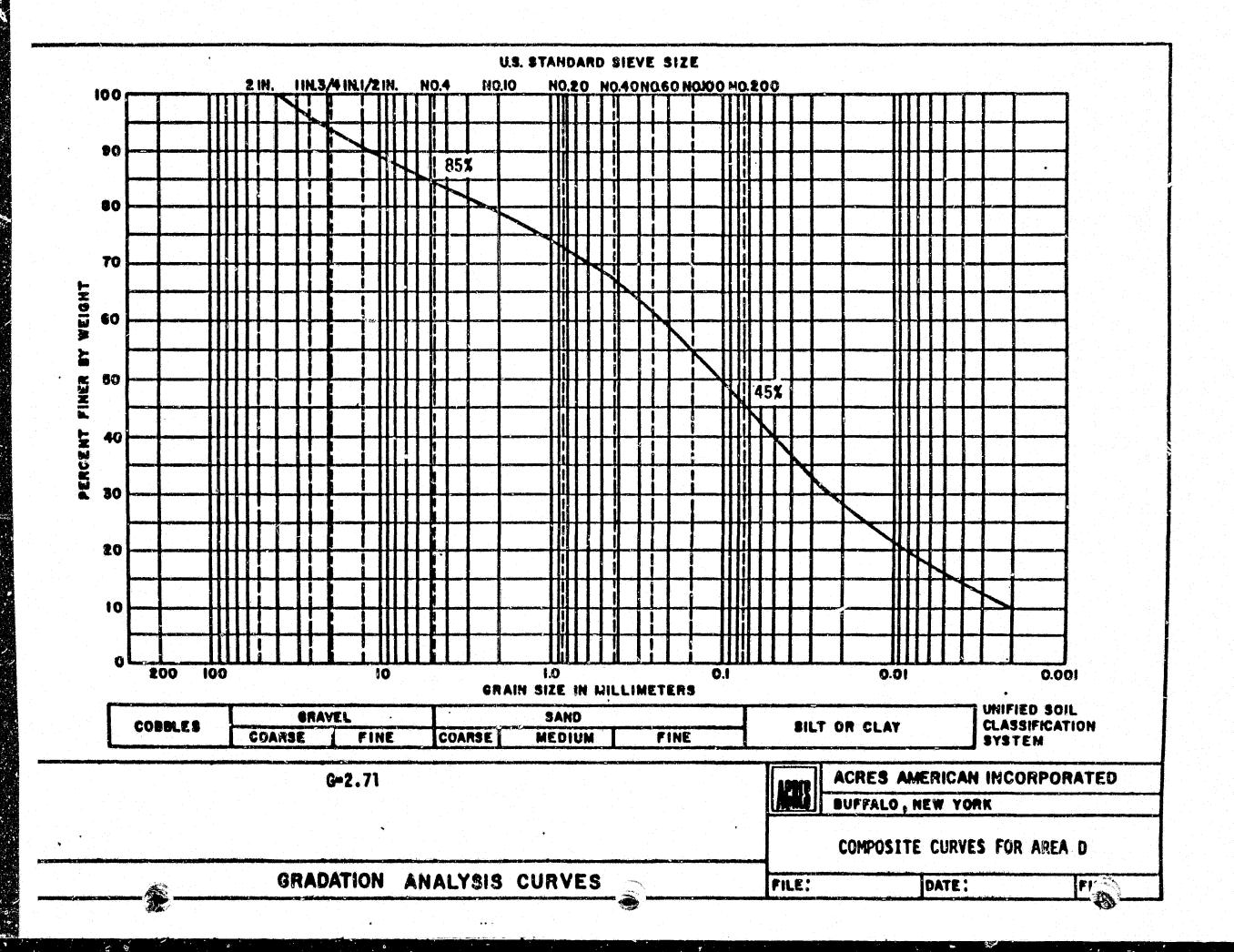
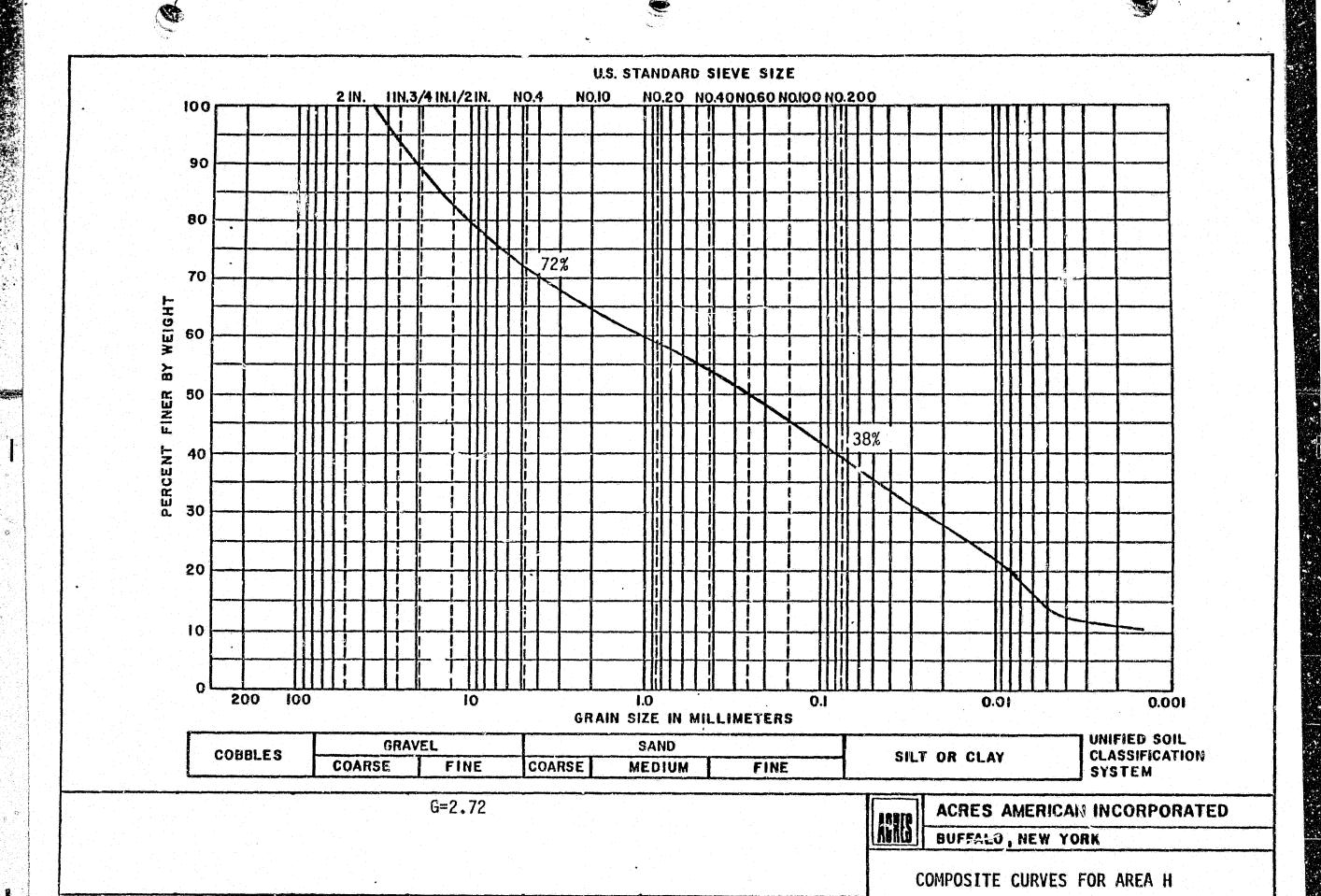


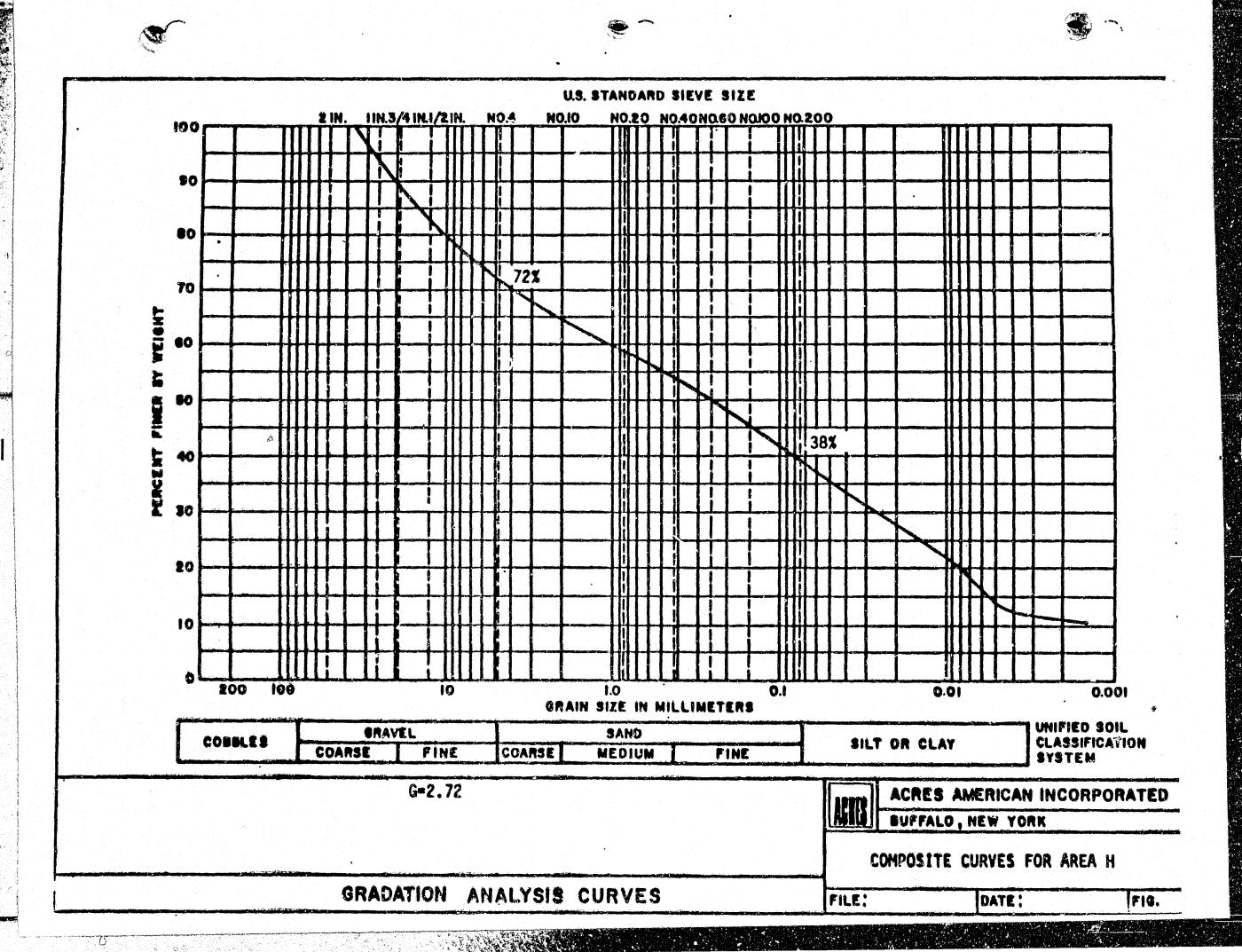
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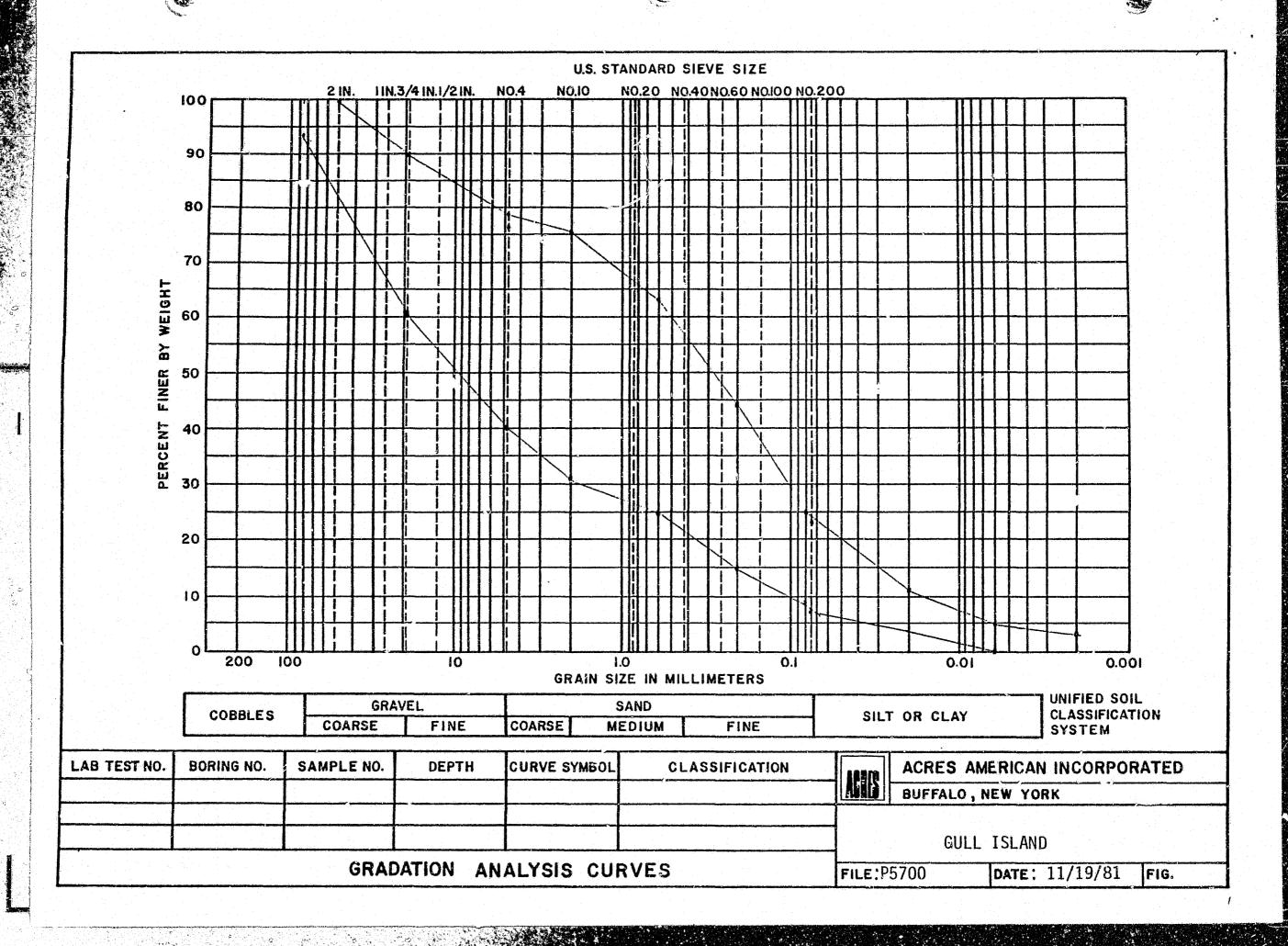
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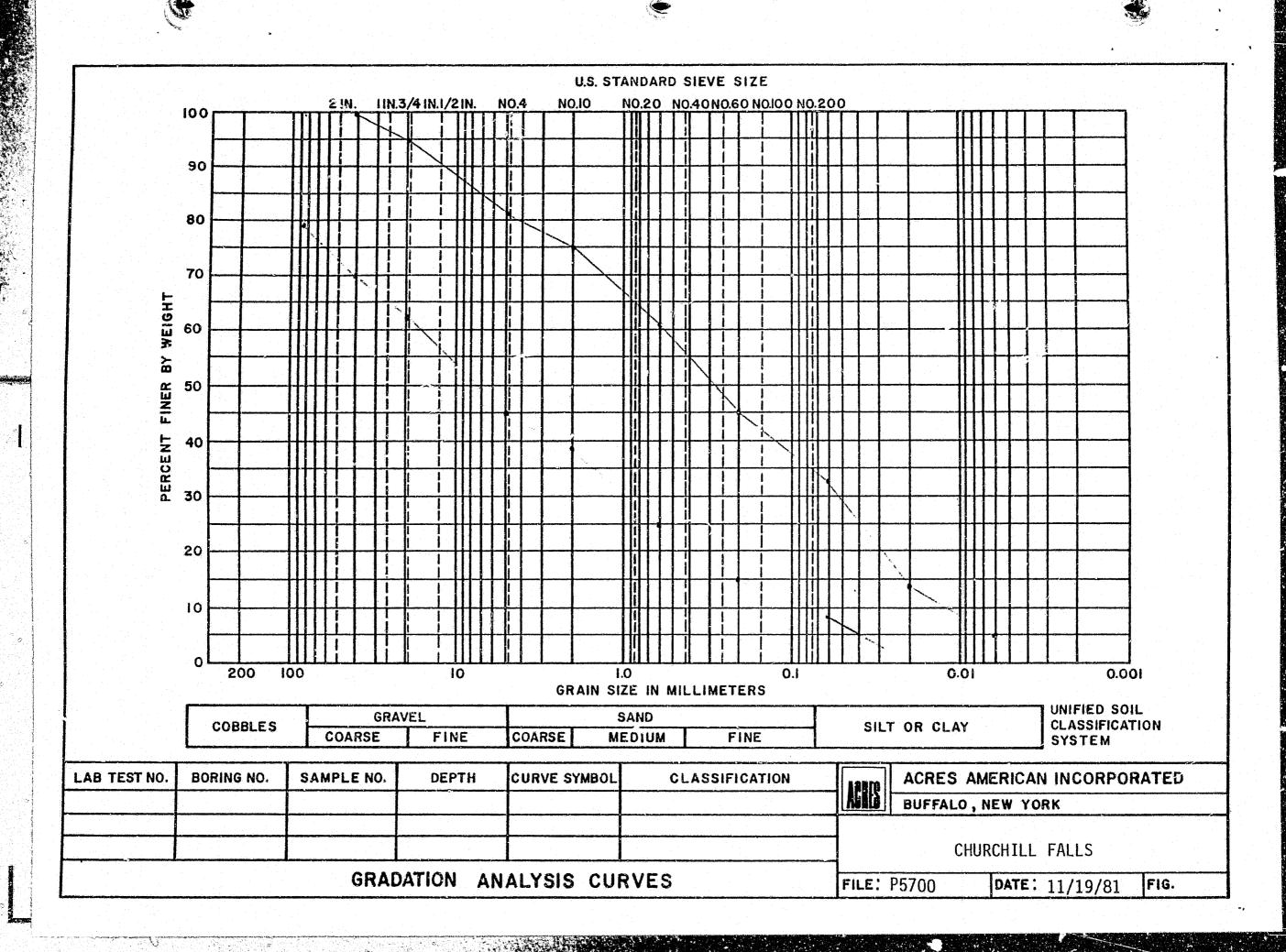


