

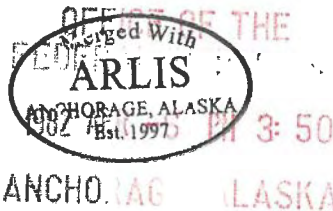
# ENVIRONMENTAL SERVICES



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**Foothills Pipe Lines (South Yukon) Ltd.**

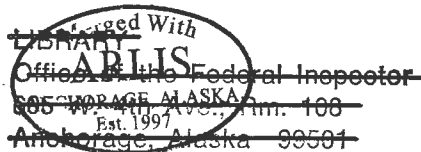


**APPROACH  
TO  
WATERCROSSING DESIGN  
AND  
CONSTRUCTION PLANNING**

**SUBMISSION 4-5**

**DECEMBER, 1981**

**ADDENDUM  
TO  
THE ENVIRONMENTAL IMPACT STATEMENT  
FOR  
THE YUKON SECTION  
OF  
THE ALASKA HIGHWAY GAS PIPELINE**



**THE ALASKA HIGHWAY GAS PIPELINE PROJECT**



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This document is one of a series of addenda prepared to meet information requirements placed on Foothills Pipe Lines (South Yukon) Ltd. by the Federal Environmental Assessment and Review Office. Addenda within the series are divided into seven sets of submissions dealing with separate subject areas:

1. Introduction to Addenda Submissions.
2. Project Description and Update for Addenda Submissions.
3. Alternative Routes.
4. Geotechnical, Hydrological, Design Mode and Revegetation Issues.
5. Fisheries, Wildlife and Scheduling Issues.
6. Issues Related to Pipeline Facilities.
7. Other Issues.

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During public hearings concerning the Alaska Highway Gas Pipeline Project conducted by the Environmental Assessment and Review (EAR) Panel the matter of watercrossings has received a great deal of attention. This interest reflected the sensitivity of environmental components at watercrossings as well as that of the pipe installation to natural environmental forces.

Initially, during 1976 hearings before the EAR Panel, concern was expressed for watercrossings in view of the frequent occurrence of high-energy streams along certain portions of the proposed pipeline route. These streams are characterized by variable flow rates, migrating channels and in some cases by flash flooding due to the release of upstream glacier dams. In addition, concerns for fish spawning, migration and overwintering were brought forward, these being related to the timing and nature of construction and to siltation due to erosion, as well as the effects of possible emergency repairs and the possibility of pipeline leaks at crossings.

During the 1976 hearings the Project indicated that heavy-wall pipe would be used at watercrossings, that pipe would be buried below the anticipated scour depth, that the area of deeper burial in a floodplain would take into account possible channel movements, that where possible crossing locations would be moved to avoid important and sensitive fish populations and, that the timing of construction would, where possible, take into account the time periods when fish were most sensitive to construction activities. In its summary report prepared after the 1976 hearings the Panel noted that watercrossing locations were tentative, that insufficient physical and biological information was available to complete its review, that only larger watercrossings had received substantial attention by the Project and that information on small streams would be required. The Panel also noted that studies on the effects of gas leaks were inconclusive, that least-sensitive timing windows for fish populations had not been established and that questions concerning the effects of aufeis and the introduction of oxygen-depleting organic materials to watercourses during construction were outstanding.

In 1979, the Project submitted an Environmental Impact Statement (EIS) for the Alaska Highway Gas Pipeline Project in Yukon Territory. In that statement preliminary plans for watercrossings were presented and a number of supporting technical reports were annexed to the EIS document. In one of the annexed reports eleven preliminary designs which included examples from the range of watercrossings encountered in Yukon Territory were presented in the form of design drawings. Specific requests for impact assessment outlined by the Panel in its 1977 report were addressed within the EIS based on preliminary locations, schedules and plans. These assessments included the anticipated effects upon spawning fish, fish migration and overwintering fish as well as the effects of siltation arising from construction and operation, the latter including emergency repair and underwater gas leakage.

Upon completion of the 1979 public hearings and review of information submitted by the Project, the Panel requested additional information. These requests involved: detailed design for special problem areas for which special crossing crews would be employed together with detailed quantitative geotechnical, hydrologic and other relevant technical data; typical designs for crossings constructed by mainline crews with detailed supporting information (similar to above); detailed scour information including an evaluation of reliability; and detailed information about natural icing of stream crossings. Subsequently, the Panel's requests were clarified and described as "a developed approach to studies on crossings in order to understand the potential environmental impacts and proposed mitigation measures". This addenda submission has been prepared to meet the latter request.

In approaching the task of presenting "a developed approach" to watercrossings, two example crossings have been used. At present, final designs for watercrossings are available for Construction Section 4. In that construction section eight of a total of 18 watercrossings were specially designed. Others will be crossed in a typical manner. Of the eight specific crossing designs available, the Duke River has been chosen to serve as an example because it is one of the larger streams in the Construction Section and is characterized by a number of difficulties. In addition, an

unnamed creek at KP 200 + 360, known as watercrossing 1029 (WX 1029), is presented to illustrate the approach to smaller watercourses which present design difficulties.

Design solutions developed for these two streams illustrate the "developed approach" required. In following sections the approaches taken to selecting crossing locations, collecting required design data and developing designs are discussed. Finally a description of typical approaches to construction of stream crossings, with specific reference to the example crossings, is included.

## 2.0            APPROACH TO SELECTING WATERCROSSING LOCATIONS

The approach taken in locating and designing pipeline facilities, including watercrossings, is one which involves several steps of increasing scrutiny aimed at ensuring the selection of suitable locations and the development of effective designs. As each step is taken the question is asked, "IS THIS REASONABLE GIVEN THE AVAILABLE INFORMATION". In the case of watercrossings three steps or stages in location selection are normally recognized: initial route selection, route refinement and final route selection. In some cases the process of refinement may be repeated several times before a final acceptable location is found. Design development takes place in parallel to the location process with the question "CAN AN EFFECTIVE DESIGN BE DEVELOPED AT THIS SITE" being asked at each stage.

### 2.1            Initial Route Selection

Initial route selection is the first stage of pipeline planning and involves selecting the most appropriate general route between two points. Information at hand usually consists of topographic maps and aerial photographs supplemented by notes and observations resulting from field reconnaissance. Despite the preliminary nature of the task, watercrossing locations are given careful consideration as these locations often become control points dictating the location of intervening terrestrial portions of the pipeline. Factors considered in selecting watercrossing sites during this initial phase relate to major and immediately obvious characteristics of the watercourses involved. Broad stable reaches of streams are preferred and steep or obviously unstable bank conditions are avoided. If a stream presents obvious difficulties throughout its length the location which appears least difficult is chosen. If a stream presents no crossing difficulties then the crossing location is simply an extension of the most logical terrestrial route leading to it. Initial route location is a task for personnel who can envision construction difficulties based on practical experience and who can balance difficulties of one route against another at an overview level.

In the case of the Duke River the general location of the crossing has been established from the outset of Project planning, although the initially-chosen crossing site located downstream of the Alaska Highway bridge was abandoned in favour of a crossing upstream of the bridge. The final crossing site selected lies immediately downstream of the point where the stream issues from the Donjek range. At this location the constricted flow characteristic of upper reaches of the river gives way to a wide braided flow over the lower portions of the Shakwak Valley (trench). Crossing sites upstream of this point are characterized by steep difficult approaches to the crossing and swift, deep, stream flow with attendant deep scouring of the channel bed. Such approaches would make construction difficult and the potential for scour would require exceptionally-deep burial of pipe across the active channel. Downstream crossing sites, including the initially-selected site, would of necessity involve the full width of the alluvial fan formed by the stream as it encounters the flatter slopes lying along the lower portions of the Shakwak Valley. While stream scour is generally not a problem at such sites as stream materials are aggrading, pipe burial must nevertheless be deeper than normal. By avoiding the widest part of the alluvial fan the length of deeper burial could be reduced. The crossing site chosen was one that was intermediate between two extremes. Additional items considered in the initial routing were the presence of the Alaska Highway, the Duke River Highway Bridge, river training works put in place for highway maintenance and the Duke Meadows IBP site.