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GRADATION ANALYSIS CURVES



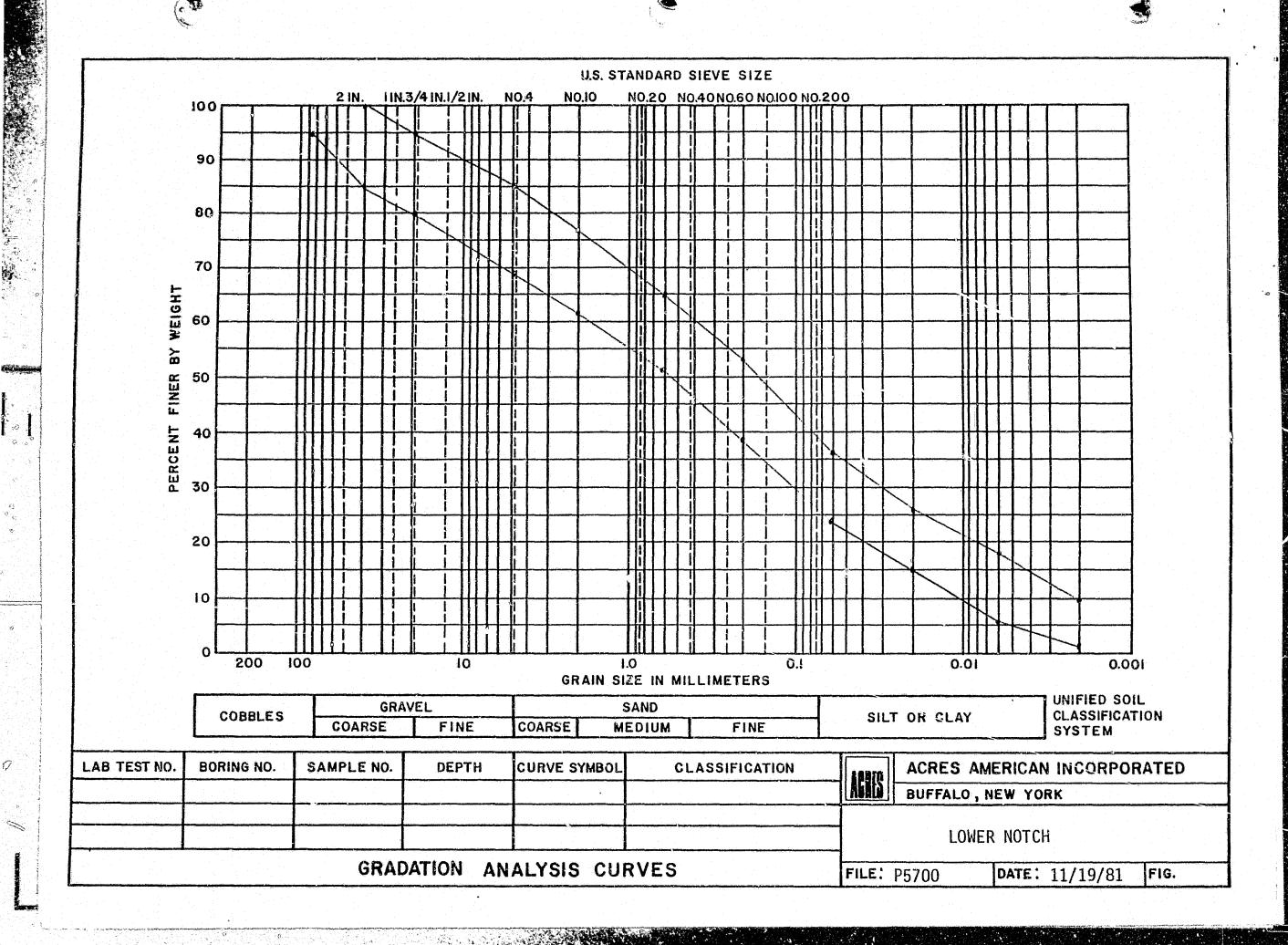


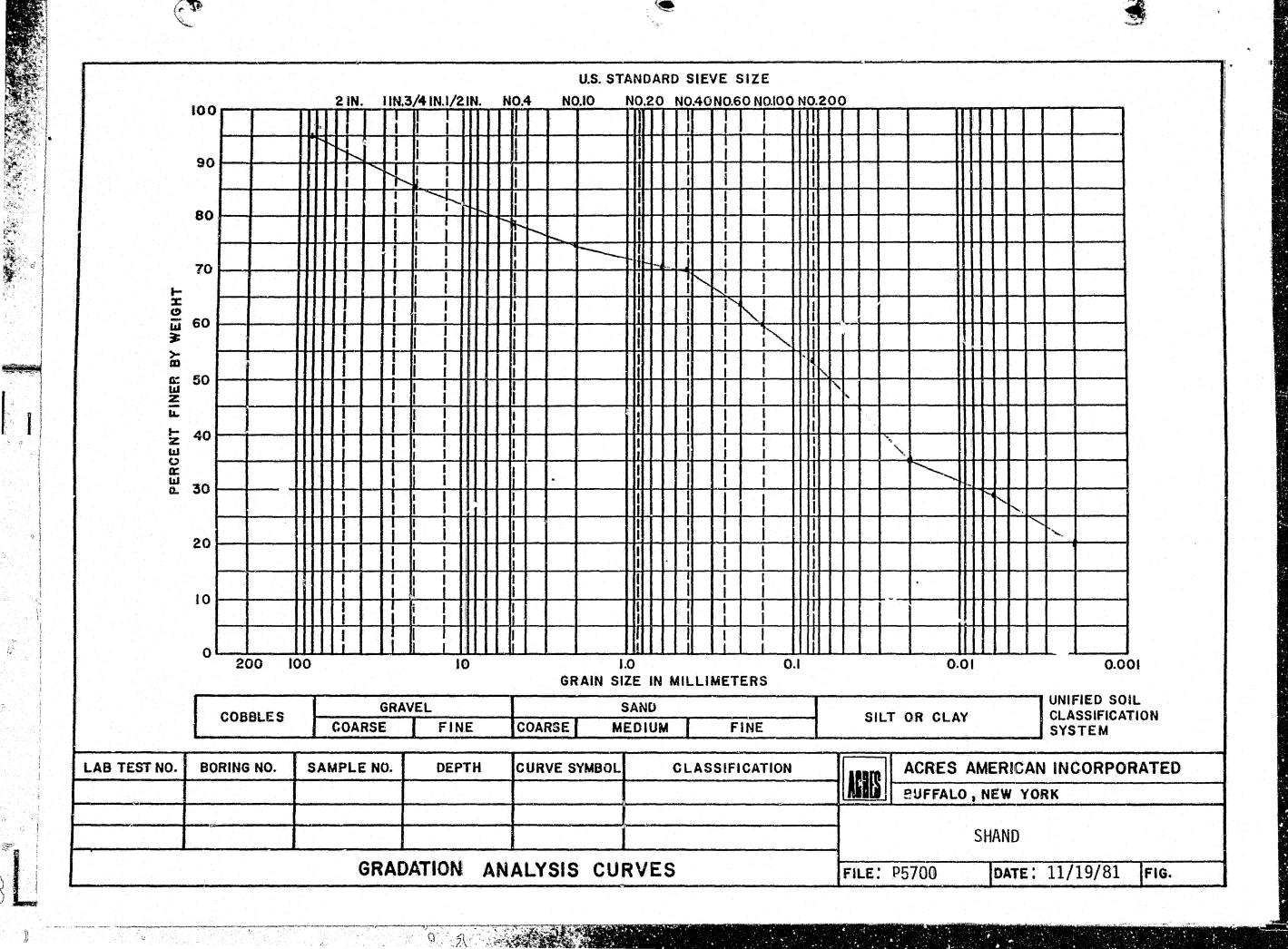


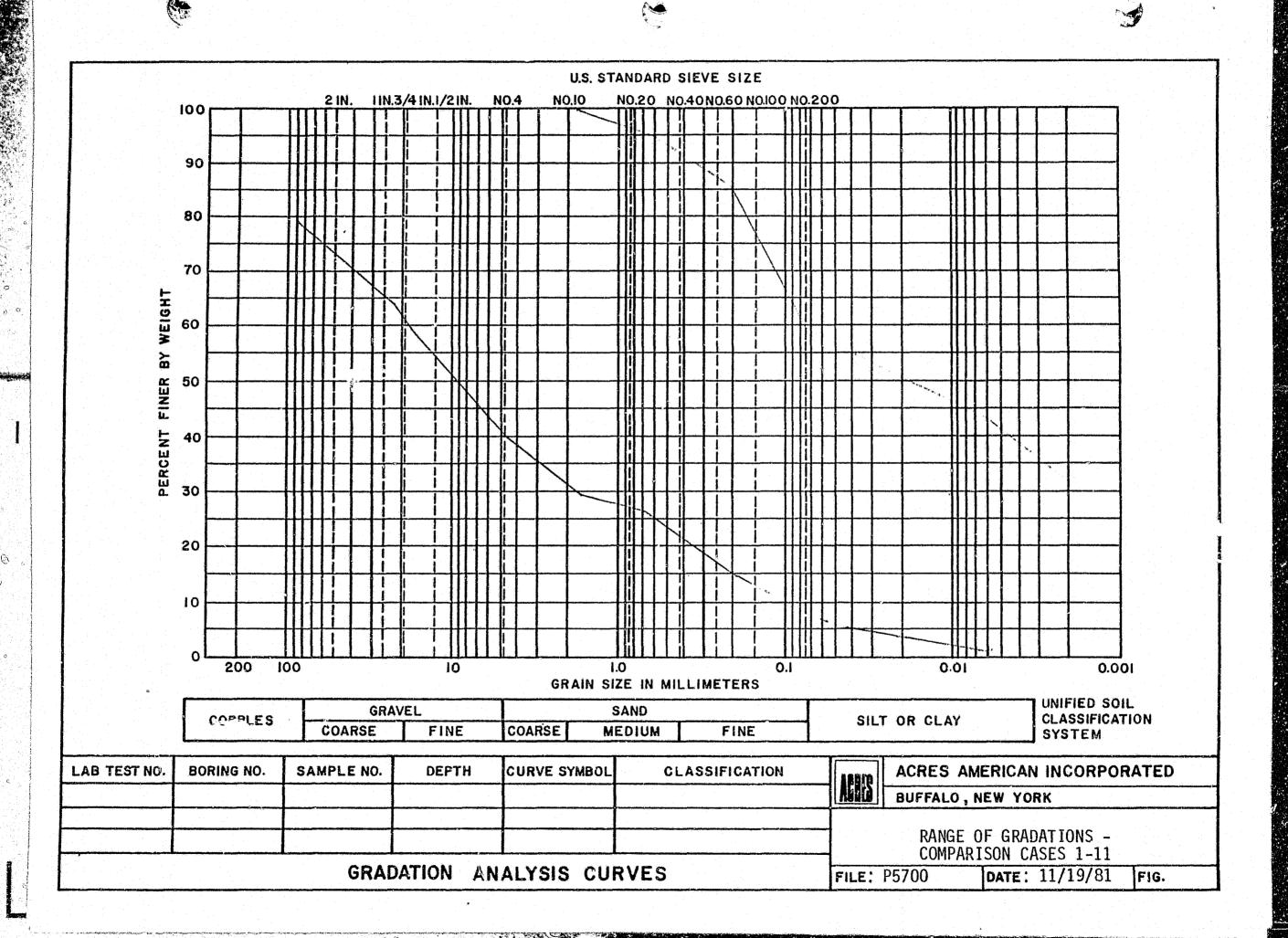
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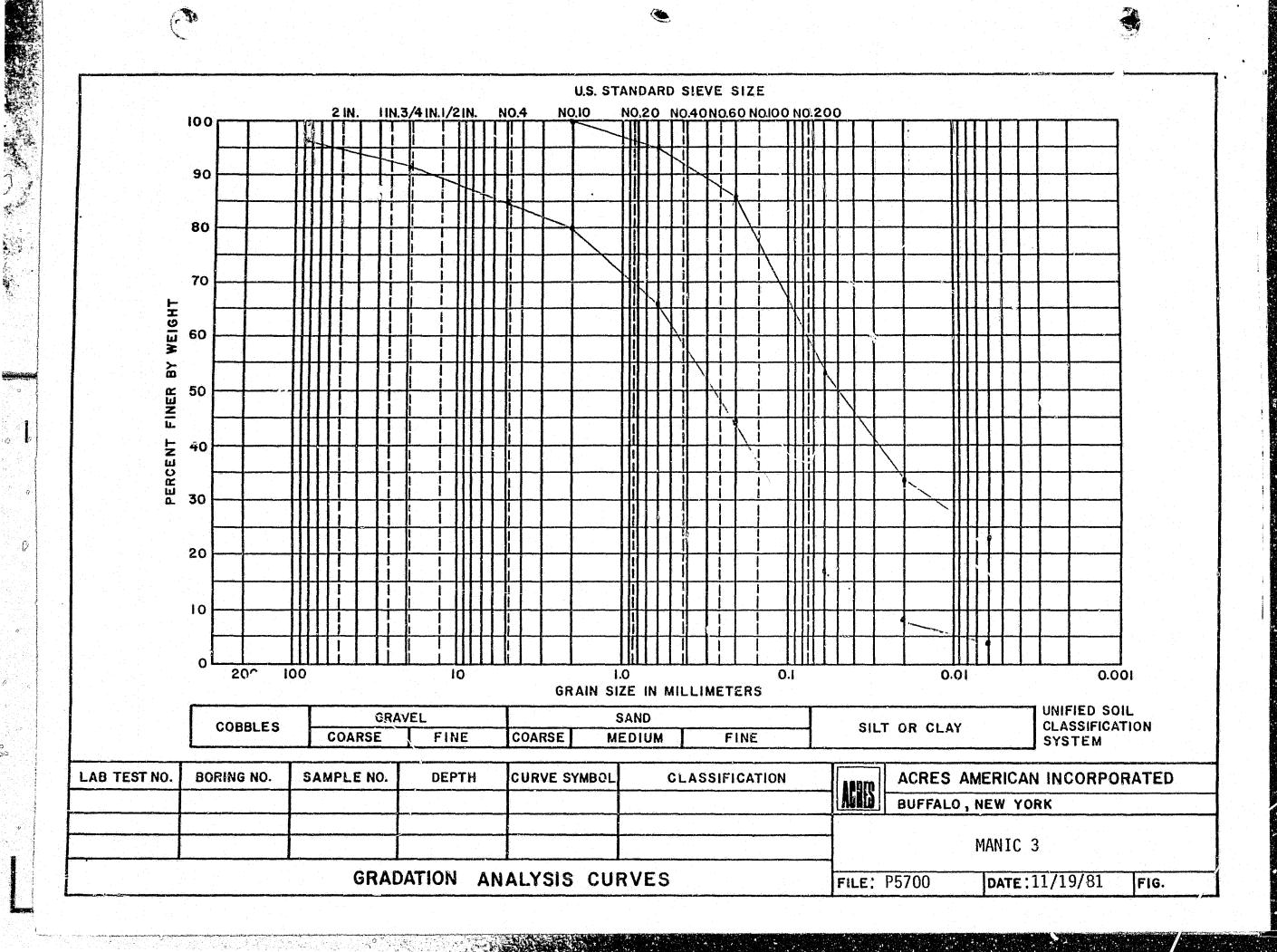
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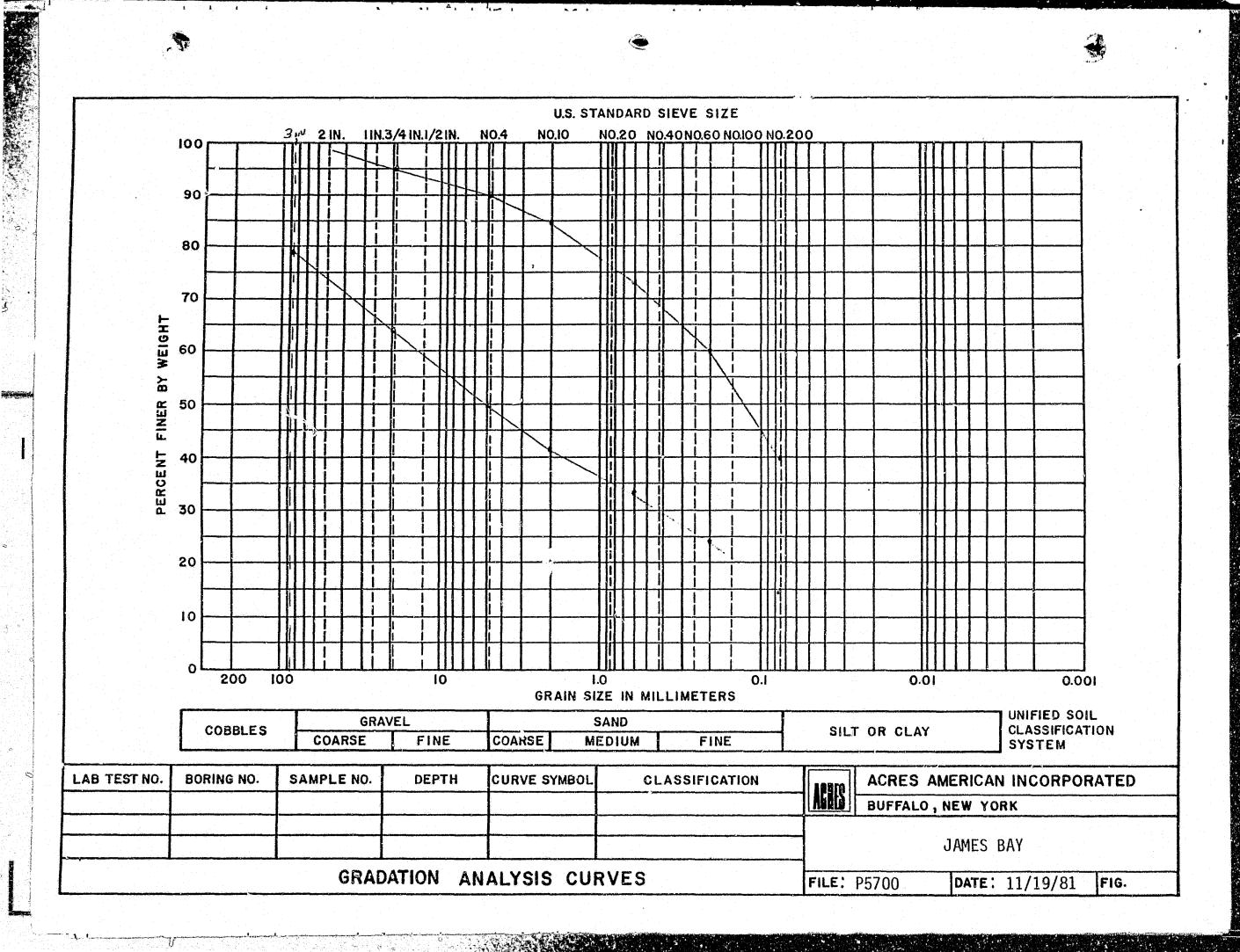


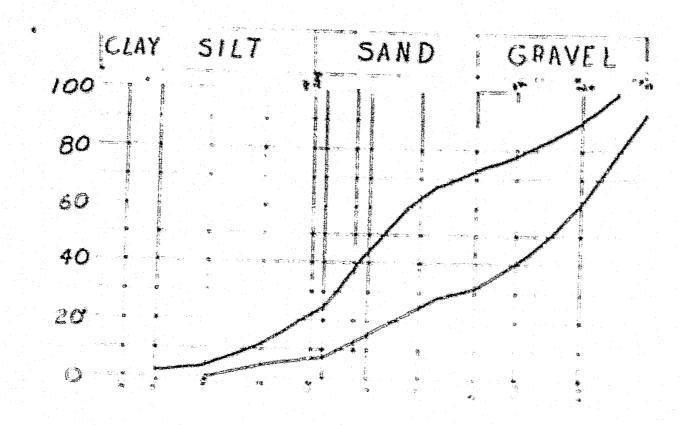


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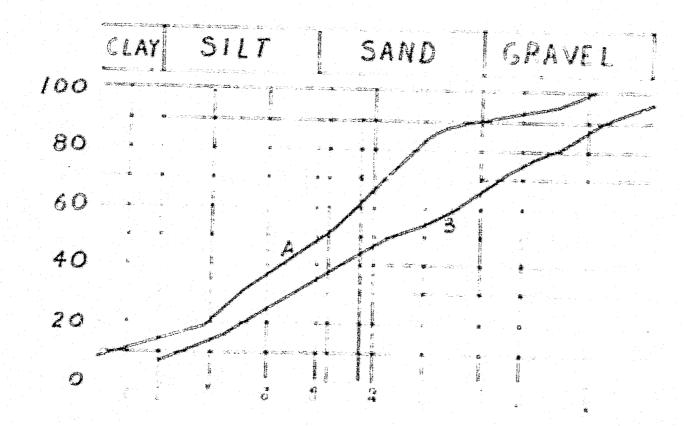


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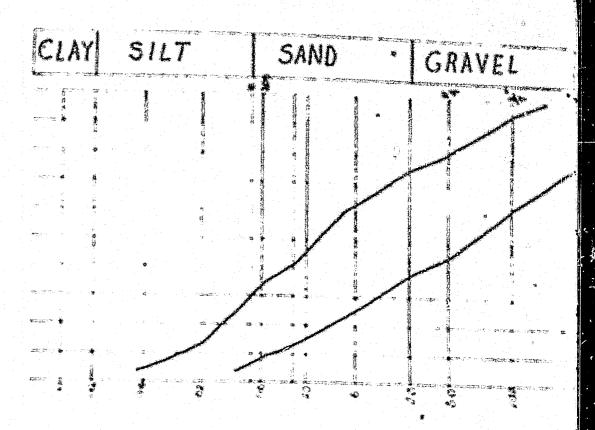




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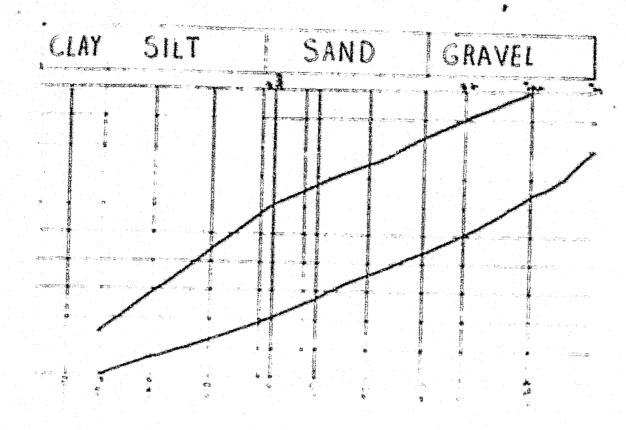
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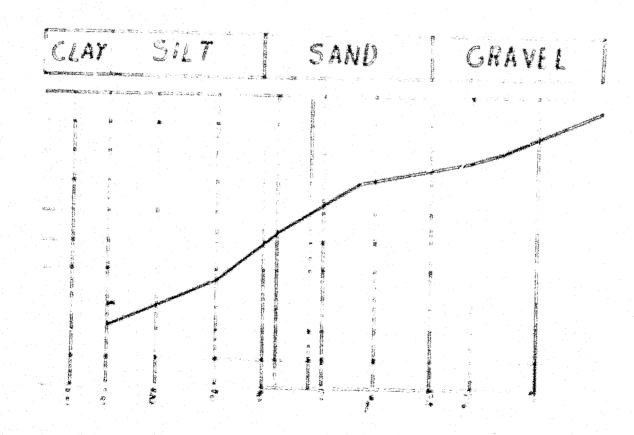
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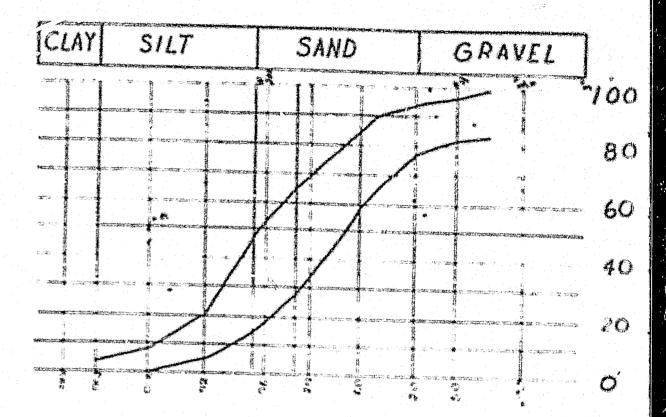
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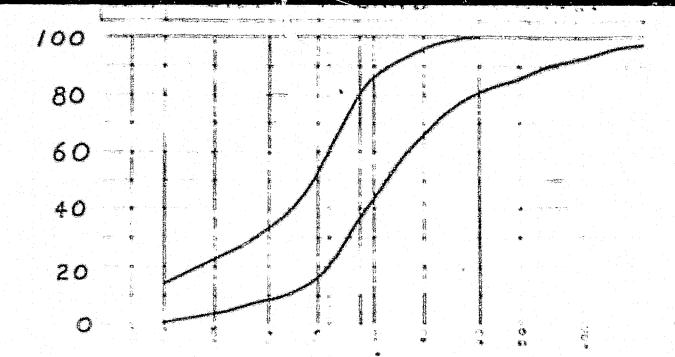
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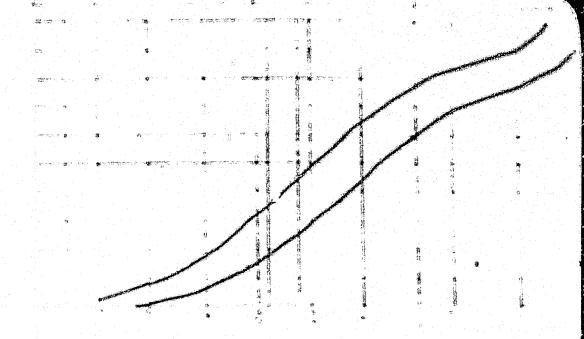


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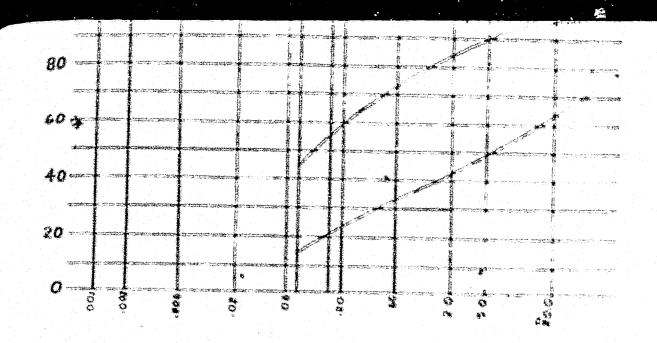


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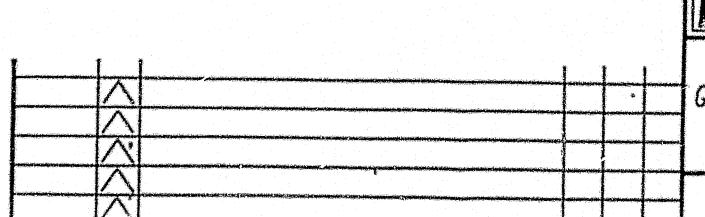
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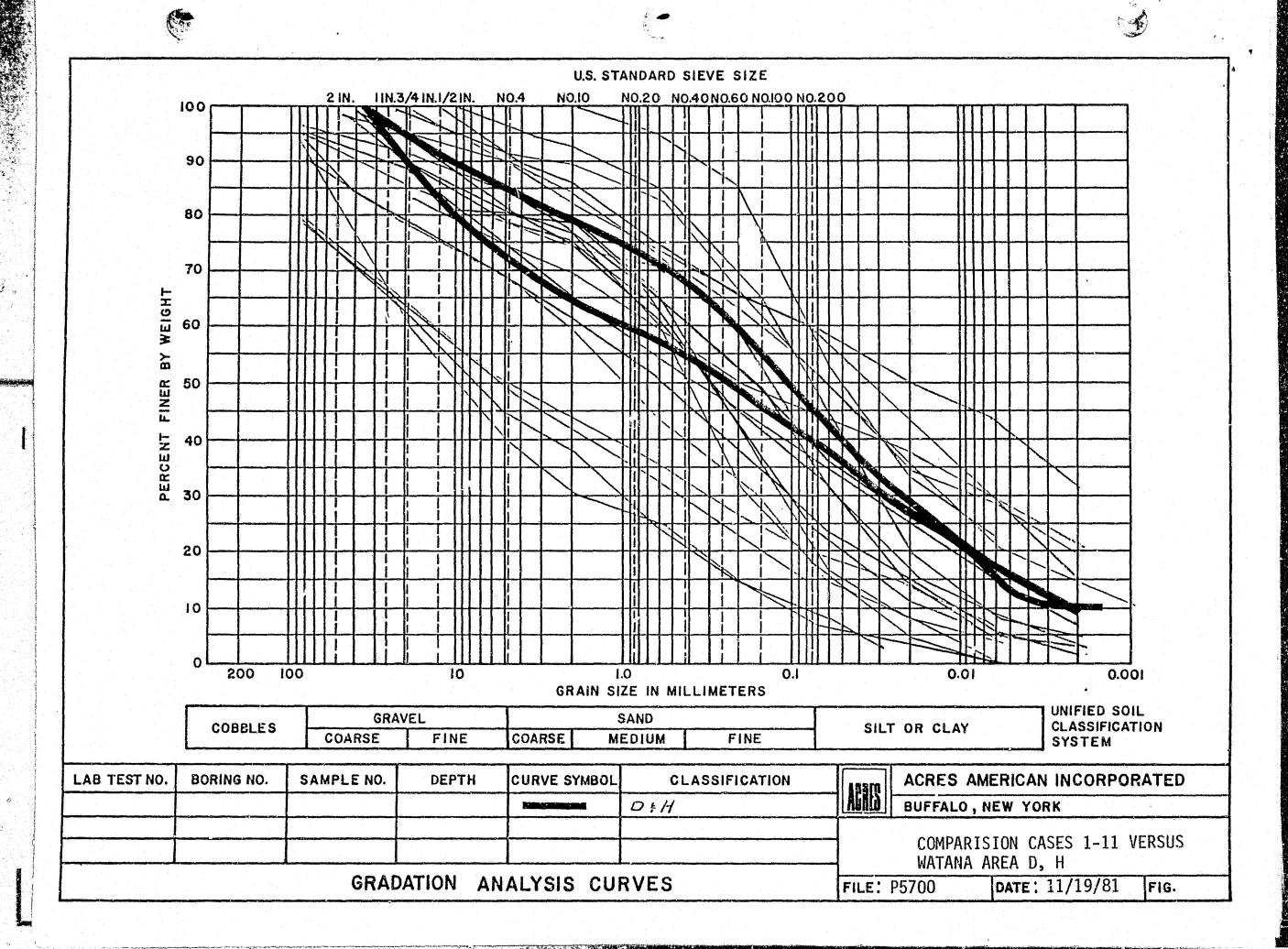
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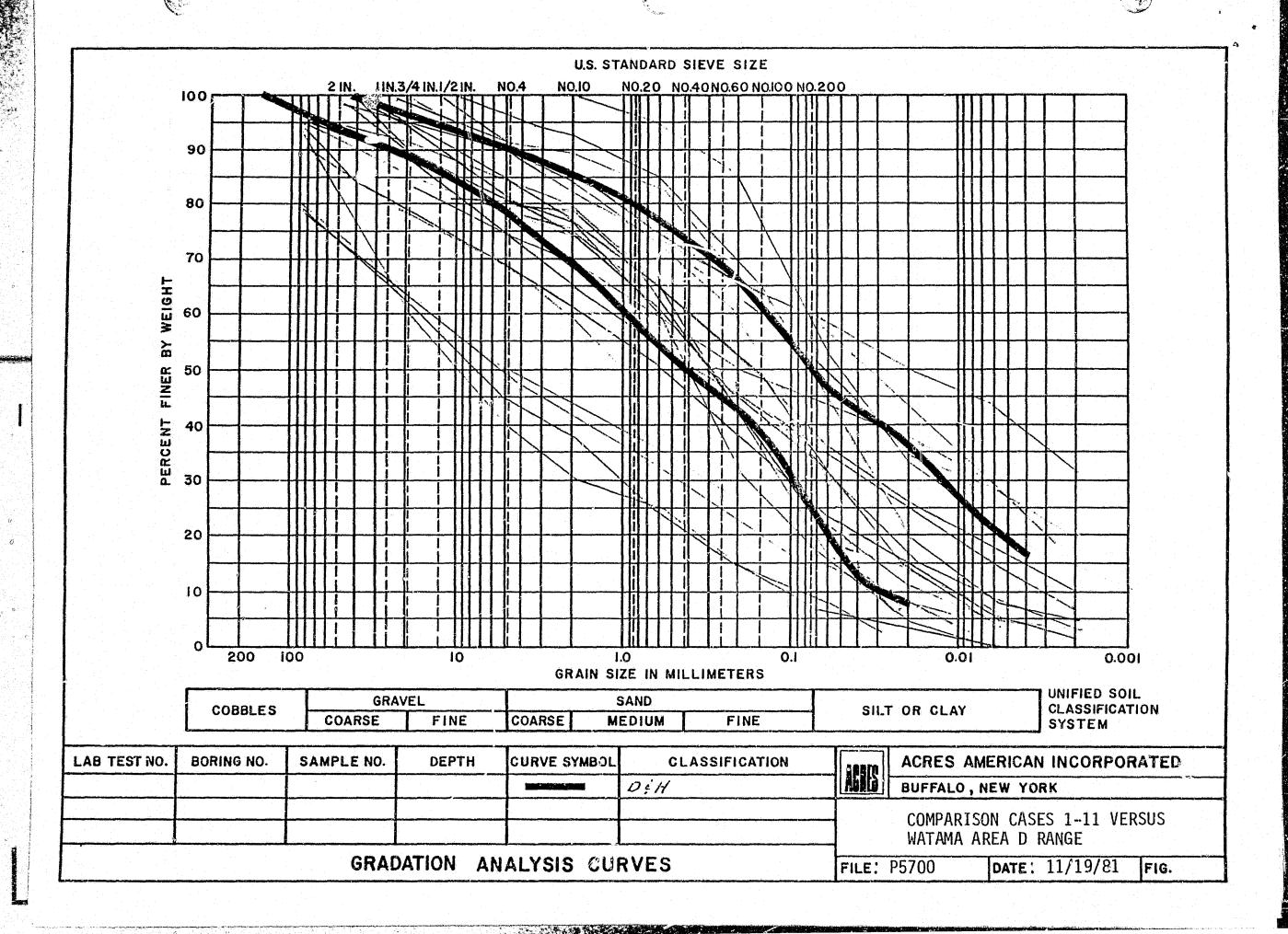
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GLACIAL TILLS IN DAMS

DATE DECEMBER 1990 SCALE





TASK 6

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Design Calculation Cover Sheet

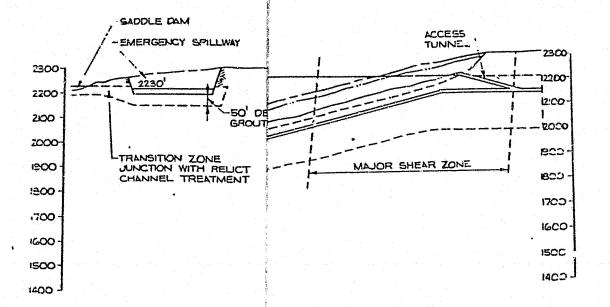
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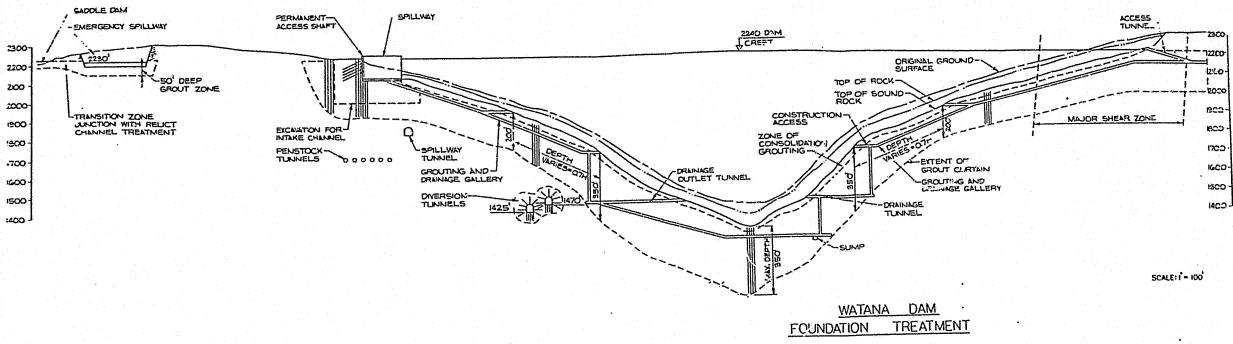


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SUSITNA HYDROELECTRIC PROJECT WATANA DAM

MAIN DAM

EXCAVATION

OVERBURDEN - AVERAGE 20 FEET DEPTH OVER ALL FOUNDATION AREA. WEATHERED ROCK UNDER CORE AND FILTERS - 40' DEPTH. WEATHERED ROCK UNDER SHELLS - 10' DEPTH.

MAXIMUM SLOPES - 1H:2V BELOW 1800' ELEVATION 1H:1V ABOVE 1800' ELEVATION

CONSOLIDATION GROUTING

10' X 10' GRID OF HOLES 30' DEEP OVER AREA OF CORE AND FILTERS.

SUSITNA HYDROELECTRIC PROJECT WATANA DAM

CURTAIN GROUTING

DOUBLE ROW CURTAIN - VERTICAL.

350' MAXIMUM DEPTH (AT MAXIMUM HEAD).

50' MINIMUM DEPTH IN ABUTMENTS.

HOLE SPACING PRIMARY 40'.

SECONDARY

TERTIARY SPLIT SPACING TO GIVE

QUATERNARY

FINAL SPACING 5'.

GALLERIES FULL LENGTH OF DAG, APPROXIMATE SIZE 10' X 10'.

DRAINAGE

50' DEEPER THAN GROUT CURTAIN.

HOLE SPACING 10'.

DRILLED FROM GROUT GALLERIES.

FULL LENGTH OF DAM, EXTENDING 600' INTO LEFT ABUTMENT.

CONNECTING TO INTAKE AND SPILLWAY STRUCTURES RIGHT ABUTMENT.

HOLES INCLINED DOWNSTREAM 150 FROM VERTICAL.



Calculations SUBJECT:

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1 - GENERAL

The geotechnical investigations to date have been primarily directed towards investigating the important geological features which may have significant impact on the technical suitability of the site and the project layout. Although sufficient information has been gathered on the site geology for this purpose, the information on the subsurface conditions at specific structure location is limited. This limitation suggests that conservative assumptions have been will be made at this time to develop foundation treatment procedures and project cost estimates to provide sufficient contingency. Those areas where lack of detailed information results in assumptions involving large sums of money are identified separately even though they constitute part of the foundation treatment. One such item at Watana is "Relict Channel" at the left abutment. This approach will permit refinements in cost estimates when detailed information is available during the next phase of the design studies and also identifies areas requiring investigations. The geotechnical and geological conditions are documented in detail in Task 5 - Geotechnical Report.

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2 - SITE GEOLOGY

dionite The Watana dam site and the appurtenant structures are located on a pluton reck bounded by two prominent shear zones; the Fins on the upstream and Fingerbuster on the downstream side. These features are very prominent on the north slope of er their continuity, extent, and character on the south the river channel, however side across the valley has not been conclusively determined. The rock between these two features is dierite. Andesite-diorite contacts were found both upstream and downstream. Although numerous shear zones and prominent joint sets have been identified from surface mapping and drilling, the overall rock is generally hard, competent, and sound. The embankment dam is located between these two shear zones; however, it is suspected that some splayoff features from Fingerbuster may cross the dam at higher elevations on the south bank. condition of these splayoff shears is groutable as determined from boring BH-12. Another feature under investigation is a suspected slideblock on the north abutment. The significance of these slide blocks can only be evaluated after its prefence character and extent is defined.

The river valley is broad U-shaped below elevation 1800 and widens with flatter slopes above. The channel is slightly over 600 ft wide and filled with up to 80 feet deep alluvium at its deepest point. The characteristics of these alluvium, and particularly their stability under large earthquake events, are unknown. The depth of these alluviums has been confirmed by borings and seismic refraction surveys.

The rock in the abutments is the same diorite pluton. The abutments are covered with talus material, thick in places, and the depth of overburden and talus in gullies may be quite thick.

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3 - PERMAFROST

Extensive permafrost is present on the south abutment, and whereas only sporadic permafrost is expected on the north abutment. On the south abutment the depth of permafrost could be as much as several hundred feet. The bata is currently being gathered through a series of thermister probes. Heavy vegetation and dense tundra provides insulation to the ground. When this insulation is disturbed, thawing of unconsolidated material takes place rather quickly. This condition could have significant influence on scheduling and cost of foundation preparation and safety. There is a seasonal variation of rock temperature in the top 20 to 30 ft. Temperature measurements in boreholes BH28, AP8 and DR19 show constant rock temperature below 0°C at depth. In the upper 20 to 30 ft, however, temperatures vary above and below freezing with the seasons. Another important area where permafrost will influence the cost is grouting. For proper grouting, the frozen rock will have to be thawed prior to grout placement. Such thawing procedures will have to be developed to meet environmental constraints.

The filling of the reservoir will tend to thaw the surrounding rock, thus affecting the strength and permeability of the rock mass. This is discussed later under "Grouting".

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4 - Description of Dam?

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to identify zones discussed

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Sketch!

4 - DAM FOUNDATION

Preparation of rock foundations must meet the following objectives under the core contact area: $(k)^2$ $(k)^2$ $(k)^3$

- The rock under the core including material occurring in faults or joints in the rock mass must be non-erodible or must be protected from erosion under the will seepage gradients that will develop under the core.

- Materials of the core must be prevented from moving down into the foundation (e.g. into cracks or joints) and then through the foundation under the transition zone into the downstream shell or beyond.
- The contact between the core and the rock surface upon which it is founded must remain tight despite the distortions that will occur in the dam due to its own weight and the thrust of the reservoir both during filling and in service.

Seepage that passes through the foundation must be controlled and discharged so that excessive seepage pressures do not develop in the downstream shell, in the materials beneath the shell, or downstream of the dam.

The central portion of the dam (core and filters) will be grounded on fresh sound rock. The upstream and downstream shell will be founded on competent rock. The stability of the alluvium under "high" seismic event is questionable, and therefore, alluvium under the entire dam will be removed.

(a) Excavation Under the Core and Filters

The core, the upstream filters, and the downstream filters will be founded on sound rock. This will require excavation of the slopes, river alluvium, and weathered rock in the valley bottom and on the abutments. The talus thickness on the abutments perpendicular to the slope face varies from zero to 20 ft, and the weathered rock from few feet to as much as 40 ft or more. In the river channel alluvial material consisting of sand, cobbles, and boulders up to 3 ft in maximum dimension exists up to 80 ft

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depth. The rock below this level is hard and generally lightly weathered.

Locally, such as in shear zones, drainage gullies, or highly weathered areas, the rock may be weathered deeper than 40 ft., Generally, the weathering is not a gradual change in the rock with depth but occurs as zones of weathered, more open, jointed material, which in places are overlain by sound rock.

Excavation of this weathered rock would require removal of large quantities of sound rock as well. Satisfactory consolidation of the less weathered zones can be achieved by grouting. For cost estimates and project layout, an average overburden thickness of 10 ft and weathered rock thickness of 40 ft is to be used.

The maximum rock slope along the abutments is determined to some extent by the valley shape. In general, 1H:1V slope or flatter is ideally preferred (Reference 1) although steeper slopes have been used. However, at Watana dam site, the natural slopes at lower elevations are relatively steeper but still generally less than 1H:2V. Therefore, the overall core foundation slopes will be no steeper than 1H:2V vertical below elevation 1800 and 1H:1V above elevation 1800. The cross cut slopes will be 1H:10V. The irregular shape of rock under the core is undesirable due to potential for local differential settlements and strains in the core that could cause cracking. These surfaces also make it difficult to compact the core material to form a tight core-rock bond and may praovide relatively easier seepage path and erosion potential. Locally, steep slopes and overhangs may be treated with concrete to achieve an acceptable slope where trimming is not desirable or unecono ic. For preliminary stage designs such as feasibility designs, these details are normally covered by contingencies in cost and average slopes of 1H:1V above elevation 1800 ft and 1H:2V below elevation 1800 ft will be used.

(b) Excavation Under Shells

The shells will be founded on competent rock. This will require excavation of Talus, an average of 10 ft thick perpendicular to the face of the slope and removal of loose or detached rock or rock ribs. For cost estimates, an

a hould be taken

average 10 ft thickness of rock removal is considered. It is possible that further studies may support the concept of removing the river alluvium only under that portion of the shells bounded by 1.5H:1V upstream and downstream. However, for project layout and planning, the removal of alluvium under the entire shell width is considered.

(d) Dental Excavation

Dental excavation over and above normal excavation is expected in zones of intense shearing or highly irregular surfaces. Whereas the need for such excavation has been identified by investigations completed to date, the magnitude has not been properly assessed due to heavy vegetation, tundra cover, and general lack of outcrops and access. A contingency item will be included in the current cost estimates.

Under the impositions core and the filters, special foundation preparations including dental concrete or use of form concrete is likely to be required to provide regular surface for fill placement. Again, these items will be covered under contingency.

5 - GROUTING

The purpose of grouting is to improve foundation and abutment rock conditions for load bearing and seepage considerations, to provide a good contact between poured concrete and rock (contact grouting). The need, extent, and detail of grouting is dependent on site geological conditions, type, and character of rock, reservoir head, and location of specific structures.

As mentioned earlier, Watana dam site is located on diorite rock. The rock is competent as far as load carrying capacity is concerned; however, numerous shear zones normally few inches to several feet in width have been located in a general NW-SE direction and NE-SW direction. Occasionally, the width of shear zones may increase to several tens of feet locally. Most of these zones contain gouge material and under appropriate conditions, may be susceptible to piping. These shear zones are found both in the river channel and the abutments. A complete discussion of these features is presented in tel Geotechnical Report.

The permeability tests in teb boreholes indicate the rock to be generally impervious with coefficient of permeability ranging from 1x 10-6 cm/sec to 1x 10-4 cm/sec. However, these permeability indices do not properly account for shear zones. For example, in Borehole BH-2 on the north abutment, circulation was lost during drilling when the boring encountered a shear zone. Also, due to heavy vegetation, talus cover or limited access it is believed that there may be more shear zones not identified so far. This condition leads us to believe that a properly conducted grouting program of exploratory nature will be required under the dam and in the abutment plus under or around other appurtenant structures. Depending on the results of exploratory grouting, additional grouting including multiple line curtain may be required.

(a) <u>Consolidation Grouting</u>

The rock under the impervious core, upstream filter, and downstream filter will be consolidation grouted. This will provide a mosk zone of relatively impermeable character under the entire contact. It is quite possible that locally rock may be sound and free of any discontinuities resulting in

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virtually no grout take; nevertheless, the joints and shear zones are generally dipping and a particular vertical plane is likely to intersect these zones which are estimated to be 15 to 20 ft apart.

Consolidation grouting will include a 10 ft by 10 ft grid of approximately 30 ft deep holes (Ex. size). Under the spillway and other appurtenant structures, the need and extent will be governed by the location elevation of structure foundation and character of rock. For feasibility level design, it is assumed that all such areas located upstream of centerline of impervious core will require consolidation grouting. For areas downstream, need will be established for each structure separately. In addition, consolidation grouting may be required at tunnel portals and around tunnel openings in specific areas.

(b) Curtain Grouting Under the Dam

The need, effectiveness, and design of grout curtains is a subject on which there is significant disagreements within the engineering profession (Reference 2). Prevertheless, foundations for dams retaining water head in excess of 100 ft usually have been grouted in some way (Reference 3). Free permeability of the sound rock mass ranges between x 10-trm/sec and x.10-trm/sec and twould in general not be considered necessary to grout. As discussed earlier, the need for a grout curtain for Watana dam is determined by the numerous shear zones obliquely crossing the dam axis and a relatively high water head behind the dam. At this fairly stage of investigation, information on rock condition at depth is very limited. Therefore, a grout curtain is included in the design.

Only one borehole extends to any depth below the river. Borehole DH-21 was strilled down to elevation 876 ft, approximately 500 ft below dam foundation level. This hole was not water pressure tested RQDs were recorded. Shears and highly fractured zones are indicated at an average of 50 ft intervals to the bottom of the hole.

On the basis of the limited information about the rock at depth, the curtain should extend to a depth of 0.7H, where H is the head of water behind the dam at a particular location above the dam foundation with a maximum depth of grout curtain in the region of 350 ft.

It is likely that in some areas the grout take at depth will be very low. It is suggested that the primary holes be considered as exploratory holes and will be required to be core drilled. On the basis of athe core and water pressure tests in the exploratory holes, the depths of secondary holes can be decided. The exploratory holes may also identify areas that need additional grouting.

All holes will be water pressure tested in stages. The grouting will be determined using these results. Grouting will be carried out using split spacing with the primary holes at 40 per spacing. The secondary, teritary and quaternary holes would bring the final hole spacing to 5 ft if required.

A double row grout curtain is proposed.

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In areas of permafrost traditional grouting will not be effective because the joints will contain ice and obstruct the passage of the grout.

The greatest depth of permafrost so far recorded was in BH-8 when the hole froze up at 175 ft depth.

The permafrost areas will have to be thawed locally before water pressure testing and grouting can be done. Additional boreholes may be required for the thawing of sufficient rock to form an effective curtain. Further studies are required to investigate methods of thawing the rock.

of the dam and the surface of any shears to the north of the major shear zone will be outside the reservoir area and are unlikely to cause appreciable seepage.