The location of watercrossing 1029, like that of the Duke River, has remained in the same general vicinity from the outset of project planning but has been adjusted as a result of changes in adjacent terrestrial portions of the pipeline. In the area of the crossing stream characteristics are essentially similar in both upstream and downstream regions.

## 2.2 Preliminary Studies Leading to Route Refinement

After initial route selection a period of study and survey ensues. These studies and surveys are aimed at refining the selected route based on more detailed information, or at confirming the initially selected route. Rather

than the obvious terrain features, conditions and indicators used in initial route selection, more quantitative information is sought. While a series of preliminary studies or surveys are in most cases specifically planned and executed, these in some instances lead to more detailed study depending upon site-specific circumstances and Project decisions. In some cases studies aimed at selecting suitable crossing locations may continue for several years while in others initial results indicate a suitable location, and further study for the purpose of location selection is not necessary. For stream crossings, studies of terrain conditions, particularly in regards to stream banks, together with hydrological and fisheries investigations are those most often required.

Terrain conditions are evaluated using airphoto interpretation and field reconnaissance, and terrain types are identified and delineated on photomosaic maps. Investigative drilling is undertaken as part of the process of terrain typing. After a terrain typing system is in place, additional drilling in areas of uncertainty and apparent design difficulty ensues. In cases where stream crossing approaches appear to present design or construction problems, these areas are included in such additional exploratory drilling.

Examination of hydrological conditions at stream crossings is also completed as part of the series of preliminary studies and surveys aimed at ensuring the proper selection of watercrossing locations. These studies include the collection of all pertinent information related to regional and site-specific hydrological conditions and field examination of each crossing site. Field examination of crossing sites involves the determination of past high water levels at each site as well as an assessment of the degree of stream bed scouring and the extent of flooding during high water events. Examinations are usually carried out during summer and winter and may include specific seasonal examinations or surveys to document critical events such as break-up or exceptional freshets.

Investigation of biological conditions within streams is also part of preliminary studies at stream crossings. These investigations in most cases are aimed at fisheries resources and are concentrated on the crossing site



and areas downstream of the crossing which may be affected by pipeline activity. Studies of water quality or of other aquatic components may be included with those undertaken to determine the nature of the fisheries resource. Initially biological studies are aimed at determining the presence or absence of a resource. If a stream does not support fish or other important biological components further study is abandoned. Watercourses which do support important biological resources are then studied with the objective of determining the kinds, relative numbers and periods of use by fish or other resources as well as the kinds and durations of activities these organisms are involved in at or near the crossing site. Studies may continue over several years at sites where the presence/absence or kind/duration of activity cannot be immediately determined. However, where these factors are clearly established during initial studies further work is usually discontinued. In some cases where particularly important resources are involved or where the duration of pipeline activity is in question additional studies may be undertaken.

The following sections outline the sequence of events associated with geotechnical, hydrological and environmental studies leading from initial route selection to final watercrossing location and design.

#### 2.2.1 Geotechnical Studies

A series of field investigations documenting the terrain along the pipeline route began in 1976 and is continuing. These studies are the basis for a terrain typing system which has developed through a series of revisions based on additional information acquired in successive years. These studies include the following:

Klohn Leonoff Consultants Ltd. 1976. Geotechnical investigation - MP 0-100. Report prepared for Foothills Pipe Lines Ltd. Calgary, Alberta.

Klohn Leonoff Consultants Ltd. 1977. Final report - frost heave test drilling programs (MP 0-40). Report prepared for Foothills Pipe Lines Ltd. Calgary, Alberta.

Klohn Leonoff Consultants Ltd. 1977. Terrain evaluation for Foothills (Yukon) pipeline route. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Hardy Associates (1978) Ltd. 1978. Geotechnical field data report - summer 1978 drilling program. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Hardy Associates (1978) Ltd. 1978. Geotechnical laboratory data report - summer 1978 drilling program. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

EBA Engineering Consultants Ltd. 1978. Geotechnical investigation - southern Yukon. Report submitted to the Geological Survey of Canada.