The extent of the grout curtain through the shear zone should be determined from exploration from the grout gallery.

The depth of the grout curtain in the abutments should generally be 200 ft. However, in areas such as the major shear zone discussed above, the depth of the curtain should be 300 ft. Special attention also should be paid to the drainage in the shear zone.

Site investigation BH-12 indicated Artesian water pressure in the shear zone, BH-12. This would indicate that materials with high .

permeabilities exist in the shear zone.

Right Abutment

No major snears have been found on the right abutment. The rock is expected to be of good quality. The grout curtain should extend from the spillway intake structure 400 ft. into the abutment. The depth of the curtain is 200 ft. Some 1500 ft to the north the cut-off will continue in the region of the relict channel.

The intake structure and spillway gate structure are at present located about 200 ft from the dam centerline. In this location the grout curtain should connect to the southern end of the structure. The grout curtain would continue along the line of the intake and spillway structures from a grout gallery under the structures.

Drainage would be necessary behind the intake and this could best be provided from the gallery within the abutment.

If the intake structure is moved upstream from the dam, then the grout curtain should continue parallel to the centerline of the dam up to the spillway. In this case the curtain would have to be curtailed above the penstock tunnels. Further grouting radically from the penstocks may be

Sold wife

required. This grouting from the penstack tunnels should be avoided if possible because of the restrictions it imposes on the program of work.

(d) Grouting in Vicinity of Diversion Tunnel Plugs

The grout curtain holes should be curtailed approximately 30 ft from the diversion tunnels. Radial grouting should then be carried out from the diversion tunnels along the length of the plugs to intermesh with the grout holes from surface.

Contact grouting will be required after the plugs are concreted.

(e) Grouting for Specific Structures

Additional grouting in poor rock areas may be required to consolidate the rock or to control water seepage.

(f) Contact Grouting

Contact grouting will be performed on concrete structures in contact with rock when rock conditions so dictate and behind all tunnel linings and tunnel plugs.

6 - DRAINAGE

Due to presence of shear zones as discussed under grouting, it has been decided to include drainage features for both the dam foundation and the abutments.

Although drainage can be provided by drilling open holes downstream of the core, either discharging underneath the dam or downstream, the use of drainage galleries is being considered for the following possible benefits:

- Grouting can be carried out at the same time that the earth embankment is being placed. This will appreciably shorten the time of construction; a crucial factor for Watana dam construction.
- Drain holes drilled in the rock foundation downstream of the curtain can be discharged into these galleries and quantities of seepage can be monitored for each individual hole.
- This will provide access under the dam and any additional grouting or drainage may be installed even after the reservoir is filled.
- Higher grout pressures can be used because of the weight of the overlying embankment if so desired.
- Galleries will help to prevent freezing of drain holes. A heating system could be installed if required.
- Galleries can be used to house the outlets for piezometer lines and other types of measuring apparatus in a more convenient fashion.

Galleries may be in the form of tunnels or a reinforced concrete structure formed in the rock foundation under the impervious core.

The different systems have the following features and advantages:

Tunnels

- Facility to explore the rock at depth;
- The tunnels do not have to follow the rock surface profile and may be arranged to provide easier working than on the relatively steep foundation slopes; and
- If conservative cover is selected, excavation of the galleries may be relatively independent of the foundation excavation.

Surface Galleries

- Do not disturb the rock which is to be grouted later;
- Easier access to the lowest drainage level. The tunnel will be deeper and require a longer access tunnel for force drainage.
- Overhead drilling and grouting is not required. Smaller, cheaper equipment may be used and the work will be easier;
- Allows a flexible program. Some grouting may be carried out in advance of construction of the gallery, if required; and
- To avoid a protrusion into the impervious core, which may prevent proper compaction, the gallery can be recessed into the core foundation and the structure shaped to give a surface for good compaction of the core material.

Tunneled galleries provide great advantages as an exploration tunnel for the rock in the foundation and the abutments. Some engineers recommend that such an exploration tunnel be made for all large dams on rock foundations in any event simply because it is the only way to obtain a complete and detailed understanding of the nature of the rock along the grout curtain.

It is anticipated that the same gallery can be used for grouting and drainage.

(a) Dam Foundation Drainage

It is planned to provide galleries for drainage water collection and grouting. A conceptual arrangement is being prepared. Drain holes (3") will be drilled from these galleries to intercept seepage water and to provide pressure relief. Whether such galleries will be built in the river channel is yet a point of discussion.

The information from boreholes intersecting the larger shear zone suggests that filters be required in some of the drain holes to prevent washout of fine material.

(b) Abutment Drainage

Drainage galleries and drain hole curtain will be provided the entire length of the grout curtain.

(c) Drainage Around Specific Structures

To be developed after layout is finalized.

7 - RELICT CHANNEL

An ancient buried channel is present on the north side of the Susitna River at the dam site. A detailed discussion is presented in the Geotechnical Report. In general, the depth to bedrock is as much as 500 ft below reservoir level. The overburden consists of several sequenes of glacial deposits, lake sediments, and alluvium varying in character and thickness. At this stage, information on this buried channel is very limited. It is planned to do the sensitivity studies in terms of seepage and piping considerations to evaluate its impact on the project, and need and extent of remedial treatment required. As envisioned at present, the following potential problems could be associated with the buried channel:

- Considering its size and depth below reservoir level, it could form a means of substantial water loss; and
- The phenomenon of piping which is normally associated with large water loss and high seepage gradients may become important considerations.

Preliminary estimates indicate that the gradients could develop along the channel which may be classified as being conductive to piping under appropriate conditions. Therefore, for feasibility design, the following features are provided in the design to assure safety of the project:

- A cement bentonite slurry trench will be constructed across the entire width of the channel. The depth of the slurry trench will approach 100 ft which can be excavated with conventional Kelly-bar system. This will provide a positive means of seepage retardation.
- Below the slurry trench, an exploratory grout curtain (single row) will be installed to identify zones of high permeability. Additional grouting in those zones will be performed to achieve a relatively less pervious continuous system across the entire width of the channel down to bedrock.

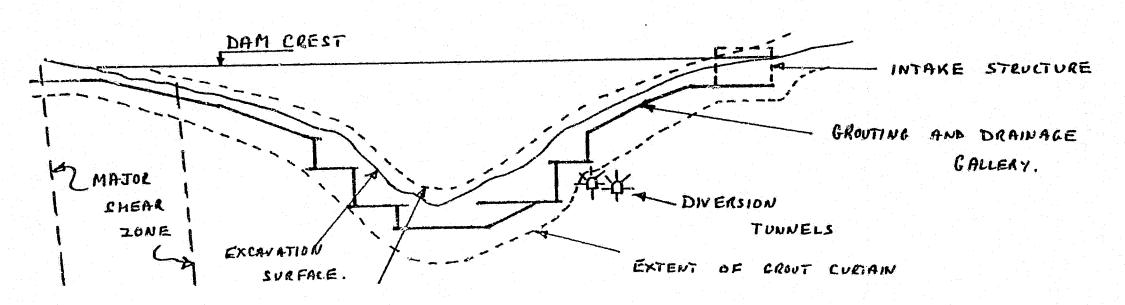
- Provisions will be made for pressure relief system downstream of this curtain to relieve/control excessive hydrostatic pressure and to provide for safe passage of seepage water without loss fines.

REFERENCES

- 1. Current Trends in Design and Construction of Embankment Dams, page 63, ASCE publication 1979 by S.D. Wilson and R. J. Marsal.
- Embankment Dam Engineering-Casagrande Volume , John Wiley & Sons.
- 3. Earth and Earth-Rock Dams by Sherard, Woodward, Gizienski, and Clevenger, John Wiley & Sons, Inc.

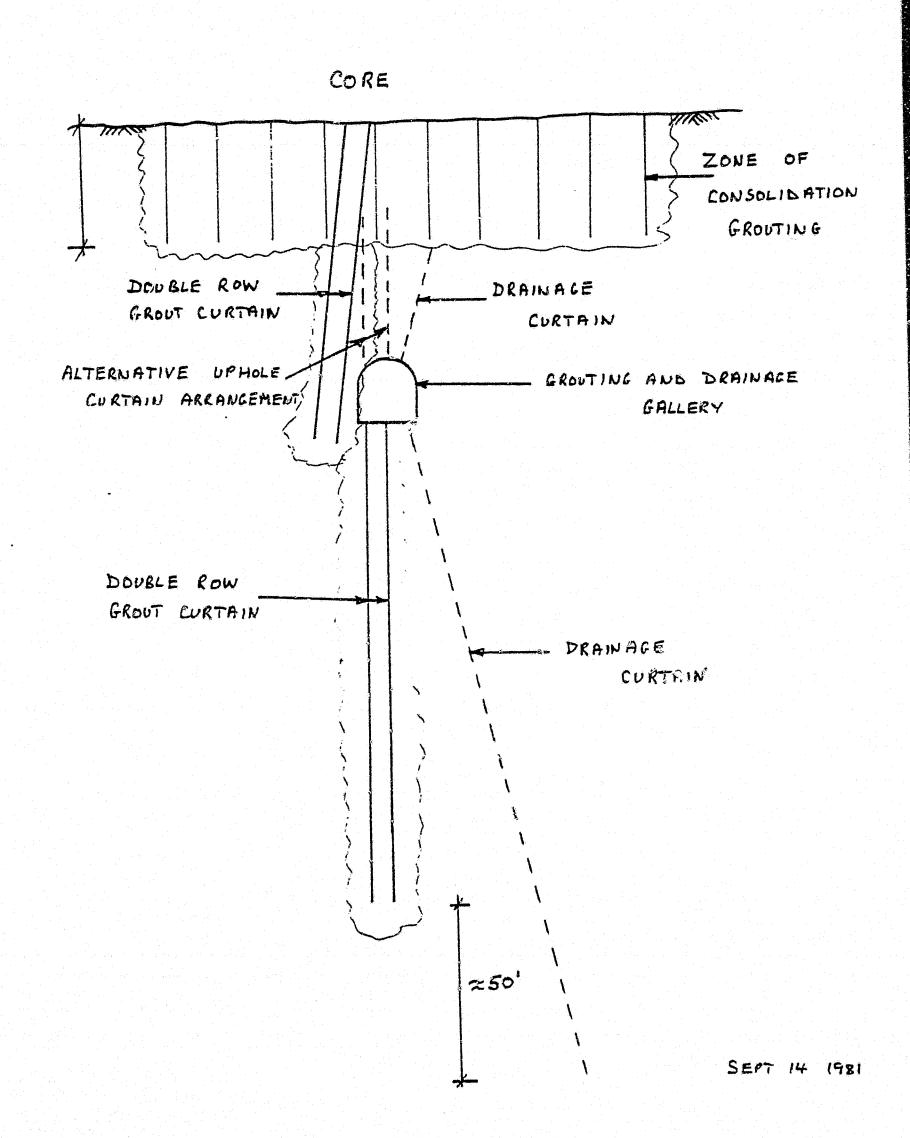


SUSTINA HYDRO ELECTRIC PROJECT
WATANA DAM
GROUTING ARRANGEMENT



ORIGINAL GROUND SURFACE

SUSITNA HYDROELECTRIC PROJECT WATANA DAM GROUTING AND DRAINAGE GALLERY



Galleries Under Embankment Dams

Internal galleries large enough for men to enter and work provided for the purpose of grouting and discharging drainage water are a common feature of concrete dams.

Similar galleries or rock tunnels have been provided under many earth dams by European and **fo**r Eastern engineers. However, galleries are not generally provided under embankment dams in the United States.

Some of the major possible benefits to be obtained from the use of galleries in embankment dams are as follows.

- i) The rock grouting from the gallery can be carried out independently of the construction of the dam. This can shorten construction times. The grouting can continue further into the winter than would have been possible with surface grouting.
- ii) Permanent access is available under the dam for inspection. Additional grouting or drainage holes may be drilled after construction of the dam. This is an important consideration where there is permafrost. The thawing effect of the reservoir may require remedial grouting after impounding has commenced. The galleries would be valuable for access for investigation after an earthquake.
- iii) Higher grout pressures can be used if required because of the overlying weight of rock and concrete.
 - iv) Drainage holes drilled downstream of the grout curtain can be discharged into the gallery. Quantities of flow can be monitored. The galleries will also help to prevent the outlets of the drainage holes freezing which they would do if on the surface. This is of prime importance to the drainage system. If the ends of the holes freeze, then the drainage becomes ineffective. This alone may be sufficient justification for provision of the galleries.

The gallery drainage will be more effective because pressures are relieved at a lower level. The bottom of the hole, therefore, is at a lower head than if the drain hole extended to the surface.

- The galleries may be used for the installation of instrumentation.

 Cables and pipes may be strung in the gallery giving protection from the severe climatic conditions. The gallery provides access for the repair and replacement of instrumentation that would be many times more costly from the surface.
- vi) Tunneled galleries provide the great advantage as an exploration tunnel for the rock of the dam foundation. The tunnel gives the best opportunity for understanding the nature of the rock along the grout and drainage curtains. This would be invaluable in the faulted and sheared zones.

Brief details of embankment dams with galleries are attached.

All the cases quoted are for much smaller dams than proposed at Watana.

In view of the large height of the dam, the arctic environment, and the location within an earthquake zone, the additional cost of the galleries can be justified. There will be cost savings on instrumentation and on the schedule because of the galleries.

Ever increasing importance is being placed on dam safety. Galleries will provide the opportunity to gain greater understanding of foundation conditions, monitor behavior, and carry out remedial work, if required.

Some examples of the use of galleries under dams are given below.

1. Infiernillo Project, Mexico Balsas River

Dam: Rockfill with impervious core, 148m high, 350m long.

Rock: Highly metamorphosed breccias, agglomerates, sandstones,

and clays.

Permeability of rock ranged from 1-4 Lugeon units except

for localized areas close to the surface.

Grout Curtain: 50m to 700m depth.

Galleries: Extensive tunnels in abutments and under the river bed,

horizontal and inclined, used for grouting and drainage.

Reference: Current Trends in Design and Construction of Embankment

Dams, lilson and Marsal, ASCE Publication.

Anon. - Selected References for Seismic Resistant Design,

Acres American Incorporated.

2. Bergeforsen, Sweden

Dam: Rockfill with impervious core, 25m high.

Rock: Gneiss granite with calcitic dikes. Dikes were subject

to chemical and mechanical errosion by seepage water.

Very good cutoff was required.

Permeability: Of dikes - 10^{-2} to 10^{-3} cm/sec.

Grout Curtain: Two curtains from single gallery under dam and intake

structure. 20m to 35m deep.

Gallery: Under the dam gallery was surface constructed, under

intake it was tunneled. Cement grouting, asphalt

grouting, and lime water injection were carried out from

galïery.

Reference: Aastrup and Sallstrom, Bergeforsen - A Swedish Power

Plant Built on Non-Resistant Rock, Seventh Congress on

Large Dams, Rome 1961, Question 25, Report 69.

3. Various Embankment Dams in Yugoslavia

Examples of dams with surface constructed galleries for grouting and drainage.

Grouting performed at same time as embankment construction. Galleries constructed of porous concrete. Areas of seepage were grouted in some cases after reservoir filling.

Reference: Jevdjevic and Rajcevic, Some Special Features of Designs and Construction for Earth Dams and Rockfill Dams in Yugoslavia, Forth Congress on Large Dams, New Delhi, 1951, Question 13, Report 16.

4. Trangslet Dam, Sweden

Dam:

Rockfill with impervious core, 400 ft high, sloping

core 2800 ft long.

Rock:

Syenite and porphyry with isolated sections of diabase.

Grout Curtain:

To 65 ft depth.

Gallery:

Drainage gallery under entire length of the core in

tunnel.

5. Alcova Dam, Wyoming, USA

Dam:

Earth-rock fill, 185 ft high.

Rock:

Tilted sedimentary.

Grout Curtain:

80-90 ft deep. Four widely spaced rows.

Gallery:

Surface gallery constructed above downstream curtain.

Gallery planned for additional grouting requirements.

Now allowed to flood.

Reference:

Sherard et al. Earth and Earth-Rock Dams, p. 522-523.

6. Dams in Japan

Ouchi Dam, 1978-1981

Dam:

102m high, 340m crest length, Rockfill.

Rock:

Tuff and tuff breccia.

Grout Curtain:

60-60m depth.

Gallery:

Entire length of dam, tunneled.

Tamahara Dam, 1976-1982

Dam:

116m high, 600m crest length, rockfill.

Rock:

Green tuff breccia. Brecciated conglomerate and

andesite.

Grout Curtain:

100m to 200m deep.

Gallery:

Grouting gallery entire length of dam, surface gallery.

Miko Dam

Dam:

95m high, 588m crest length.

Rock:

Green tuff.

Grout Curtain:

20-50m deep.

Gallery:

Surface type.

Kassa Dam

Dam:

90m high, 504m crest length.

Rock:

Dacite and volcanic mudflow with andesite lava.

Grout Curtain:

50-75m deep.

Gallery:

Tunneled entire length of dam.

Nanakura Dam

Dam:

123m high, 340m crest length.

Rock:

Granite.

Grout Curtain:

75m depth.

Gallery:

Tunneled 20 to 25m over 50% length of dam.

Tedorigawa Dam

Dam:

153m high, 420m crest length, rockfill.

Rock:

Gneiss, biotite gneiss and conglomerate.

Grout Curtain:

60 to 60m deep.

Gallery:

Surface type 70% length of dam.

7. Keban Dam, Turkey

Dam:

221m high, crest length 1097m.

Rock:

Limestone underlain by horizontally bedded shists.

Small faults and breccia zones.

Grout Curtain:

Extensive consolidation and deep cutoff.

<u>Gallery</u>: Tunneled.

Bath County pumped storage, two tier drainage galleries under construction. Ref. V. Singh.

JOB NUMBER P5700.06 Calculations FILE NUMBER SUBJECT: OF NAJB DATE 16 Sept 1981 80 DATE APP EATHERED ROCK OVER BURBEN SCHONTLY MEATHERED ORIGINAL SOUND ROCK GROUND SURFACE to! ROCK 30 SHELL SHELL FOUNDATION FOR KUTHINGS COARSE FILTER WATANA HYMMELECTRIC FINE FILTER E) XII 9 FORM NO. 152

M. Bond



OFFICE MEMORANDUM

TO:

R.K. Ibbotson

Date:

September 21, 1981

FROM:

N. Bond

File:

P5700.14.06.09

SUBJECT: Susitna Hydroelectric Project Watana Dam Foundation-Excavation

This memo sets out the depth of excavation to be used for estimating purposes.

The depths have been largely based on borehole logs (summary attached) with additional information from seismic lines, rock outcrops, photographs, and field observations by geologists.

An appendix is attached giving further criteria used to estimate the elevation of the top of rock in certain areas of the site.

Overburden

The foundation can be divided into two areas:

a) Riverbed

Depth to bedrock in four boreholes in the river ranged from 44 ft to 78 ft. The information available is limited, and for estimating purposes, the average thickness of overburden should be taken as 78 ft, the maximum observed in the boreholes.

b) Abutments

The depths to rock in 12 boreholes ranged from 3.5 ft to 16 ft, averaging 9 ft. However, considering the results of the seismic surveys and the distribution of the boreholes, 15 ft is a more reasonable estimate.

The weighted average over the whole foundation area is 20 ft.

For estimating purposes, it is understood that the volume of overburden material to be removed will be calculated from the "Preliminary Top of Rock Contour Map" September 3, 1981, and topographic maps.

Foundation For Core and Filters

The core and filters shall be founded on sound, competent, unweathered rock. All rock which has weathered to the extent that the rock mass

permeability and compressibility have been adversely affected shall be excavated.

Closely spaced jointing will not itself be a criteria for excavation. If the joints are tight and fresh, then excavation will not be required. Joints which are only stained will not be considered as weathered.

Information from 15 boreholes indicates an average depth of weathered rock of 30 ft with depths ranging from zero to79 ft (see attached borehole data).

Additional excavation of sound rock may be required to form a regular foundation surface on which the core may be well compacted. There is insufficient information at present to assess the degree of irregularity of the foundation. Observations of rock outcrops suggests the foundation surface will be rugged and trimming will be required.

It is proposed, therefore, that a further 10 ft of rock excavation be allowed to cover this requirement and as a further contingency because of the limited data available.

The total rock excavation depth in the core area should, therefore, be taken as 40 ft for present estimating purposes.

It must be emphasized that this is an average figure, and the actual excavation may vary from 5 ft to 65 ft or more.

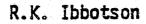
Weathered joints and shears may extend under the foundation to considerable depths. In such cases where it is impracticable and/or uneconomic to excavate all weathered and sheared material, these zones will be locally excavated to a shallow depth backfilled with concrete and, if necessary, grouted.

It is expected that after excavation of the weathered rock, the exposed rock foundation will contain jointing which will require consolidation grouting. Provision has been made for consolidation grouting to a depth of 30 ft over the area of the core and filter/rock contact.

Rock Excavation Under the Rockfill Shells

The rockfill shells shall be founded on competent rock. This will require the removal of overburden and rippable rock.

Heavily jointed and fractured rock need not be excavated unless there is a substantial amount of joint in-fill material which could be washed out and cause the rock to become unstable or give rise to settlement of the rock surface.





Steep slopes will be required to be trimmed and a regular rock surface formed for placement of the rockfill.

This excavation under the rockfill shells is expected to total 10 ft average depth over the whole shell foundation area.

N. Bond

NB: CCV

cc: D. Meilhede

Geotech file copy circ: L. Duncan

K. White

R. Gorny N. Bond

File

0036

Wastana - Dans Seepaft Calas

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Design Calculation Cover Sheet

PROJECT No. <u>P\$700.06</u>

FILE No. <u>P\$700.14.66.09</u>

SERIAL No. <u>0036</u>

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Note 10.1 has been changed new slot required for this.

DRAFT P5700.05 NB:adh 12/21/81

SUSITNA FEASIBILITY REPORT

10.0 - WATANA DEVELOPMENT

10.1 - Site Geology

1

Foundation Permeability

Details of water pressure tests and rock permeability are presented and discussed in Task 5 Geotechnical Report.

The permeability of the rock within the dam site area ranges between 1×10^{-4} cm/sec and 1×10^{-6} cm/sec. The permeability of the rock decreases with depth, see Fig. ____. As would be expected, higher permeabilities are found near the surface and in highly fractured and sheared areas.

The average permeability calculated from 12 boreholes show an approximate linear variation with depth. In the upper 200 feet of rock average permeabilities are greater than 1×10^{-4} cm/sec.

Seepage Under the Dam

Based on results of water pressure tests, calculations were carried out to assess the possible seepage through the foundation rock.

A flow net was developed assuming that the rock is of uniform permeability, down to an impervious layer at 2500 feet depth impervious, the dam shells are free draining, and the dam core and the consolidation grouting zone under the core and filters are impervious.