Hardy Associates (1978) Ltd. 1979. Geotechnical field data report - summer 1979 drilling program. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Klohn Leonoff Consultants Ltd. 1979. Report - geotechnical investigation KP 7 to KP 217. Report prepared for Foothills Pipe Lines Ltd. Calgary, Alberta.

Klohn Leonoff Consultants Ltd. 1979. Geophysical surveys, permafrost delineation, KP 7 to 217. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Hardy Associates (1978) Ltd. 1980. Geotechnical field data report - summer 1980 drilling program. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

In 1981 information arising from the above reports was consolidated in a geotechnical atlas incorporating the terrain type system that had been developed.

Foothills Pipe Lines (South Yukon) Ltd. 1981. The Alaska Highway Gas Pipeline Project, Geotechnical Atlas. Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Field investigations continued in 1981 and to date.

Hardy Associates (1978) Ltd. 1981. Geotechnical field data report - 1981 field drilling program. Report prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Hardy Associates (1978) Ltd. 1981. Geotechnical laboratory data report - summer 1980 drilling program. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Revisions to the Geotechnical Atlas are being made on a sheet by sheet basis as additional information is acquired.

Geotechnical information which relates to the two example crossings is included in this report as a series of drill hole logs relating to each crossing and as a number of sheets from the Geotechnical Atlas which include the watercrossings in question. (Pouch A). Drill hole logs for crossing sites are as follows, and these are included in Appendix 1.

#### Duke River

79B-23  
80-01-66  
80-11-110(2)  
81-01-138  
81-01-139  
81-01-140  
81-01-141

#### Unnamed Creek at KP 200 + 360

79A-20  
79A-21  
79B-24  
79B-25  
80-01-78  
80-01-79  
80-11-117  
80-11-118  
80-11-119  
81-01-152  
81-01-152(2)  
81-01-153

### 2.2.2 Hydrological Studies

A series of field investigations of hydrological conditions in streams crossed by the Alaska Highway Gas Pipeline was begun in 1978 and is

continuing. These studies provide the basis for hydrological calculations and decisions leading to selection of final water crossing locations and designs.

Northwest Hydraulic Consultants Ltd. 1978. Yukon stream survey data. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Northwest Hydraulic Consultants Ltd. 1978. 1978 spring break-up observations along the proposed South Yukon pipeline route. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Northwest Hydraulic Consultants Ltd. 1978. Assessment of South Yukon flood hydrology. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Northwest Hydraulic Consultants Ltd. 1978. Multidiscipline reconnaissance of selected stream crossings along the South Yukon pipeline route. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Northwest Hydraulic Consultants Ltd. 1978. Multi-discipline stream characteristics along the Foothills (South Yukon) pipeline route. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Van Everdingen, R.O. 1978. Springs, seepage areas, open water reaches and icings, Alaska Highway pipeline route, Watson Lake, Y.T. to Alaska border. Unpublished maps and notes.

Northwest Hydraulic Consultants Ltd. 1980. The Alaska Highway Gas Pipeline Project (South Yukon Route) - Alaska/Yukon border to Cracker Creek (KP 0 - 330) stream inventory. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Northwest Hydraulic Consultants Ltd. 1980. The Alaska Highway Gas Pipeline Project (South Yukon Route) - Alaska/Yukon border to Cracker Creek (KP 0 - 330) stream survey data. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Northwest Hydraulic Consultants Ltd. 1981. The Alaska Highway Gas Pipeline Project (South Yukon Route) - Cracker Creek to Yukon/B.C. border (KP 330-830) - Stream Inventory. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Northwest Hydraulic Consultants Ltd. 1981. The Alaska Highway Gas Pipeline Project (South Yukon Route) - Alaska/Yukon border to Cracker Creek (KP 0 to 330) - Stream Crossing Design. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Extracts from the last noted document (stream crossing design) are included in Appendix 2 and deal with the Duke River and the unnamed creek at KP 200 + 360.