This analysis gave the following results for the range of rock permeabilities:

Rock Permeability	Total Seepage
1×10^{-6} cm/sec	0.04 ft ³ /sec
1×10^{-5} cm/sec	$0.43 \text{ ft}^3/\text{sec}$
1×10^{-4} cm/sec	4.36 ft ³ /sec

The results from the water pressure tests indicate an average rock permeability between 1×10^{-5} cm/sec and 1×10^{-4} cm/sec and thus, without treatment of the foundation, see, age could be of the order of 4 ft³/sec.

While this flow is not a significant amount in terms of water loss from the reservoir, it could give rise to piping of fine material along shear zones, tend to cause instability of the rock slopes downstream of the dam, and give rise to seepage into the power house area, and is therefore unacceptable.

The seepage rate may be reduced by increasing the length of the seepage path or reducing the permeability of the rock.

The seepage path may be increased by an upstream blanket of impervious material but the stability of the material could not be assured on the steep valley slopes. The blanket would also increase the length of the diversion tunnels and reguire tunnelling through very difficult ground.

A grout curtain increases the seepage path length under the dam depressing the flow path away from the higher permeability rock which ends near the surface.

Therefore, grouting, in conjunction with a comprehensive drainage system was adopted to control seepage through the dam foundation.

Flow net 2 shows the effect of a 350-ft deep grout curtain on seepage under the dam. For an average rock permeability of 1×10^{-5} cm/sec 42 remark in the total seepage under the dam is 0.3 ft³/sec, a reduction of the volume of seepage in the case without grouting.

For grouting alone to have a substantial effect on seepage the permeability of the grouted zone must be practically zero, as assumed in the above calculation (ref Casagrande Volume Embankment Dam Engineering, pg 32-33.) Since grouting can never be this effective it is necessary to provide drainage in conjunction with grouting to ensure adequate seepage control.

The depth of grout curtain is something for which there is no generally recongized rule or design method (ref Casagrande Volume). The average rock permeability decreases significantly around 200 feet depth. A positive cut off 350-feet deep as assumed in flow net analysis, increases the potential flow path by a factor of 1.7, decreasing the average hydraulic gradient from about 0.9 to 0.5.

For Medium height dam, a rule used by the COE (ref

is for the depth of grout curtain to be 0.7 multiplied by the hydraulic head at a particular location on the foundation.

This rule will for

Thus for the large dam at Watana would give a 560-ft deep grout

curtain at the deepest point, which is considered excessive for the

type of rock foundation existing at Watana.

For the preliminary design, therefore, a maximum depth of grout curtain of 350 feet has been adopted. The minimum grout curtain depth is 50 feet, which is controlled mainly by the depth of weathering and fracturing in the upper abutments. At the intermediate locations the COE rule of 0.7 multiplied by the hydraulic head has been used to determine the depth of the grout curtain.

The major shear zone in the left abutment is an area of high permeability, BH (drilled in the left abutment), BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability, BH (drilled in the left abutment is an area of high permeability).

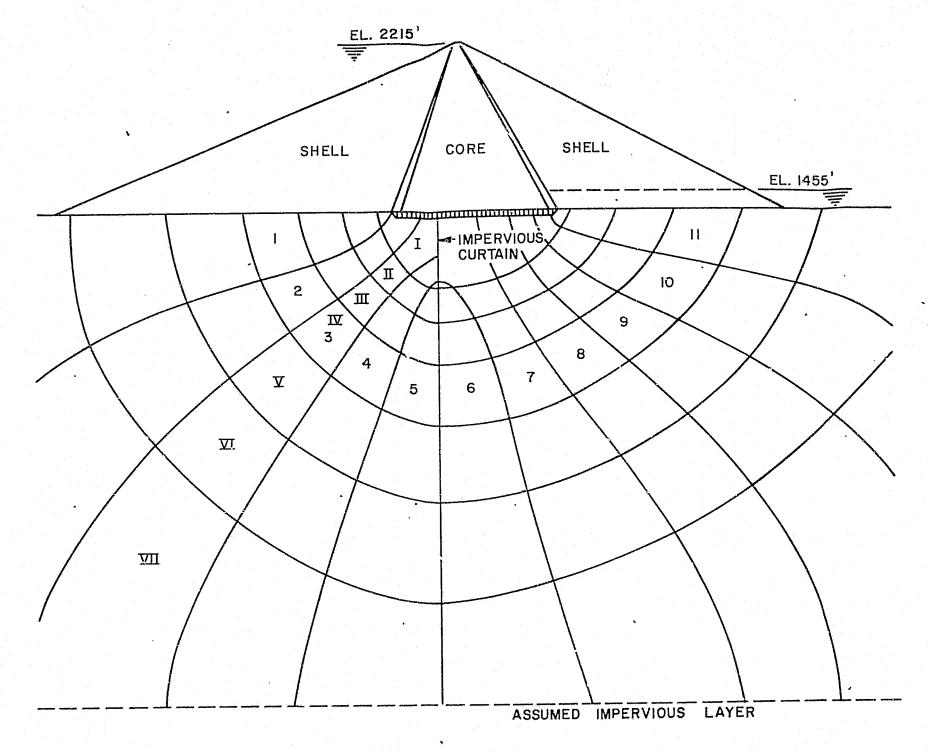
The general trend of major shear zones which are the major potential seepage zones are at an angle of 45° to the dam axis.

In order to assess the magnitude of seepage which could possibly occur in these zones the amount of seepage was calculated assuming a zone 50-feet wide with the maximum head of water acting at the surface of the shear.

Measured permeabilities in shear zones are generally in the order of 1×10^{-4} cm/sec. However, these field measurements were at the limit of the measuring equipment and therefore actual permeabilities may be somewhat higher. It is assumed for this worse case analysis that after treatment by grouting the permeability of the shear zone would be 1×10^{-4} cm/sec.

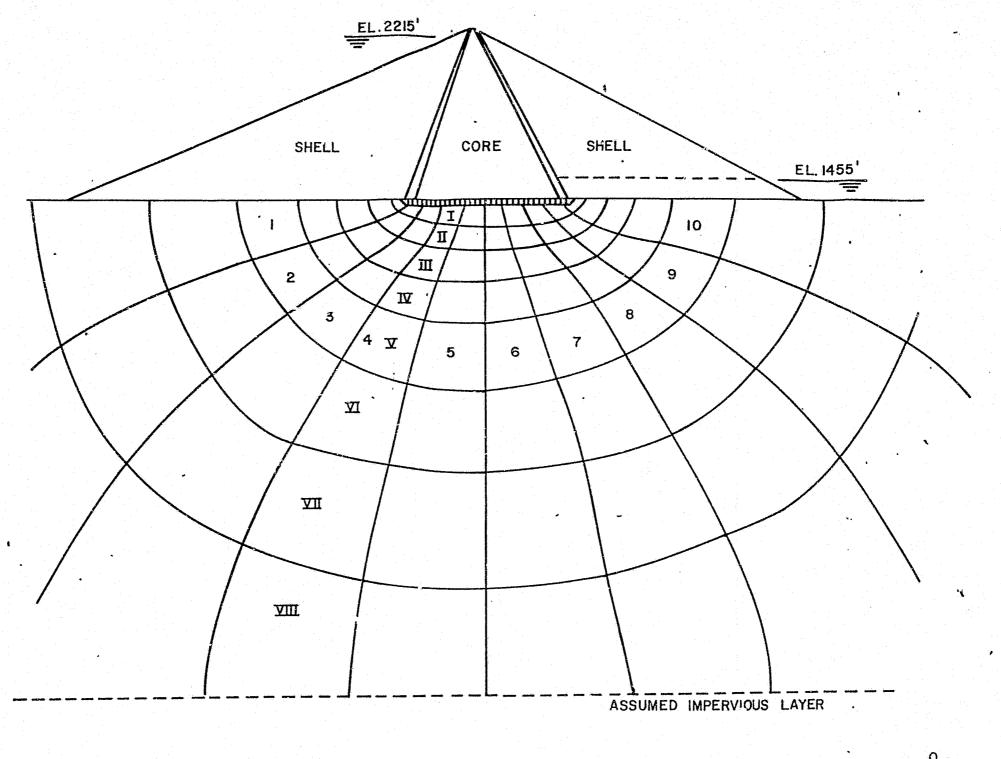
This gives a seepage volume through the zone of 0.10 ft³/sec which can be easily controlled by the drainage system provided.

Flow nets 3 and 4 show the effect of drainage on the dam foundation. The uplift pressures and hydraulic gradient on the core foundation are considerably reduced.

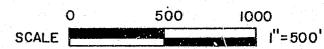


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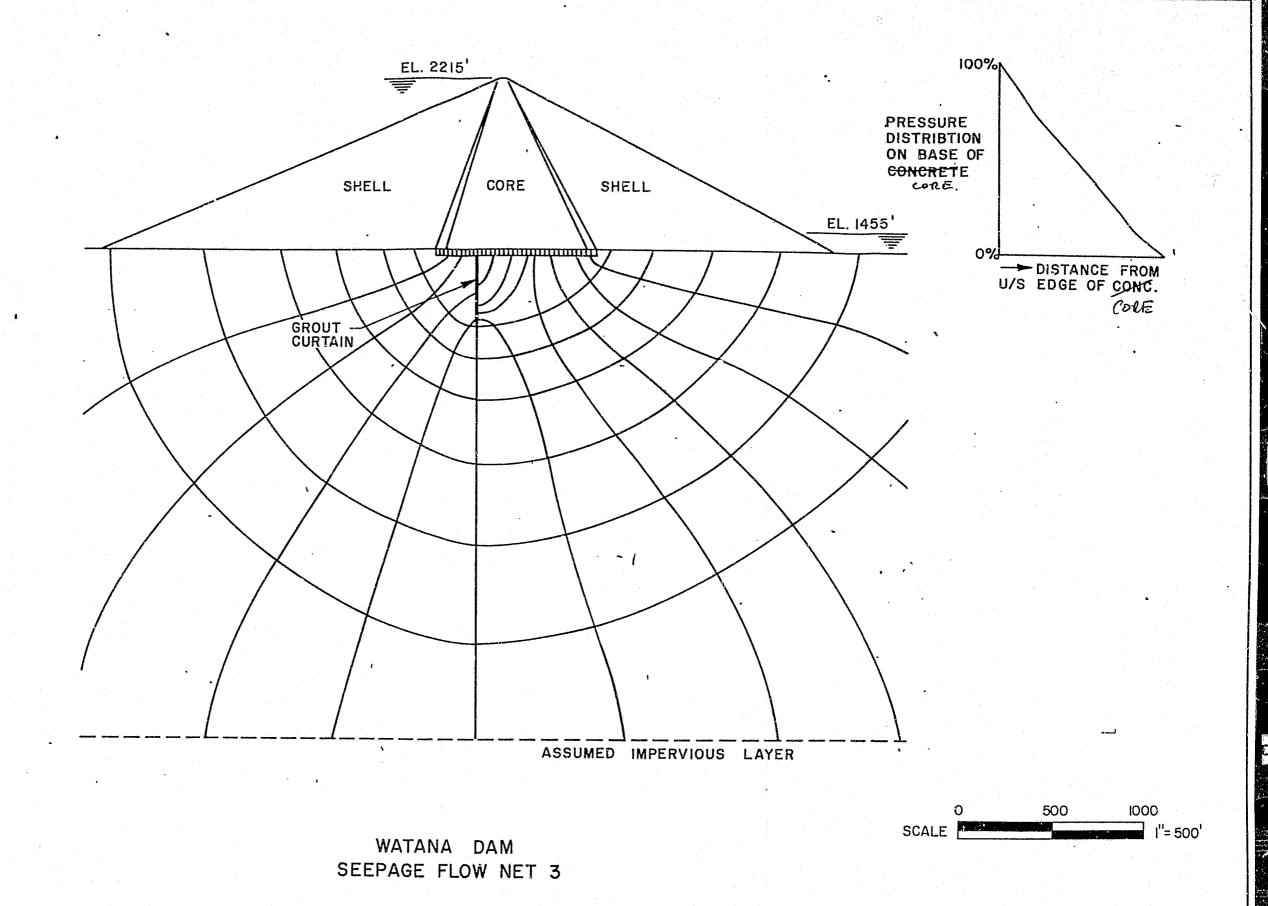
WATANA DAM SEEPAGE FLOW NET 2



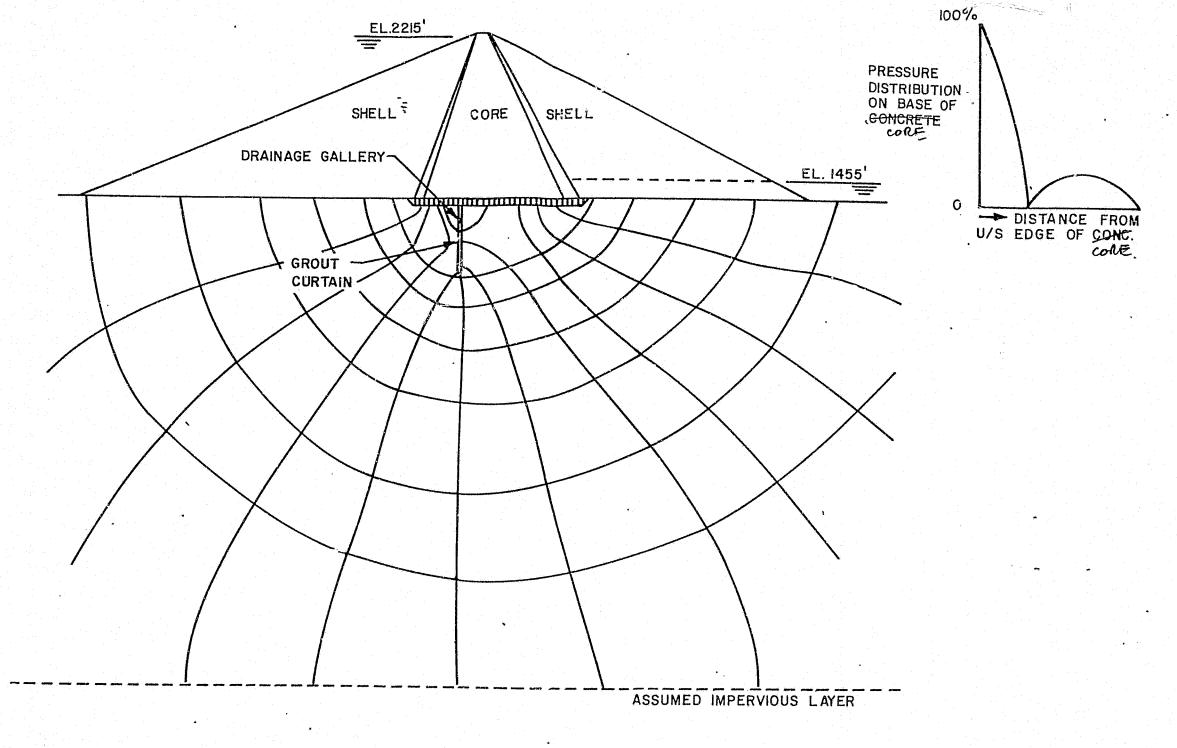
WATANA DAM SEEPAGE FLOW NET I



ÄÄES



FIGURE



WATANA DAM
SEEPAGE FLOW NET 4

, 0 500 1000 SCALE I'= 500'



HYDRO ELECTRIC PROTECT SUBJECT: SUSTINA WATANA DAM

SEEPAGE UNDIN DAM

JOB NUMBER F >	700:06
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SHEETi	_ OF 74
BY MAJE	DATE 17/9/81
APP	_ DATE

Flow net 1.

Assumptions.

- 1) Shells are free draining completely pensons
- 2) Impunsion stratum at 2500' depth
- 3) Rock is of um form permer b. 1. ty.
- 4) No grant curtain or drawing.
- is) Consolidation zone under com is in permeable.



SUBJECT:

JOB NUMBER	P5700.01	
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BY NAO.	DATE	
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These calculated seepage volumes are very small and would be undetectable downstream of the clam.

However There are show zones of higher permeabilities. emple the dam BHZ inducted permeabilities of 1×10 temper.

If it is assumed the shear zine is sor wide with manmum head of water acting at the surface of the shear

1+10 cm/20 = 32×10 1/20

Seepage Through the shear zone. $Q = 3.7 \times 10^{-6} \times 760 \times 8 = 0.00194 \text{ H}^3 \text{ free}$

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APP_		DATE	· · · · · · · · · · · · · · · · · · ·

Prenum Lead lon = 2215' - 1455' = 760

From Sherard et al Earth and Earth Rich dams 54 , 275

Q = kh Ni

. here k = coefficient of permeability ft/see. h = total pressure head loss (ft) Nf- number of flow Dannel N'd = humber of equal potenial drops il = rat of negross ft:/ sie

Firm Flow neit 1.

h=760 Nf = 8 Nd = 10 k = can 1 1x10 cm/ne = 33/10 14/ne R_ = com is 5x10 cm/sec = 1.6 x10 11/200 ks = can in 1 × 10 cm/sec. 0 33 × 10 / // sec.

i Q, = 33×10" ×760 × 3 = 0.000206ft/pre per ft length of dam. ii Q = 1.6 × 10" × 760 × 8 = 0.000097 ft/see per ft leng 11 Idan iii Q3 = 0:37×10 × 760 × 8 = 0:000020 fl/2e per ft lengt fdom.



SUBJECT:

JOB NUMBER	P5700.06
FILE NUMBER	
SHEET 4	OF 14
BY NA	B . DATE
APP	DATE

Arrum 1000 line It of darm in the Thin seepinge.

Arraming same flow net for h = 500. $Q_1 = 3.3 \times 10^7 \times 500 \times 8 = 0.00013$ for l = 1000' $Q_1 = 0.13 \text{ ft}^2/2e$ $Q_2 = 1610' = 500 \times 8 = 0.00065$ $Q_3 = 0.06 \text{ ft}^3/2e$

Fir remaining neutron of claim. in= 200

E. = 331/10" + 700,5 = 0.000053 \ j. E=2000

Q2 = 1.6 × 10 7 × 200.8 = 0.000026 Q2-0.05 fr/2er

Q3 = 0.33 ×107,200 ×8 - 0.000005 Q3 = 0.01 /12/200

Total seepage under dam

Q: = 0.436 ft /2cc. for permen b. l. by 1×10 cm /2cc Q2 = 0.207. ft 3/2cc for permen b. l. by 1×10 cm /2cc Q3 = 0.043 ft 3/2cc. fx 10 cm /2cc.

RM NO 152 BEV



SUBJECT:

JOB NUMBER	85200.06
FILE NUMBER	
SHEET 3	OF 14
BY NAGO	DATE
APP	DATE

Flow Net 2.

Impervious curtain 300' den introduced upstream of centre line of cire.

Armund this contain is impermeable but in reality the contain will very in permeability

From Flow net 2.

Sutin !

Q = 0.306 F.

Reduction of reepage of 42% due to introduction of armst autain.



SUBJECT:

JOB NUMBER_	P5200	.06
FILE NUMBER_		
SHEET 6	OF	14_
BY NAON	DATE	=
ΔΡΡ	DAT	=

Flow ret 1. Seepars for case is 1×10-4 cm/sec. = 3.3×10-6 ft/sec.

h=760' Nf=8 Nd=10.

Q= 3.3×10-6 × 760× = 0.00266 gr2/2 per ft of dam. ×1000' = 2.06 ft has

Q2 = 3.3 × 10 × 500 × ½ = 0.00 13 H /m fr. l = 1000' = 1.30 H /m

Q3 = 3.3×10 × 200 x8 = 0 00053 ft fe f l = 2000' = 1.0 H/2cc 4.36 ft 3/2cc

Similarly for flow net in the curtain Q = 3.06 H-3/2er for permenblily of 1×10-4 compres.

é)



SUBJECT:

JOB NU	JMBER_	P57	VD D .	06	
FILE N	UMBER				-
SHEET	7		OF	14	
BY	NAT	r	DAT	=	
APP			DAT	E	

Permer hility coloulations.

Sheround et al. Earth and Earth Roch Darm 54 p275.

Q = kh Nf

where k = coefficient of permeability flace h = + Nad prenum head loss fl Nf = Namber of flow channels Nd = Number of equal potential chaps Q = part of scapeage (ft)/pre

FORM NO. 152 REV

ACRES

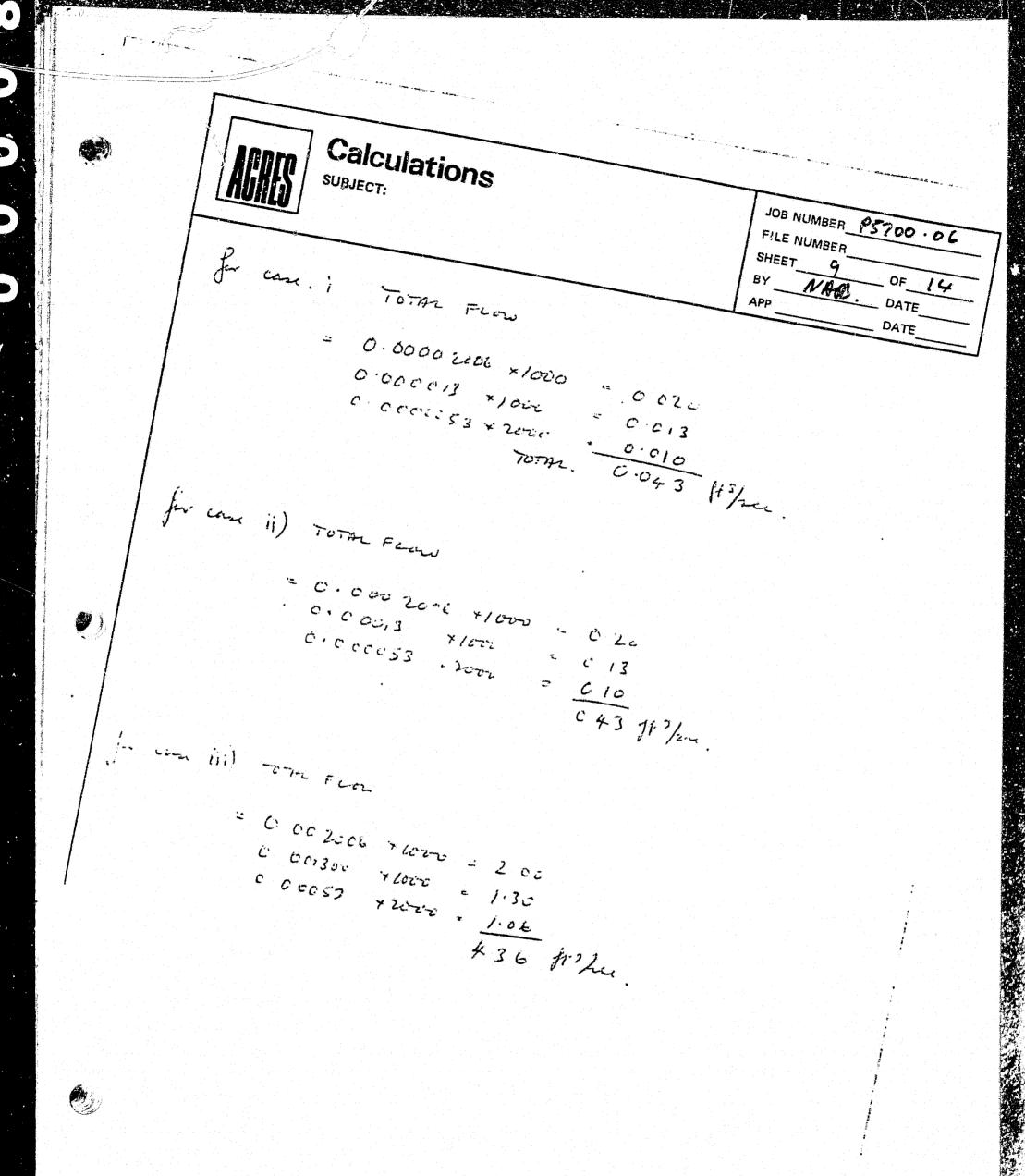
Calculations

SUBJECT:

JOB I	NUMBER	P5700.	01	
FILE	NUMBER			
SHEE	т 5	OF	14	
BY_	NASTI	DATE		
APP		DATE	2.33	

FORM NO. 152 REV.

(1)



JOB NUMBER PSZOD . OL **Calculations** FILE NUMBER WETTERA DAM HYDRE EVELTEK PRITECT SUBJECT: SHEET L OF BY WATS DATE FLOW NET 1 APP DATE Shap factures = 18 ASSUNED IMPERMIOUS LAYER <u>ပ</u> SHELL. 00 S 14 !크 14 万万 121 SHELL 1=1 剧 FORM NO. 152

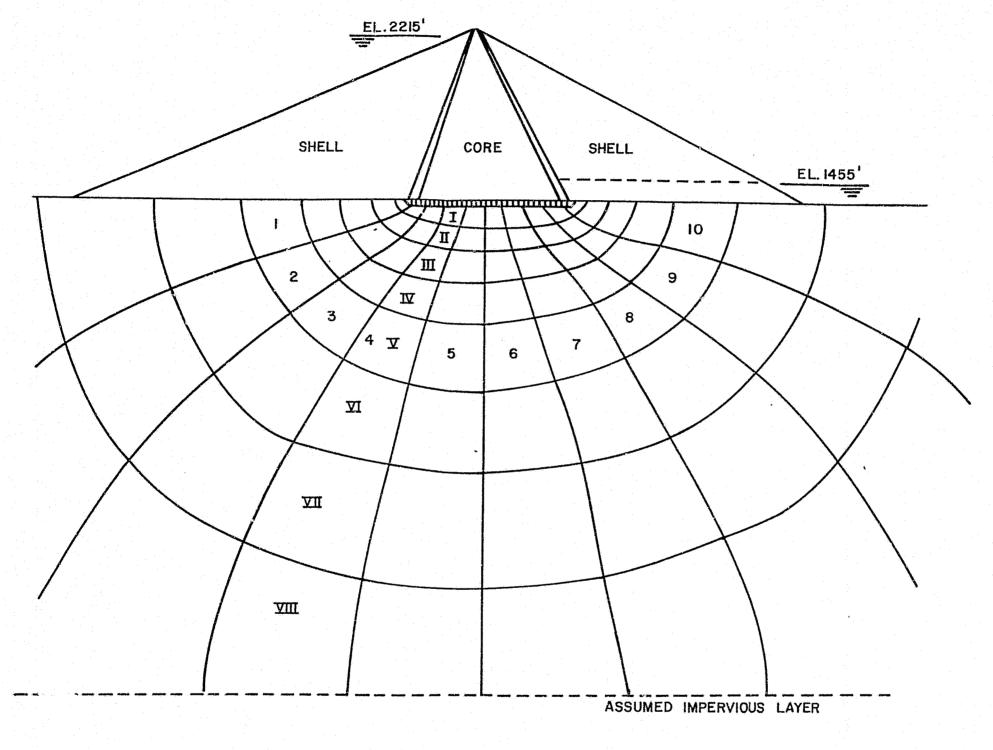
となっている。

JOB NUMBER P5700.03 **Calculations** FILE NUMBER HYDROELECTRIC PROJECT OF 14 SUBJECT: SULITIVA SHEET 12 BY NASS WATANA DAM DATE FLOW NET DATE 3 Assuned 5 SHELL 1-ታ 3 SHELL 12 5 []

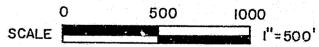
FORM NO. 152 REV.

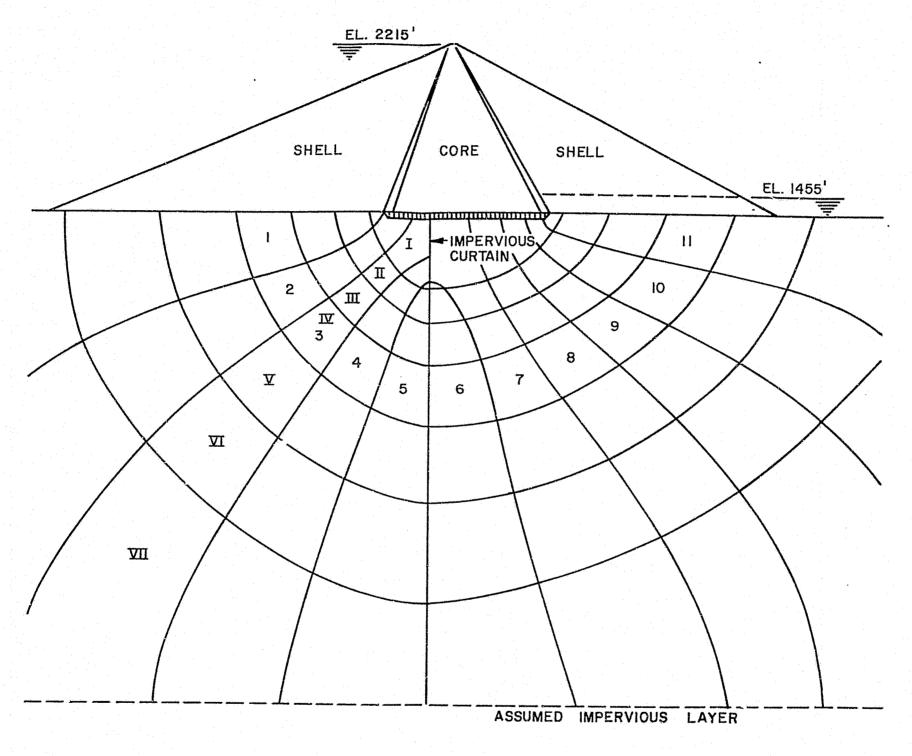
	Calculations	JOB NUMBER P5700. 06		
(F)	SUBJECT: SUSTINA MYDRO ELECTRIC PROJECT WATTANA DAM SEEPACE	SHEET 13 /JF /4 BY // AMS DATE		
	GROVT CURTIFIN NO BRAINAGE			
7001	Promuma List			
FORM NO. 152 REV. 1				

	ACRES	WATERM DA"	HYDRO ELECTRIC PROJECT Y WITH BRAINAGE CALVERY	JOB NUMBER PS200.66 FILE NUMBER SHEET 14 OF 14 BY NAM3. DATE APP DATE
		1455		
1007	Fremen dit			
	15,	CALLERY		
	282	DRAWAGE		
FORM NO. 152 REV.				

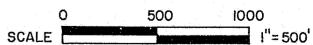


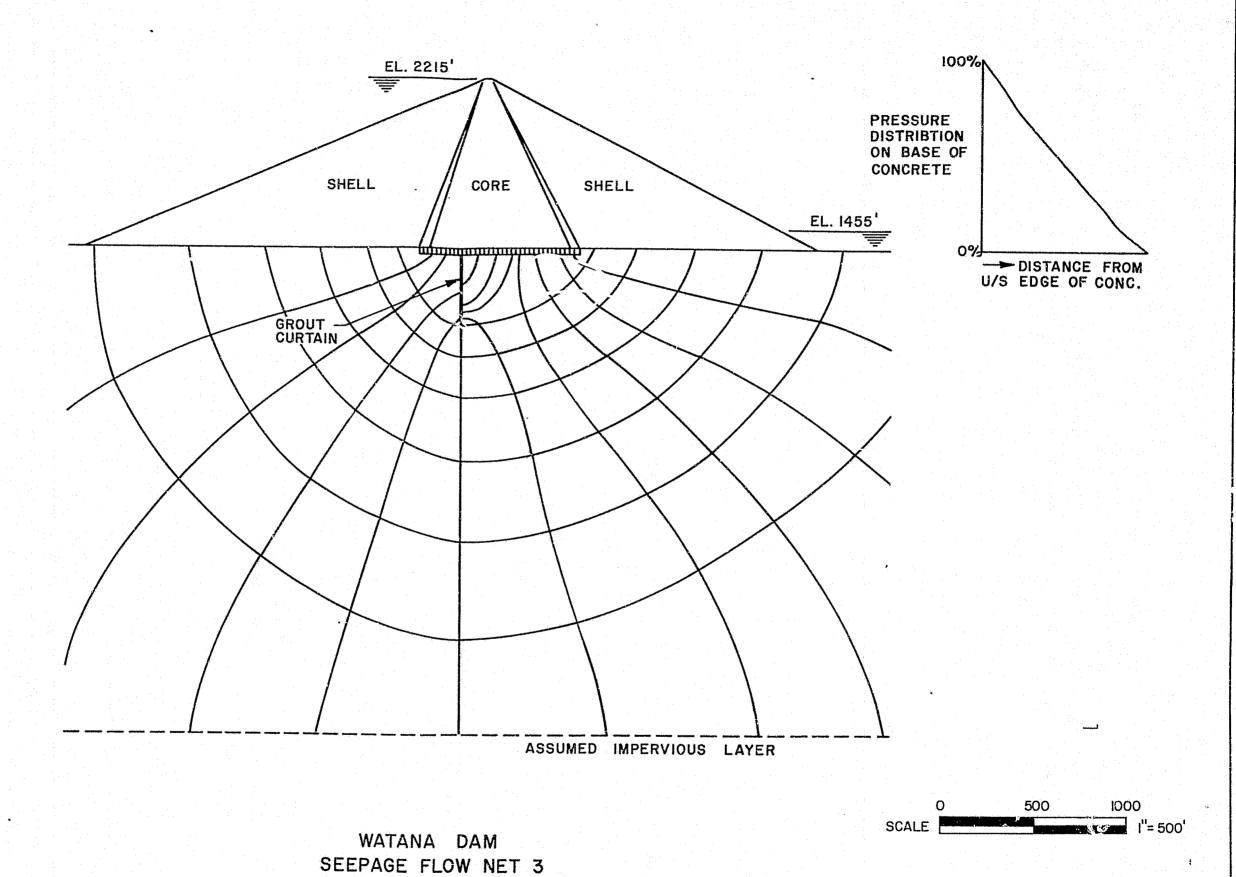
WATANA DAM SEEPAGE FLOW NET I

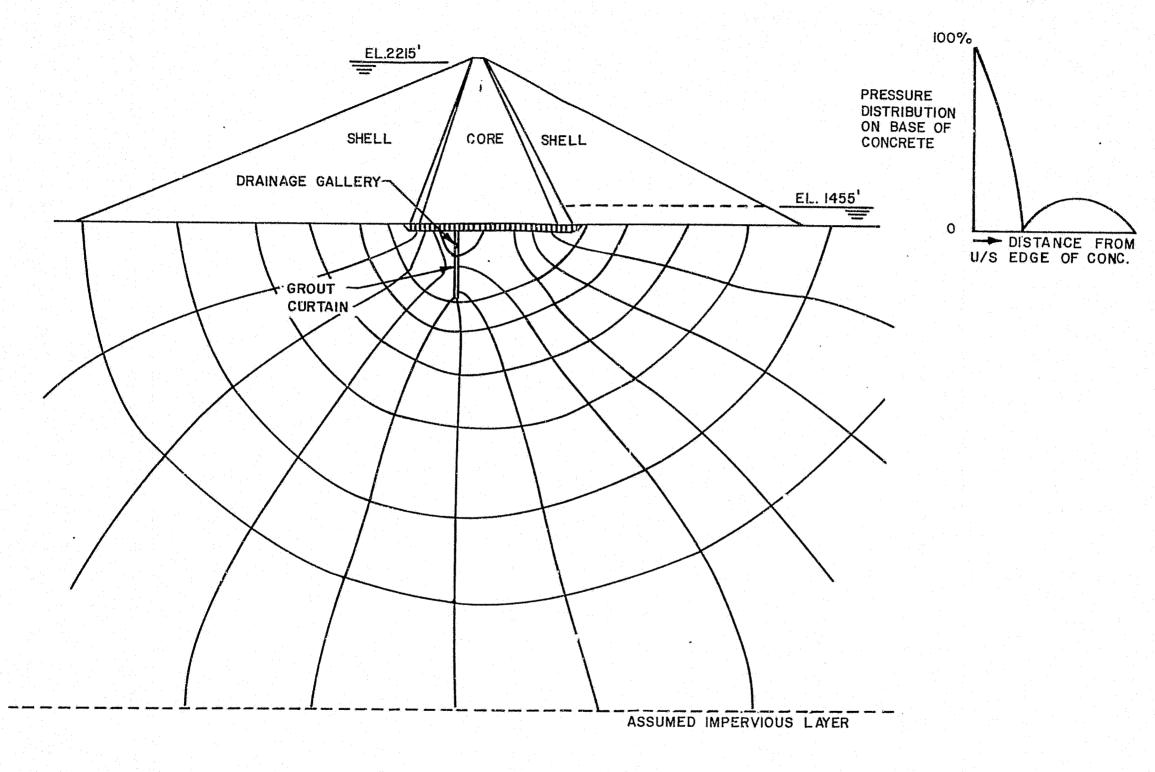




WATANA DAM SEEPAGE FLOW NET 2







0 500 1000 SCALE | ''= 500'

WATANA DAM SEEPAGE FLOW NET 4

0038

Q

WATHOUTH -Brightons Structure Supprests

64

Tree



Design Calculation Cover Sheet

FILE No. <u>P5760.14.06.09</u> SERIAL No. <u>0038</u>

							HORITY	~~~~~~~~	
EPARTMENT		GEO TE	CAI NIC	AL		BUFFA	-0.		
ALCULATIONS	FOR:	WATAN		UNB	ER	GROUND	STR	u cture	SUPPORT
RIGINAL BY	1.141	3			i da uma uma indiana		13 137		
EV No	BY				/				DATE - / / / / / / / / / / / / / / / / / / /
									NAL ENGINEER SEAL

60.04.01 Ferm 146 A

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SUBJECT:

JOB NUMBER \$5700.06 FILE NUMBER_

<u> AUNCO</u>			INEL ROCK SUPPORTS			BY NASB DATE 13 TA
RQD.	length of tunnel		Diversion Turnel 40' ID Concrete line.	Access Tunnel. 35' Span (no count	Pensioch Tunnel. 17' I.D. 21' encented	Tailrane Tunnel 35'10, 38' emeantes o
	28	49	43 escaveted bien Span 27 No Support	(8-2m) having Spon = 27' (8 2m) No support.	No support	
90-95	10	46	No support	No support	No supple	No support
75-90	21	28	Spot bolling	Spot botting.	N. sugget	No sympt.
			(1 bolt every 10' Attund length)			
50-75	2.1	7	Bolls 5' centres. + 2" shotarete com	Bolts 5'centres. +2" abstracte com	No support 52	Boto i centre +2" à i centre come
			Spot botting well	Spot bolting walls.		SpA bolting will.
25-50			Bolls 3' contres 12' sholarch corn. Bolls b' contre well.	Bolts 3' centres 21. +2" showth arm Bolts 6' centre well	Bolts 3' centus 1771 2' shot ench com mby	Bolts 3' centres +2' showth com Bolts 6' centre with

6-25

Bif 31:22 Steel nets, or Bolts 3' contra + 6" Insteret command with

Steel sets concrete lined 20 70 Bolts 3' centres or Bolts 3' centres 3' Monte com + 6" aborate oran and wells

+ mlls.

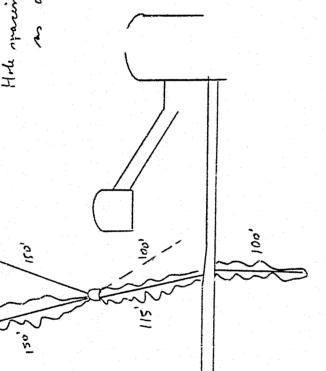
Steel set count his or Bolts 3' centres + 6" shotcrete, com



SUBJECT: SUSTINA WATANA
GROWTING US POWER HOUSE

JOB NUMBER P	5700.06
FILE NUMBER	OF
BY NAOD	DATE 26/1/8
APP	DATE

Natar Power Inner Bontin autori 600' lon.



Drawing not byt complete for Devil Cany

ACRES

Calculations

SUBJECT: Susatna.

JOB NUMBER_ P	5700:06
FILE NUMBER	
SHEET	OF/
BY WATE	DATE 14/5- 82
APP	DATE

DEVIL CANYOU AND WATANA POWER HOUSE CAVERNI

Revised. Roch botts for coverns.

I" diam. High Yield steel ASTM A 722-75.

Using 0.6 of yield stress as working stress, working bound = 81.6 kips (Design bound 80 ains.)

Original 13/4" dia , grande 60 steels was getting too heavy and requiring large like size and greats amount of resin grant.

BM NO 152 REV 1

R. BEAL

CONCRETE REINFORCING



	228 NORTH LA SALLE STREET, CHICAGO, ILLINOIS 60601					
2.042.500	ASTM: ST	TANDARD REINFORCING BARS				
20272	. BAR SIZE	. WEIGHT		Hensions — Roi		
H. E. H. ST.	DESIGNATION	POUNDS PER FOOT	- DIAMETER INCHES	CROSS SECTIONAL AREA - SQ. INCHES	PERIMETER INCHES	
X 21 4 4 12 12 12 12 12 12 12 12 12 12 12 12 12	#2	.167	.250	.05	.786	
AND DESCRIPTION OF	#3	.376	.375	r Jens Jens	1.178	
n Parkaranda	#4	.668	500	.20	1.571	
in checken	6D #5	1.043	.625.	31	1.963	
TOTAL CONTRACT	#6	1.502	.750	44.	2.356	
	#.].	2.044	.875	.60	2.749	
Tarana da	# Q	2.670	1.000	.79.	3.142	
तः नवतः जाते <u>त्र</u>	#9	3.400	1.128	1.00	3.544	
Trunking.	#10	4.303	1.270	1.27	3.990	
annered.	沙井11	5,313	1.410	1.56	4.430	

Bar #2 in plais rounds only. These weights have been approved through U. S. Dapt. of Commerce Simplified Practice Recommendation 25.

. ASTM	LARGE	REINFO	RCING BA	ARS
BAR SIZE	WEIGHT	NOMINAL DIA	HENSIONS — ROL	ND SECTIONS
DESIGNATION	POUNDS PER FOOT	DIAMETER INCHES	CROSS SECTIONAL AREA - SQ. INCHES	PERIMETER INCHES
#145	7.65	1.693	2.25	5.32
#185	13.60	2.257	4.00	7.09

Sizas #145 and #185 are large bare generally not carried in regular stock. Those sizes available by errangement with your supplier.

| A CRE = :15:60 51=



Calculations

SUBJECT:

JOB NUMBER_	
FILE NUMBER	
SHEET	OF
BY	DATE
APP	DATE

Bolt Loud. 80000 pounds. Steel Yield stoes 60,000 non 1/2gin. Working stress 0.7 × 60,000 = 42,000 prom/ /29 in Aprec required 1.90 in -.

1.55 dia.

Stold dia. 1.69

1" diameter. D ASTM A722-75 0.6 = 81.6. hum.

R RiD Spen 74' Spen 14' Spen 14' Spen 51' Spen 52' Spen 12' Ro-95 Ho-95 40 Roth hold 6' center Diff Provident Ruch holds 6' center corn (God 60) 10-15 20 Com land holds 6' center (High Well) " Roth holds 6' center corn (God 60) Mallo on anyport. 10-15 20 Com land holds 6' center (High Well) " Roth holds 6' center corn (God 60) Spel softing will Roth holds 5' center (High Yeld) 30 16-50. Com land holds 6' center (High Yeld) Roth holds 5' center corn (God 60) Spel softing will Roth holds 5' center corn (God 60) 16-50. So-12 Structural real well are conside 18' High. Structural real well will are in conside 18' High. O Spell holding ray 10% 1 6' centers problem. For each garage 2 row 8 per view 18 both perspensing (as could be 1) Doe 16 the 3 rows 8 per view 24 both per spensing (as could be 1) Personal 2 row 8 per view 24 both per spensing (as could be 1) Personal 2 row 8 per view 24 both per spensing (as could be 1) Personal 2 row 8 pers view 24 both per spensing (as could be 1) Personal 2 row 8 pers view 24 both per spensing (as could be 1)	ACRES	Calculations SUBJECT: WATANA	SUNSAND STOOK VERNES			JOB NUMBER FILE NUMBER SHEET OF BY NATS DATE KILL 1 APP DATE
40 Com Boch bolt 6' center Ditte Provision. 15-90 40 Walls recoggrat. Com Boch bolt 6' center (High Yold) 40-75 20 Com Boch bolt 6' center (High Yold) Wall Book bolt 5' center (Goods 60) T5-50. Com Boch bolt 6' center (High Yold) T5-50. Com Boch bolt 6' center (High Yold) Wall Book bolt 5' center comm (Goods 60) T6-50. Com Boch bolt 5' center (Goods 60) Book bolk 5' center comm (Goods 60) To both bolk 6', conter could (To both 60) Structural old with anoth concept H' Hod. Com Structural old with anoth concept H' Hod. To cent gening allow.			Q. Powerhouse. Span 74' Sy = 74'			AFF
90-75 20 Gran Rock both 6' center (High Yild) " Rock Bolt. 6' center crown (sind co) Well Rad both 5' center (Gode 60) Sp.D. to Thing well 75-50. Crown Rock both 6' center (High Yild) " Rock both 5' center crown (sind co) Walls "not both 5' center crown (sind co) " Rock both 6' center crown (sind co) " Rock both 6' center well. ("-) 50-75 50-75 6 Sp.D. bothing ray 10% of 'centure prettern. For each gening when.	100-95	40				mm (Grade 60)
Will bold bolds 5' center. (Grade 60) Spil tothing will Com Rock bolds 6' center (High Yield) Wells 2nd bolds 5' center come (Grade 60) Wells 2nd bolds 5' center come (Grade 60) Rock bolds 5' center come (Grade 60) Rock bolds 6' center will. ("-) 50-75 Structural steel with insite consiste 18' Hick. Structural steel with insite consiste 18' Hick. Structural steel with insite consiste 18' Hick. The contract grains allow.	95-90					
o-25 10% Structural steel with insite concrete 18' Hick. In Structural state with unsite concrete 18' Hick. (1) Spull botting may 10% of 6' centime prettern. For each gening allow.	90- 75	20				brale 60)
5-25 60% Structural steel with inite concrete 18" Hick. In Structural state with unite concrete 18" Hirl. (3) Spull botting say 10% of 6" centing pettern. For each gening allow.	75-50.	30	Walls Porch bolls 5' centre. (Grande 60))	Roch bolts 5' center comme Roch bolts 6' contra walls	(Grach 60)
(1) Sput botting say 10% of 6' centing pattern. For each opening allow.	50-75					
	0-25	10%	Structural steel with is its concrete 18' Hich		Structural stat with unita	concrete 18' Hirl
Bus gallery 3 m 6 pm m 18 both per opening (as well both Dong to take 3 ms 8 pm m 24 both per opening (~ ~) Penstock 2 ms 8 pm m 24 both per opening (~ ~)	C) Spen botting	say 10% of 6' centing pattern.	For each openin	J. More.	
lack lac				Bus gallery Dra fi take Penstock	3 m 6 pm m 18 both 3 ms 8 pm m 24 both 3 ms 8 pm m 24 both	peropening (as well both i per opening ()

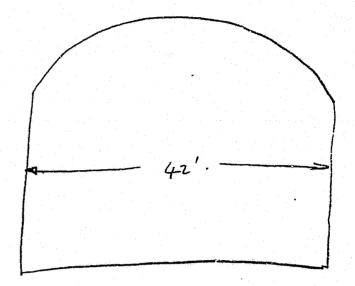


SUBJECT:

WATANA.