### 2.2.3 Environmental Studies

Studies of streams and fish populations encountered by the Alaska Highway Gas Pipeline were begun in 1976 and continue at present. Reports of these studies which deal with the two example streams dealt with in this submission are as follows:

Doyle, P. MS 1977. Winter survey, Alcan Pipeline. Department of Fisheries and the Environment, Fisheries and Marine Service. Vancouver, British Columbia. Unpubl. memorandum report. 62 pp.

Beak Consultants Limited. 1977. A preliminary inventory of fish resources in southern Yukon Territory, 1976. Report prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Beak Consultants Limited. 1977. Winter fish investigations of selected watercourses in Yukon Territory, 1977. Report prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Northern Natural Resource Services Limited. 1977. Collection of fisheries information from waterbodies along the proposed Alaska Highway gas pipeline route to July 15, 1977. Report prepared for the Department of Fisheries and the Environment, Fisheries and Marine Service. Vancouver, British Columbia.

Beak Consultants Limited. 1977. A spring inventory of fishery resources along the proposed Alaska Highway pipeline in Yukon Territory, 1977. Report prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Wickstrom, R.D. 1977. Fish distribution in Kluane National Park and peripheral area. Report prepared for Parks Canada by the Canadian Wildlife Service. Winnipeg, Manitoba.

Beak Consultants Limited. 1977. A summer inventory of fishery resources along the proposed Alaska Highway pipeline in Yukon Territory, 1977. Report prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Beak Consultants Limited. 1977. A survey of fall spawning fish species in waterbodies within the influence of the proposed Alaska Highway pipeline in Yukon Territory, 1977. Report prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Beak Consultants Limited. 1978. A summary of fishery investigations in waterbodies within the influence of the proposed Alaska Highway pipeline in Yukon Territory, 1976-77. Prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Department of Public Works, Canada and U.S. Department of Transportation Federal Highway Administration. 1977. Environmental impact statement, Shawk Highway improvement, British Columbia and Yukon, Canada. Department of Public Works, Project Number 010417. Vancouver, British Columbia. Federal Highway Administration Report Number FHWABC/YTEIS7701D. Washington, D.C.

Beak Consultants Limited. 1979. A summary of fisheries resource investigations in waterbodies within the influence of the Alaska Highway Gas Pipeline in Yukon Territory, 1978. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

Beak Consultants Limited. 1979. Reconnaissance of streams previously identified as having no fish habitat, spring 1979. Report prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Beak Consultants Limited. 1979. Summer observations on streams with low potential for fisheries habitat along the Alaska Highway Gas Pipeline in Yukon Territory. Report prepared for Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Environmental Management Associates. 1980. Enumeration of spawning salmon in aquatic systems along the Alaska Highway gas pipeline in southern Yukon Territory, 1980. Report prepared for Foothills Pipe Lines (South Yukon) Ltd. Calgary, Alberta.

These and other studies were consolidated in a catalogue format to assist in dealing with site-specific fishery-related topics during final pipeline design.

Foothills Pipe Lines (Yukon) Ltd. 1981. Catalogue of fisheries resource information for waterbodies crossed by the Alaska Highway Gas Pipeline route in southern Yukon Territory. Foothills Pipe Lines (Yukon) Ltd. Calgary, Alberta.

Extracts from the 1978 summary of fisheries resource investigations and from the fisheries catalogue (above) dealing with the Duke River are presented in Appendix 3. Fish were not found in the watercrossings at KP 200 + 360. In the latter case extremely shallow water and an impassable downstream culvert in the Alaska Highway prevent fish utilization. An extract from the report dealing with the limitations of the unnamed creek at KP 200 + 360 is included in Appendix 3.