JOB NUMBER_	
FILE NUMBER_	
SHEET	OF
BY	DATE
ADD	

TRANSFORMER CALLERY



FORM NO. 152



SUBJECT:

WATAWA

POWER HOUSE

JOB NUMBER	
FILE NUMBER	
SHEET	OF
BY	DATE
APP	DATE

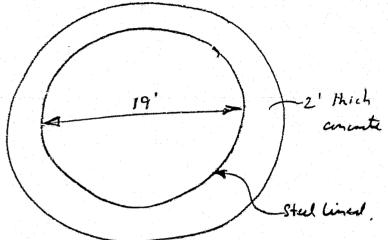
DRAFT TUBE

No support over majority of ternal length required. Allow redotatied support each end set june time with converse

15' both 8xx = 64N6

For both ends 128 both 15' Cong

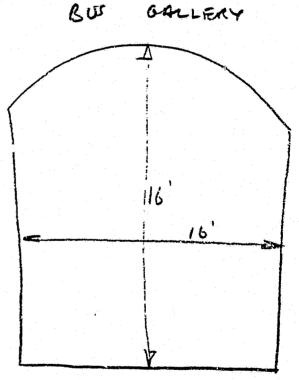
per draft tabe.



No support over majorsty of termed lengths required allow rubstantial support each end set junction with converse

15' bolts 6×10 -60No.

For both end, 120 both 15' long year bon gallery.



FORM NO. 152 REV

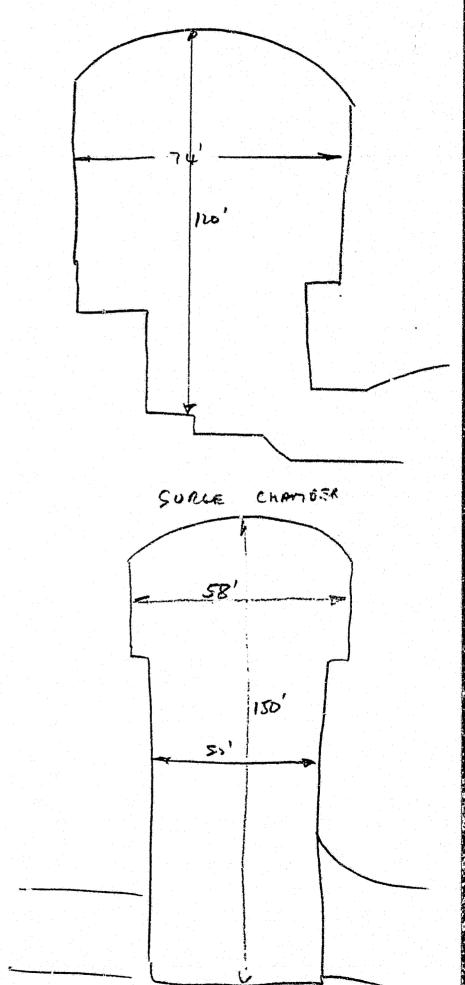


SUBJECT:

POWER HOUSE CAVERNS

JOB NUMBER FILE NUMBER OF SHEET BY NAJE DATE 15 Jan 12 DATE

POWER HOWF



FORM NO. 152



SUBJECT: SUS, TNA. WATANA FOUNDATION GROUTING - BRAINAGE

QUANTITIES

JOB NUMBER 5700 05 FILE NUMBER SHEET | OF 7
BY NATB DATE 15/12/8)

Watana Grating and Drainage.

Ballenis. 10'x10'

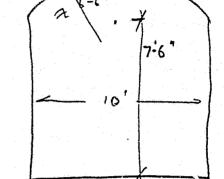
2 Acces tunnels from draining after below tail nate level. Not shown a SK 5700 CG 518 or down dry

Floor state 6" thick. comments un reinforced.

Turnel support required

Rock botts. 6'-0" long 3/4" dia.

3'-0" centres



i.e. 4 No both per 3 ft tunnel length.

Bolts regimed 25% of tunnel length

Additional both required at portals, junctions ate

26 No. @ 20 additional both = 520 both

Shotonete

Assume 20% of termel length Com only 12 feet surface width

Additional 520 feet for junction - portale

at 2" Hich

Mesh 4"x4" x 3/6" \$ 20% - Menete rever.

Steel Anhes 5% of turned length @ 3 feel centres. 4"+4" column section with fish plate, the bors and



SUBJECT:

JOB NUMBER			
FILE N	UMBER		
SHEET	2	of	
BY		DATE	
ADD		DATE	. 37

Shafts.

10 feet diameter

Roch bolts 6'-0" long. 1/4" dis

6 both per 3' length o haft.

25% length of shift bolled.

Aroum Shoreting 2" Itich Jull circum forence. 250% of lung H of shefts.

Stairway and small elevator required each shaft.

Acces turned pertal.

Portal within dan foundation extre noch both already alloved for. Excavation included is dam item.

4 portals required downstream of dam

Inclined Tunnel

Will require rail mounted car with electrical hoist for each inclined section.

Step formed in concert slab will be required.

FORM NO. 15;

50-15

Calculations

SUBJECT:

WATANA

TUNNEL SUPPORT. CALCE.

JOB NUMBER_

FILE NUMBER

SHEET____ OF_

DATE_ BY

DATE APP

Rab Jn Va Ane Jr 2 Ju SRF 95-100 97.5 49 2 1.0 4 46 92.5 2 90-95. 4 81.2 6 27.5 75-50 2 9 7 62.5.

2.5 375 9 25-50 1.6

9 0.4. 0-25 12.5 0.66 2.5

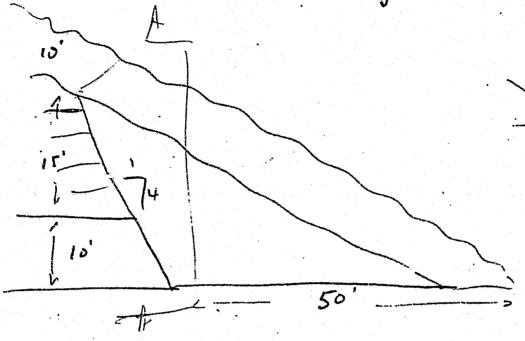
FORM NO. 152



SUBJECT:

JOB NUM	BER		
FILE NUM	BER		
SHEET	8	OF_	
BY	•	DATE	
APP		DATE	

Turnel Portes. 4No for access tunnels.



€ 60

Excaration. Overburden.

60'-60'+10' = 4000 cugos. (1333 co- 200) 7 9.27.

Rock. 40'x 25 x 20 = 4444 angels. (370cu. 11.)

Bolting. 10' long boths.

> Partel face. 5 + 3 row. = 15 Circum. 23N: x 10' Cong = 230 H.

Walls nay. 20 No bolts per rental = 200 '

430 ft rock bolts. Amum I"dia bolt Tota

For 4No purbos. Rock Overburden 16,000 en yets. (57.7:2)
Rock 17,777 en gets. (1430)
Roch bolts. 1720 ft.
Shotcoreti 8 en gets.



SUBJECT:

JOB NUM	1BER		
FILE NUI	MBER		
SHEET	4	OF_	7_
вү		DATE	
APP		DATE	.

Extra subhorizatal grat holes, from gellery

2 No @ 10 feet long 5's paring along en time length of gallery.

Concrete plugs in acces tunnels into dam Joundalin 6 No. - length - Jul den H1 consolidation genting zone.

approx 60' horizontal.

FORM NO. 152



SUBJECT:

WATAUR.

JOB NUM	BER			
FILE NUM	MBER		-	
SHEET_	5	OF	7	
вү	<u></u>	_ DATE		
ADD		DATE	:	

Powerhom Drainage.

See SK 5700 CG 518 Section B-B. Revision 15 Dec 81.

Transformer gelleng. 8 Holes 25' long

10 spacing entire length of galley.

Powerhouse cavern 12 Holes 40' long.

1 hole 130' long

10' spacing entire long H of gellens

Surga chamber 13 Holes 35' Long.

10' spacing entire length of rurge chamber.

Penstock

Dramage gallery from transformer gallery. See SK 5700 CG 518 Sertin B-B.



SUBJECT:

WATTON

JOB NUN	BER		
FILE NU	MBER		
SHEET_	Ь	OF	7
BY		DATE	
APP		DATE	

Sur face drains

Length -

Caverns.

- DRAIN HOLE

ROCK

SHOTCRETE COVERING.

ALIVA TYPE

FRENIOLE BRAINAGE

THE REAL PROPERTY.

CHANNEL .

Trom former gallery 130' @ 10 feet centres entire length 1 gallery

Power home covern 250' @ 10 feet centre

Surge chamber. 200 @ 100 feel contres

Additional 10% to allow for connection to drawing system and additional wet areas.

FORM NO. 152

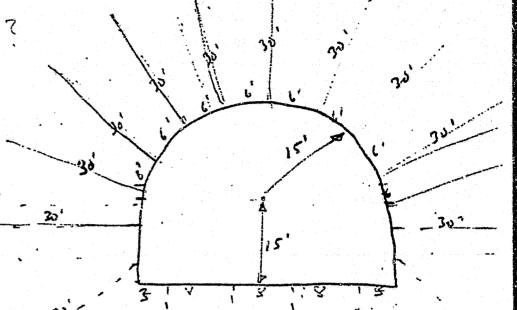


SUBJECT:

JOB NUMBER	
FILE NUMBER	
SHEET 25.	OF
ВУ	DATE
APP	DATE

Diversion Turnel plugs.?

Curtain grating



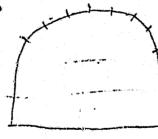
17 No holes. @ 30' long = 510'

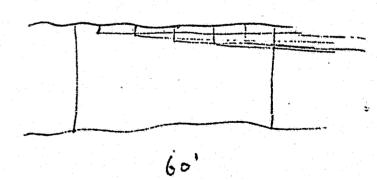
; Horume 4 rows. = 2040' It drill hale.

· Coment in yout ray. 5165 / It drill hole.

· Contact grating Amuring 60' long plug.

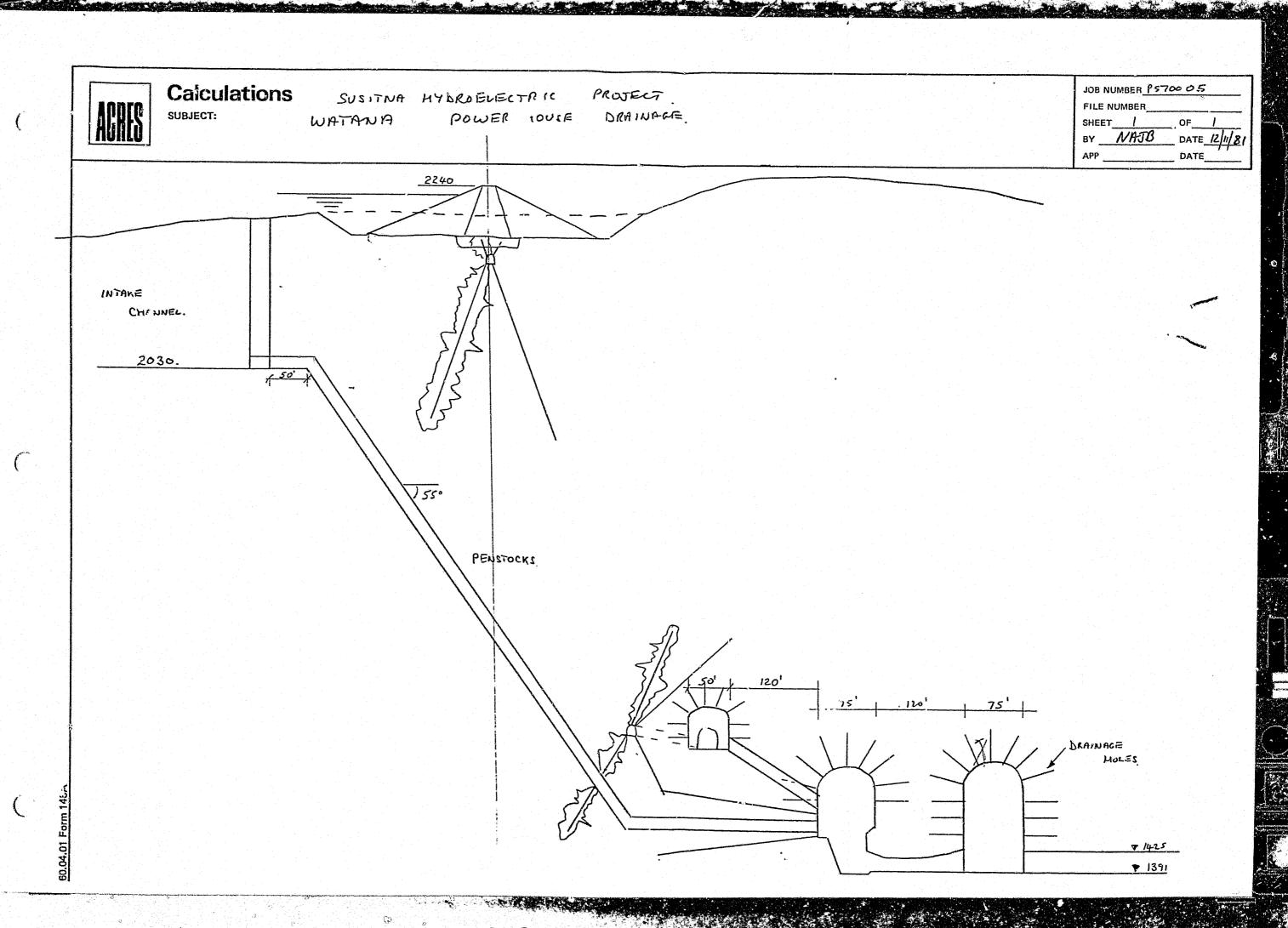
7No ontlet per m 5 No rows.





ringth of rine

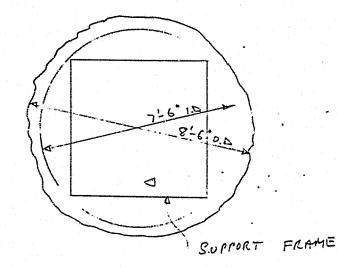
7:175 - 175 7 x 15 - 105. 1225 At grat pipe.





SUBJECT: SUSTINA HYBRO PROJECT. CHBUE SHAFTS.

IUN BOL	MBER_PS	70005	
FILE NL	JMBER		
SHEET_	1	OF 3	
BY	NAGE	DATE 3 NW	9
APP		DATE	1



. INSPECTION HOIST AREA

2 or 3 cable shalfs will be required at each of Witer. much Deril Canyon power houses.

Deftel shelf - Welma Switch your ?720 ful eler Comme Tran former Cavery 1600 feel elev

630 feel day is

- Devil Canga Switch yand 1600 feet elev Grown Transformer Cavern 150 fut elev. 6 50 feet



Calculations

SUBJECT:

JOB NUN	IBER_			
FILE NU	MBER_			 -
SHEET	۷_	OF	3	_
BY		 DA	ΓE	 _
APP		DA	ΓE	

Excavation

The length of sheft required to be excanted would justify use of raise boring equipment.

Support With raise boring minimal rock support of the shelf walls will be required.

Some allumnice should be made for safety suggest at fractured zones, in stelled poin to concreting.

It may be possible to dispense with concrete lining of the shaft last at this stage the lining will be on denied. The lining, The over will be 0.5 feet.

Salph support

Front. init. 4' long 6 per now rom & s'centine over 5% of length of shaft.

Mesh 50% air am firemen 5% 1 ams R

If the shaft is vained by drill and blast Hen the sugent will be increased to

4' long bolls 6 re row @ 3' centre over 20% of sheft length.

- 50% circumference 20% / shaft length



SUBJECT:

JOB NUMBER

FILE NUMBER

SHEET 7 OF 3

BY DATE

APP DATE

Concrete living for D+B sheft world increase & 1' Hickness.

WATANA - BOREHOLE ROCK QUALITY DISTRIBUTION

	Rock	F	ERCENTAGE	OF CORE	IN SPECIF	IC ROD Pa	NGFS
Borehole	Drilled (ft)	0-25%	25-50%	50-75%	75-90%	90-95%	95-100%
DH-1	79.0	29	56	8	0	7	0
DH-4	45.2	16	5	17	52	10	0
DH-5	117.1	6	15	31	23	3	22
DH-6	146.1	13	30	44	9	0	4
DH-7	113.7	13	26	29	29	0	3
DH-8	133.8	6	11	41	32	В	2
DH-9	278.6	19	18	25	30	7	1
DH-10	183.9	25	12	14	23	10	16
DH-11	279.4	3	5	22	38	17	15
DH-12	290.5	8	17	29	17	12	17
DH-21	519.2	0	2	25	22	14	37
DH-23	112.2	36	22	18	8	9	7
DH-24	133.0	5	14	42	18	9	12
DH-28	91.9	61	29	10	0	0	Ω
1-A-1	·591.2	Z	4	22	26	18	ર.ે8
BH-2	391	24	17	30	19	5	5
BH-6	732.4	5	7	22	33	15	18
BH-8 ►►	738.6		+_6_	_22_	.0قر	.11	_28
Site Average	7299.9 4385. 6	址	11 12%	21 25%	入1 25%	10%	28 17%
— BH-12	٩.١٢٦ -	6	17	30	19	10	18
_							
_{BH-3	924.0	7	2	5	12	8	66
BH-4	937,2	6	11	13	9	7	54

OPM NO. 152 REV. 1

Borehole Ground Sur Top Of Roc Borehole D	k El.	DH-1 1459 1415	DH-4 1462 1384	DH-5 1462 1402	DH-6 1716 1713	DH-7 1716 1708 59%	DH-8 1910 1894	DH-9 1913 1909 45%	DH-10 2033 2020	DH-11 2034 2018 45%	DH-12 1951 1942	DH-21 1480 1407 60%	DH-23 1952 1947 45%	DH-24 2G61 2054	DH-28 1971 1958	BH-1 70°	BH-2 1835 1826	BH-3 55°	BH-4 2185 2174 59°	BH-6 1605 1598	BH-8 1976 1964	BH-12	Depth Average
Vertical Depth	RQD				-																		
0'-50'	Drilled (ft) RQD length (ft) RQD‰	51.4 14.25 28%	45.2 29.95 66%	47.9 22.15 46%	48.9 24.35 50%	49.1 23.6 48%	54.5 32.3 52%	67.0 39.6 59%	48.6 10.2 21%	70.3 49.6 71%	51.6 30.8 60%	59.7 50.95 85%	70.5 31.8 45%	50.9 35.5 70%	29.5 10.6 36%	52.5 41.5 79%	61.2 33.55 55%	59.1 44.5 75%	56.9 25.3 44%	58.5 29.35 50%	59.2 25.75 43%	81.5 46.7 57%	1233.2 1174.0 1237.5 152.3 15% 56%
50'-150'	11	27.6 12.55 45%		69.2 57.3 83%	97.2 49.25 51%	64.6 38.95 60%	79.3 52.8 67%	139.5 86.4 62%	100.5 68.5 68%	144.1 111.63 77%	99.9 53.35 53%	110.0 93.55 85%	41.7 20.5 49%	82.1 57.4 70%	62.4 6.3 10%	104.8 79.6 76%	119.8 28.1 23%	124.9 119.8 96%	115.7 62.5 54%	118.4 75.5 64%	116.2 86.85 75%	151.7 109.55 72%	2905:8- 1969.6 1357-25 1270.4
150'-250'								72.1 31.8 44%	34.8 31.1 89%	65.0 55.3 85%	105.1 80.5 77%	121.7 101.4 83%				109.6 94.15 86%	124.4 67.2 54%	120.0 119.1 99%	120.8 113.5 94%	115.8 99.15 86%	114.5 94.45 82%	154.0 105.4 68%	1372.3 1257.8 1087.5 793.05
250'-350'											33.9 28.8 85%	118.3 96.8 82%	4	·		14.3 10.5 73%	85.6 64.55 75%	119.9 104.55 87%	114.9 114.2 99%	115.3 93.65 81%	114.6 91.1 79%	156.1 96.95 62%	987.5 812.9 792.2 701.1 80%
~~~50'-450'	.11											109.5 91.0						119.5 54.8 46%	115.1 114.3 99%	114.4 93.65 82	114.3 95.85 84%	159.3 125.55 79%	846.4 732.1 671.0 575.15
450'-550'																		120.6 115.2 96%	120.0 95.1 79%	115.2 81.35 71%	117.8 95.3 81%	69.3 57.3 (3%	660.7. 512.9 539.55 444.25
550'-650'	<b></b>												-	•				125.0 119.6 96%	115.1 81.1 70%	94.8 74.7 79%	102.0 89.3 88%		530.9 436.9 -455.0 - 364.7 848 8370
650'-750'																	-	120.0 115.4 964	114.7 85.4 74%				234.7 200.8 86%
750'-850																		15.0 15.0 100%	64.0 60.8 95%				79.0 75.8 96%
Hole Average	11	79.0 26.8 34%	45.2 29.95 66%	117.1 79.45 68%	146.1 73.6 50%	113.7 62.55 55%	133.8 85.1 64%	278.6 157.8 57%	183.9 109.8 60%	279.4 216.55 78%	290.5 193.45 67%	519.2 433.7 84%	112.2 52.3 47%	133.0 92.9 70%	91.9 16.9 18%	281.2 225.75 80%	391.0 193.4 49%	924.0 807.95 96%	937.2 752.2 80%	732.4 547.35 75%	738.6 578.6 78%	771, 9 541, 45 70%	7430-5 (1-35)-5 29% - 11-70 7

MINUTES OF MEETING December 30, 1981

PRESENT: D.W. Lamb

L. Duncan

R. Allan
J. Plummer
F. Toth
D. Meilhede

PURPOSE: Review and resolve any outstanding matters relative to cost estimating

for the Watana Main Dam.

#### 1 - CHANGES

It was stated that final quantities and final estimates are currently being prepared and that any changes affecting cost should only be made through the senior person responsible for the task work.

#### 2 - DAM - GENERAL

Quantities have been taken off using a 2205 ft. elevation. Remaining work to be done includes the take off of zones and the additional material to raise the dam to 2210 ft.

#### 3 - EXCAVATIONS

#### a) Overburden

- all overburden on side slopes considered wasted
- overburden in river channel (river gravel)
- assume that 50% of this material will be reusable in the downstream shell

The second secon

#### b) Rock Excavation

- upper 10 ft of rock considered wasted.
- rock below 10 ft considered reusable. This applies to core area both on side slopes and under the main dam and the river channel.
- excavation depths assumed are 10 ft under shell and 40 feet under core.
- controlled blasting required under core and transition zones.

#### 4 - FOUNDATION TREATMENT

### a) Dental Concrete

- an allowance based on the total area of core and transition zone by 1 ft depth; in addition a form work allowance to be made.

### b) Consolidation Grouting

#5 OV

- assumed pattern 10 ft x 10 ft x 30 ft deep.
- grout take estimate at acu ft per linear foot of depth.
- current price for drilling to be rechecked. Drilling can generally be estimated using a air track with allowances for test holes, water pressure.

testing, etc.

#### c) Slush Grout

- estimate to assume any slush grouting requirements included under dental concrete and consolidation grouting.

#### 5 - DOWNSTREAM SHELL

Material that can be used in the downstream shell:

- a) unprocessed river gravel
- b) rock from underground excavations
- c) rock from above ground excavations

Cartain grating also mentioned 2 on 16 grant I him ft tile. Princip hele con dilled, remainer rotary personsia. All hale, wonded, pressure tested. Material used to be 18 in. minus and placed in 3 ft lifts and compacted with 5 passes of a vibrator 10 ton roller or equivalent.

The use of rock to be done on a 50/50 gravel/rock blend, i.e., layers of rock only are not acceptable.

Unprocessed river gravel to be passed through grizzly to remove oversize. Estimate of oversize 10%.

For rock used from excavation, the following recovery assumptions to be used - for underground rock 80%, above groung - 90%. Estimate to be based on moving excavated rock to stockpiles, reloading, transporting and placing in the dam with gravel.

#### 6 - UPSTREAM SHELL

Material specifications acceptable for upstream shell adjusted to 18 in to #4 sieve.

Wastage estimate on this material for oversized - 10%; undersized - 30% - assumed borrow are "E" as source.

Oversized material can be crushed and incorporated into downstream shell. Under sized material can be considered for concrete fine aggregate and road subgrade.

Of the estimated undersized of approximately 10 million cu yds less than 20% of this amount can be considered reusable.

Compaction requirements on upstream shell - stated for downstream - F. Toth to check equivalent compaction use heavier equipment and fewer passes.

### 7 - FILTER/TRANSITION MATERIALS

- crushing of material acceptable
- suggested limit 50% crushed material

Alternatively oversized material can be used in downstream shell. Undersized to be wasted.

#### 8 - RIPRAP

24 in rip rap specified. Agreed that rip rap sizes of 36 in. to 48 in. acceptable.

#### 9 - CORE

Assumptions to be used for estimate of core material.

#### a) Borrow Area

- strip and provide drainage of area 2 times the size required by actually placing quantities.
- material to be run through 6 in. grizzly to remove oversize.

#### b) <u>Fill</u>

- allowance for harrowing for moisture control.
- compaction by 4 passes of pneumatic and for tamping foot compactor.
- lift thickness 12 in. loose, 18 in. compacted.

#### c) Frost Protection of Fill

- estimate to include 10 ft. lift of downstream shell material (unprocessed river gravel).

It is assumed that 1 ft. of gravel and 1 ft. of Lore and transition zones to be wasted each spring.

#### REVISED JANUARY 5, 1981

MINUTES OF MEETING December 30, 1981 P5700.09

SUSITNA HYDROELECTRIC PROJECT

PRESENT: D.W. Lamb

L. Duncan

R. Miller

J. Plummer F. Toth D. Meilhede

cc: J. Lawrence

D. MacDonald

J. Hayden

R. Ibbotson

PURPOSE: Review and resolve any outstanding matters relative to cost estimating

for the Watana Main Dam.

#### 1 - CHANGES

It was stated that final quantities and final estimates are currently being prepared and that any changes affecting cost should only be made through the senior person responsible for the task work.

#### 2 - DAM - GENERAL

Quantities have been taken off using a 2205 ft. elevation. Remaining work to be done includes the take off of zones and the additional material to raise the dam to 2210 ft.

#### 3 - EXCAVATIONS

#### a) Overburden

- all overburden on side slopes considered wasted
- overburden in river channel (river gravel)
- assume that 50% of this material will be revsable in the downstream shell

#### b) Rock Excavation

- upper 10 ft of rock considered wasted.
- rock below 10 ft considered reusable. This applies to core area both on side slopes and under the main dam and the river channel.
- excavation depths assumed are 10 ft under shell and 40 feet under core.
- controlled blasting required under core and transition zones.

#### 4 - FOUNDATION TREATMENT

#### a) Dental Concrete

- an allowance based on the total area of core and transition zone by 1 ft depth; in addition a formwork allowance to be made.

#### b) Consolidation Grouting

- assumed pattern 10 ft x 10 ft x 30 ft deep.
- grout take estimate at 4 cu ft per linear foot of depth.
- current price for drilling to be rechecked. Drilling can generally be estimated using a air track with allowances for test holes, water pressure testing, etc. Curtain grouting also mentioned, 2 cu ft grout/linear ft hole. Primary holes core drilled, remainder rotary percussion. All holes washed and pressure tested.

#### c) Slush Grout

- estimate to assume any slush grouting requirements included under dental concrete and consolidation grouting.

#### 5 - DOWNSTREAM SHELL

Material that can be used in the downstream shell:

- a) unprocessed river gravel
- b) rock from underground excavations
- c) rock from above ground excavations

A STATE OF THE PARTY OF THE PAR

Material used to be 18 in. minus and placed in 3 ft lifts and compacted with 5 passes of a vibrator 10 ton roller or equivalent.

The use of rock to be done on a 50/50 gravel/rock blend, i.e., layers of rock only are not acceptable.

Unprocessed river gravel to be passed through grizzly to remove oversize. Estimate of oversize 10%.

For rock used from excavation, the following recovery assumptions to be used - for underground rock 80%, above ground - 90%. Estimate to be based on moving excavated rock to stockpiles, reloading, transporting and placing in the dam with gravel.

#### 6 - UPSTREAM SHELL

Material specifications acceptable for upstream shell adjusted to maximum size of 18 in to less than 10% passing 3/8 in.

Wastage estimate on this material for oversized - 10%; undersized - 30% - assumed borrow are "E" as source.

Oversized material can be crushed and incorporated into downstream shell. Under sized material can be considered for concrete fine aggregate and road subgrade.

Of the estimated undersized of approximately 10 million cu yds less than 20% of this amount can be considered reusable.

Compaction requirements on upstream shell - stated for downstream - F. Toth to check equivalent compaction use heavier equipment and fewer passes.

### 7 - FILTER/TRANSITION MATERIALS

- crushing of material acceptable
- suggested limit 50% crushed material

Alternatively oversized material can be used in downstream shell. Undersized to be wasted.

#### 8 - RIPRAP

24 in rip rap specified. Agreed that rip rap sizes of 36 in to 48 in acceptable.

#### 9 - <u>CORE</u>

Assumptions to be used for estimate of core material.

#### a) Borrow Area "D"

- strip and provide drainage of area 2 times the size required by actually placing quantities.
- material to be run through 6 in grizzly to remove oversize.

#### b) Fill

- allowance for harrowing for blending control.
- compaction by 4 passes of pneumatic and/or tamping foot compactor.
- lift thickness 12 in loose, 8 in compacted.

### c) Frost Protection of Fill

- estimate to include 10 ft lift of downstream shell material (unprocessed river gravel).

It is assumed that 1 ft of gravel and 1 ft of core and transition zones to be wasted each spring.

	ACRES		ITNA H	140RO EVECTRIC - SIZE	FILE PRIJEG SHEE	NUMBER P 57	OF 1 DATE JAW 198 DATE
				, 11, 11, 11, 12, 12, 13, 13, 13, 13, 13, 13, 13, 13, 13, 13	WATER, COMPRESSED AIR	<u> </u>	00=-
	VENT	Durt					13-5"
		(1)	0 - 0 <u>S</u> .dar			,,o-,8	3-7-7-1
REV. 1	VENT	Duct		WABCO.	50 Ton		13-6"
FORM NO. 152 R			,01-2 ->	0-,87	,Z-,Hl		7 7 7

(N°)

WATAM - INSTRUMENT



# Design Calculation Cover Sheet

PROJECT No. <u>P5780.06</u>

FILE No. <u>P5700.14.06.09</u>

SERIAL No. <u>0041</u>

50.04.01 Ferm 146 A

DEPARTMENT	GEOTECHNICAL				
CALCULATIONS FOR:	DAM INSTR GENERAL D QUANTITIES		v - W47	ANA.	
DRIGINAL BY	NAJBOND.		DATE 4 /	Sec 181.	
REV No. B		///			DATE / / / / / / / / /
Arithmetical Copies sen Cales	check by project sent 4 page.  4 page.  4 page.  5.T. 4 page.	t nervies.	- SThomps		L ENGINEERS

SUBJECT:

SUSTINA

HYDRO ELECTRIC

INSTUDENT ATION.

JOB NUMBER P5700.05 FILE NUMBER SHEET / OF 4 BY NATOS DATE 4 Dec 81 APP _____ DATE__

Revied 4 Jan 82. MATE

Instrumentation Watana Dam

Piezoneten

Core 200 D/s Shell 50 U/3 Shell 50. Spillway 50 Power house , perstock 50 Reliet channel 100 Foundatin dam 200 700.

350 preumatic @\$200 350 vibrating min @\$250

Preumatic lubing closs// 1000/1 am \$ 87 509 vibrityum with @ 7.00 ft 1000 far \$700,000 Rendalanits. 4x\$1500 presumation 4 x\$1000 vib uin.

Total cost 70,000 87500 87500 700,000 6000 4000 \$1,742,500

In clin one ten.

30 DIsshell Zo denth (inclined) Usshell 20.

= 42 000 ft Casing Q \$3.00/4: 126000 Sensons 3 x 4500 = 13500 Read and 3 = 8500 = 25500 = 165,000

Vertical nettlement Smdex

Read at 2 x \$1300 = 2600 Sensor ring, 2100 x \$7 = 14,700

P ble externameter. 200 No are depth 400 ft.

are 600'

ave denth 400 pr. = 80,000 /c @ nay \$5/4 = 1/400,000

FORM NO.



SUBJECT:

JOB NUMBER	
FILE NUMBER	
SHEET	OF 4
BY NATA	DATE 4 Dec 81
APP	DATE

Horizabel strain

10 × 1000 ft 1 pair transduces /50 ft

400 trans lucas

Horizontal settlement gauges double fluid acting type.

12 No. averag length 2000 ft

Reader Jumits 2 x\$20,000 \$40,000 Cosing cable pulling homeing the \$30/11 \$720,000 \$760,000

Surface settlement points

1000 No @ 5100 = £ 100,000.

Seismie recorders

3 Dam
1 Robert Named
1 Power hours
1 Spillway
6 2 \$20000

For detailed program

= \$1.0000

Seepage monitoring weins.

Dam 6 No Relici channel 6 Spillway 1 13 N. Q \$2000 = \$26,000

Vad 621 ON MAC



SUBJECT:

JOB NUMBER	
FILE NUMBER_	
SHEET 3	OF 4
BY NAOD	DATE 4/Dec/4
APP	DATE

Thermiston. Abutauti 6 hole x 20 pain - 120

Dam 10 hole x 30 pain = 300

Reliet channel 6 hole x 20 pain - 120

540 No. Q\$50 27,000

cables say \$1000 per hole = 22.000

(These instruments will be incoldible to them installed in rest whom and 47,000

b replace then damaged the during communitie)

Roth stress measurement in converss - included in final ghour of investigations

Deformation measurements MPEX 50 No am 50 ft long. @\$2500 = 125,000

A anchor per hole, remotives and

transdam head.

Pearl at unit 272000 = 4000

=\$129,000

Roch bolt Cond cells.

200 No at. \$100 readent unit

\$ 20.300

2 2,000

Trape enter meter measurement is tempel

\$ 10,000

Vibrating win gauge a stellarite 100 @ \$100 read ordanit \$2000

= 10,000 <del>2000</del> \$12,000

Drilling for. Thermiton. 22 x Au 300' = 6600 lt.

Prézenten 500 x 100' au . = 30,000 ft 36,600 ft

Say 18,300' core drilled at \$75/4 = \$1,372,500 18,300 rotang reve drilled 0840/4 = 732 000

TOTAL 2, 104,500

3M NO. 152 REV.



SUBJECT:

JOB NUMBER				
FILE NUMBE	₽R			
SHEET	4	OF_	4	
BY NA	TB	DAT	E 4 Dc 81	
APP		DAT	-E	

Team of 2 Instrumentation engineers.
10 Technicans
12 @ \$100,000 year
4 werens

Tolel prin \$ 10 435,800 + 10% ontingencie. \$11,47,8,830

#### 10.6 Feasibility Report

#### Instrumentation

Long term monitoring programs are an integral part of the design of all dams. Instrumentation layouts are designed to monitor the unusual as well as normal conditions. The instruments are suited for ruggedness, reliability and simplicity in reading and maintainence. Long term performance is very important but when this cannot be achieved, provisions will be made for regular replacements to ensure continuity in the observations.

Instrument failures may occur due to malfunctioning equipment, deterioration of materials and improper installation. Additional losses may occur due to excessive ground or structure movement, accidental destruction by construction equipment, and vandalism. The instrumentation program will be designed to keep these losses to a minimum. The program will also be designed when possible to be simple to maintain and provide ease of instrument reading.

#### Piezometers

The instruments will be used to measure water pressures in the various embankment materials of the dam, in the rock of the dam foundations, under important structures subject to hydraulic uplift pressures, in the relict channel and in the vicinity of the powerhouse.

There are three basin types used commonly as routine instrumentation,

- 1) Double tube hydraulic
- 2) Vibrating wire
- 3) Pneumatic

It is expected that the vibrating wire and pneumatic types will be used.

### <u>Inclinometers</u>

Inclinometers measure relative horizontal movements from a vertical or inclined line within the dam or foundation. These instruments will be used in the embankment dam in conjunction with other deformation measuring instruments to obtain an overall picture of dam movement.

#### Vertical Settlement

Settlement in the dam will be measured by multiple cable or rod instruments with <u>Cross</u> arm reference points at various horizons within the dam.

The inclinometer tubeswill also be utilized for measurement of settlement within a "Sondex" probe.

### Surface settlement points

Surface sett? ment will be measured by precise surveying. These points are cheap and simple to install and read. It is expected the points will be distributed along the dam crest, downstream face and relict channel. The precise surveying will also tie in other measuring instruments.

### Horizontal Settlement Gauges

These instruments will be of the double fluid acting type and will be installed within the dam embankments with a readout location on the downstream face. The instrument will measure vertical deformations along a horizontal line.

#### Horizontal Strain

This instrument consists of a rod extensometer with transducers located at embedded reference plates at intervals along the rod. The instrument has a remote electrical readout and may be located anywhere within the dam.

### Seepage Monitoring Weirs

Seepage from the various drainage systems will be measured by weirs. Where access is difficult for regular measurement remote readout devices will be installed.

#### Thermistors

Temperature measurement is required in dam foundations, the abutments, and the relict channel to monitor the permafrost. Thermistors will also be required in specific instruments such as the spillway chute. This will generally be an extension of the fixed stage site investigation program.

### Measurement for Underground Structures

Instrumentation for measurement of in situ rock structures, rock deformation around the tunnels and caverns and performance of tunnel support elements is more of an exploratory nature and will be used mainly for construction and support design and therefore will be discussed in more detail in Section 10.12.

Calculations Joint have handle subject: on & for inshammatchin.

See Comments.

HYDRO BLECTRIC PROSPET

S. Thompson

INITUITENT ATION.

any comments. JOS NUMBER_ P5700. 05 FILE NUMBER SHEET__/ BY NASIS DATE 4 Dec 81

DATE

Watana Dam Instrumentation

SUSTINA

Piezometen

Core DIS Shell 50 U/s Shell 50. Spillway Power home - penstach 50 Reliet channel 100 . Foundatin dam 200

350 manumatic @\$200 350 vidneting min @\$250

preumetic labing @10.25/4 1000 4 am \$ 27 500 vibritinguim cable @ 2.00 ft 1000 far \$7.00,000 Rendal units. 4x\$1500 presents. 4 x\$1000 vib min

Total cost 70,000 87500 87500 4000 \$1,742 500

In clinometers.

are 600' DIsohell Zo (inclined) USshell 20.

= 42 000 ft Caring @ \$3.00/4 = 126000 Sensons 3x 4500 = 13500 Rend 3 x 8500 2 Z Z 200

= 165,000

Vertical nettlement Somder

Remlant 2 x\$1300 = 2600 Sensor ring, 2100 x \$7 = 14,700 \$ 17,300

Cable enter muter. 200 No are depth 400 ft. = 80, von / @ may \$5/4 =\$400,000

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JOB NUMBER	
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Horisabel strain 10 x 1000 ft Prair transduces / 50 ft	400 lians de
transduce_ \$100 x 400	40, 000
rod and embednest plats 15/1 -	50,000
Rendertunit	10,000

Horizontal settlement groupes doubt fluid acting type.

12 No. average length 2000 ft

Reader lumits 2 x \$20.000 \$ 40,000 Casing cable pulling homing the \$30/4. \$ \$720,000 \$ 760,000

Surface settlement points . 4000 No @ \$100

= \$400,000

Seismin recorders.

1 Power home 1 Spillway. 6 920000

This program being put together by

3 Dam www. Ck with

1 Relact channel Visingh about what they are during

=\$120,000

Seepage monitoring weins.

Dam 6 No Relical channel 6 \$ 2000 = \$26,000



SUBJECT:

	APP		DATE	
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:	SHEET	3	OF	4
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	ארא פסו	BER	<u> </u>	

Thermiston. Abstracts: 6 hole, x 20 pain - 120

Dam 10 hole x 30 pain = 300

Reliet channel 6 hole x 20 pain - 120

Much more instrumentation planned in 540 No. @\$50 27,000

hext phase of investigation: cables say \$1000 per hole. = 22,000

Some of this should go into

Roch stress measurement in coverns - Adit Listing? Same as commentational.

De formetion measurements MPEX 50No au 50ft long. @\$2500 = 125,000

4 anchers per hole, remotivement

trougdown hand

read out unit 2 \$2000 = 4000

=\$129,000

Rock bolt land cells.

200 No at \$100 readout wit

\$ 20,000 \$ 2,000 \$ 2,000

Trape enter measurement in termel

\$ 10,000

· Vibrating wire agonger on steel soule. 100 @\$100

10,000 2000 \$12,000

- Drilling for. Thermitan. 22 x Au 300' = 6600 H.

Pizameter 500 x 100' an. = 30,000 ft.

core drilled \$75/4 =

2,745,000

DAM NO 152 REV 1



SUBJECT:

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BY/\(\frac{1}{\lambda}\)	IATIS	DAT	5+1	کرہ ہ	7.
APP		DAT	Ε		

Labour Team of 2 Instrumentation enques
10 Technicans
12 @ \$100,000 year

14,800,000

Tokel prin \$ 10,089,000 + 10% contingencia. \$ 11 million.

NAT BOND.
Niget

Sort guile agree

with the way

you get there

You get there

You faith anotic

Sul Il settle for

\$12 millian

Settle

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SUBJECT:

D. W. Lamb any comments Calculations Anthonetic!

JOB NUMBER PS700.05

FILE NUMBER

OF_ 4 DATE F. Dec 8)

SUSTINA HYDRO BLECTRIC PROSPECT INSTUMENT ATION.

BY WATIS DATE

Instrumentation

Watana Dan

SHEET__/

Piezmeters

Lone 200 DIS Shell U/3 Shell 50. Spillway 50 Power home - perstach 50 Reliet channel 100

350 premietic 0\$200 350 vs breting min C\$250 fed the

preumetic lubing elors y 1000 4 an \$ 87 509

Foundation damy 200 700.

vibretigum cable @ 2.00 ft. 1000 far . \$700,000

Readal units. 4 x 1500 presents.

4 x 1000 vib um.

Tatal cost

70,000

87500 87500 700,000 6000

\$1,742 500

In clinometers.

30 : are 600' DIshell Zo (inclined) USshell 20.

= 42 000 ft Caring @ \$3.00/4 = 126000 Semons 3 x 4500 = 13.500 Rend w 3 x 8500 = 52200 1=165,000

Vertical nettlement Sonder

Readont 2x\$1300 = 2600 Sensor ringo 2100 x \$7 14700 \$ 17,300

Cable extenometer 200 No are depth 400 ft.

are denth 400 pr. = 80,000 /t @ may \$5/4 /=\$400,000

FORM NO. 152



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SHEET 2	OF 4
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APP'	DATE

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10 x 1000 ft Frais transduces /50 ft

400 trans due

90,000

Horizontel settlement gauges dable fluid acting type.

12 No. average length 2000 ft

760 000

Surface settlement points . 4000 No @ \$100

= \$400,000

3 Dam

1 Reliet channel

1 Power home

1 Spillury.

6 2 \$20000

\$120,000

Seepage monitoring weiss.

Dam 6 No Relici channel 6

Spillung 1 13 N. Q \$2000 = \$26,000



SUBJECT:

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Thermistons. Abutouts. 6 holes x 20 para - 120

Dam 10 hole x 30 pain = 300

Relief stramet 6 holis x 20 paiss - 120

540 No. 8\$50. 27,000

cables say \$1000 per hole.

22.000 7 47,000/ 1.0000

Rock stress measurement in coverns

Deformation measurements MFBX 50No un soft long. @\$2500 = 125,000

4 anchers per hole, remotereadont

transducer head.

real at unit 2 \$2000 = 4000

\$129,000

Pour bolt Lond cells.

200 No at. \$100 readent unit

\$ 20,000:

Tape enter meter measurement in termel

\$ 19000)

Vibrating wine agong on steel arche 100 @\$100 read out unit \$2000

10,000

- Drilling for. Thermitan. 22 x Are 300' = 6600 H.

Prymeter 500 x 100' an. = 30,000 ft.

core drillet: \$75/1 = high.

2,745,000

air drilled

140 OK