### 3.0 FINAL SITE SELECTION AND APPROACH TO DESIGN AT WATERCROSSINGS

Based on the surveys and studies outlined in Section 2.2, the locations of watercrossings at the Duke River and at watercrossing WX-1029 were finalized. Design work proceeded utilizing information gathered during preliminary and ongoing studies. A summary of location, geotechnical, hydrological and environmental information used in crossing design for the two example crossings is presented in the following sections. Design drawings for the crossings are included in Pouch B together with alignment sheets showing adjacent pipeline locations, construction details and layout. In addition, Pouch B contains a "typical" crossing drawing which would be utilized for smaller streams requiring no specific design details. This latter item is included solely as additional information and does not relate to either the Duke or watercrossing WX-1029 examples. Alignment sheets showing design for adjacent terrestrial sections are included in Pouch C.

#### 3.1 DESIGN INFORMATION - DUKE RIVER

##### SURVEY AND GENERAL INFORMATION

UTM location - Zone 7 - 599,120E - 6,805,840N

Pipeline location - KP 178 + 144

Construction year - 1983

Construction season - February 1 to April 15

Gas temperature (operating) - max. 19.2°C - min. 8.0°C

Pipe outside diameter - 1219 mm - 1

Pipe wall thickness - 18.3 mm

Pipe grade - 483

Pipe category - II

Pipe class - 1

Design factor - 0.6



## GENERAL CHARACTERISTICS OF CROSSING SITE

Description - The Duke River emerges from a narrow mountain canyon upstream of the crossing and spreads out through the crossing reach to form a wide and highly braided floodway.

Channel width - 139 m

Channel bankfull depth - 1.2 m

Total design width - 975 m

## CROSS REFERENCE INFORMATION

Alignment sheet - 2010200 AL 0026

Plan profile book of reference - 2010200 PP 0026

Geotechnical atlas - 2010201 GT 0026

Crossing detail drawing - 2010200 WX 1026

## GEOTECHNICAL FIELD DATA

Boreholes: 79B - 23  
80 - 01 - 66  
80 - 11 - 110 (2)  
81 - 01 - 138  
81 - 01 - 139  
81 - 01 - 140  
81 - 01 - 141

## GEOTECHNICAL INFORMATION - LEFT BANK

Main channel at KP 178 + 075

Terrain type - f/gAF

peat, organic silt, volcanic ash over till, silty  
gravel, gravel over unconsolidated deposits

Depth to bedrock - greater than 10 m

Soil temperature - unfrozen KP 178 + 030 to 178 + 740 with the  
remainder frozen or uncertain

Slope - approximately 17° at KP 178 + 076 (2.5 m high)

Erosion - channel bank is part of a highway dike and erosion is  
minimized by rip-rap

Bank stability - bank stability problems are not anticipated as highway dike will be replaced

#### GEOTECHNICAL INFORMATION - RIGHT BANK

Main channel at KP 178 + 210

Terrain type - gAc

peat, organic silt, silt, volcanic ash over silty gravel, silty sand, gravel, cobbly gravel over unconsolidated deposits

Depth to bedrock - greater than 10 m

Soil temperature - unfrozen KP 178 + 030 to 178 + 740 with remainder frozen or uncertain

Slope - less than 10° at KP 178 + 212 (2.0 m high)

Erosion - immediate channel bank is moderately susceptible to erosion

Bank stability - bank stability problems are not anticipated

#### HYDROLOGICAL INFORMATION

Design Discharge - 300 m<sup>3</sup>/s

Design High Water Stage - 855.5 m (ice related)

Bankfull Discharge - 85 m<sup>3</sup>/s

Design Flood Frequency - 1:100

Minimum Scour Elevation - scour level is 1.6 m below channel bottom (851.2 m)

Bedding Material Sizes - D<sub>50</sub> = 23 - 52 mm  
D<sub>90E</sub> = 49 - 110 mm

Low Water Season - winter

Low Water Level - 852.8 m

High Water Season - summer

High Water Mark - 854.1 m

Winter Freeze-up - November

Spring Break-up - mid-May

Flow Duration - year round

### Ice conditions

- River ice is normally quite thin but on at least one occasion a substantial icing (approximately 1.0 m thick) occurred along the right 1/3 of the main channel and the level 1 floodplain. Aufeis occurrence is possible on levels 1, 2 and 3 floodplains.

### Extent of potential flooding

- Existing dike elevations provide a vertical free board of 1.5 to 2.0 m, which is considered adequate for open water and aufeis conditions. The left bank floodplain is protected from direct flow conditions.

### Special considerations

- Maximum pipe elevation will be maintained through level 2 floodplain to design for possible migration of main channel into this section. Rock riprap design will extend the full width of the disturbed right-of-way. Riprap in the trench shall extend from within 300 mm of the top of the concrete coating on the pipe to the top of the dike. Riprap outside of the trench shall be replaced from the top of the existing buried rock riprap to the top of the dike. Rock riprap shall be placed on a 2.5:1 slope, with a minimum thickness of 0.9 m.

## ENVIRONMENTAL INFORMATION

Important fish species are present in the watercourse. Chum salmon spawn sporadically at the mouth of the Duke River (in Kluane River) approximately 8 km downstream of the crossing. Arctic grayling use Kluane River for rearing and as adult summer habitat. No sensitive habitats exist within the influence of the crossing. Important wildlife species are present in the vicinity of the crossing in the form of a pair of nesting Golden Eagles. During the year of mainline construction, no activities will be allowed within 2 km of this nest from April 1 to July 31. No activities prior or subsequent to the year of mainline construction from March 20 to July 31 within 2 km of nest.

## 3.2 DESIGN INFORMATION - UNNAMED CREEK AT KP 200 + 360

### SURVEY AND GENERAL INFORMATION

UTM location - Zone 7 - 617,000E - 6,793,580N

Pipeline location - KP 200 + 360

Construction year - 1983

Construction season - February 1 to April 15

Gas temperature (operating) - max. 16.6°C - min. 2.4°C

Pipe outside diameter - 1219 mm

Pipe wall thickness - 18.3 mm

Pipe grade - 483

Pipe category - II

Pipe class - 1

Design factor - 0.6

#### GENERAL CHARACTERISTICS OF CROSSING SITE

Description - A small stream exhibiting a large alluvial fan with an active channel at 201 + 090 and an inactive channel at 200 + 360.

Channel width - 25 m

Channel bankfull depth - 1.5 m

Total design width - 1880 m

#### CROSS REFERENCE INFORMATION

Alignment sheet - 2010200 AL 0029

Plan profile book of reference - 2010200 PP 0029

Geotechnical atlas - 2010201 GT 0029

Crossing detail drawing - 2010200 WX 1029

#### GEOTECHNICAL FIELD DATA

Boreholes: 79-A - 20  
79-A - 21  
79-B - 24  
79-B - 25  
80 - 01 - 78  
80 - 01 - 79  
80 - 11 - 117  
80 - 11 - 118  
80 - 11 - 119  
81 - 01 - 152  
81 - 01 - 152(2)  
81 - 01 - 153

## GEOTECHNICAL INFORMATION - LEFT BANK

Main channel at KP 200 + 350

Terrain type - f.aAA - organic silt, silt, clayey silt, peat layers over silty sand, silty gravel, silty clay, thin peat layers over till or silty gravel

Depth to bedrock - greater than 10 m

Soil temperature - unfrozen KP 200 + 810 to 201 + 340 with the remainder of the section (KP 197 + 500 to 204 + 700) frozen or uncertain

Slope - less than 10° at KP 200 + 350 (1.0 m high)

Erosion - the immediate channel bank is moderately susceptible to erosion

Bank stability - design problems due to bank stability are not anticipated

## GEOTECHNICAL INFORMATION - RIGHT BANK

Main channel at KP 200 + 370

Terrain type - f.aAA - organic silt, silt, clayey silt, peat layers over silty sand, silty gravel, silty clay, thin peat layers over till or silty gravel

Depth to bedrock - greater than 10 m

Soil temperature - unfrozen KP 200 + 810 to 201 + 340 with the remainder of section (KP 197 + 500 to 204 + 700) frozen or uncertain

Slope - less than 10° at KP 200 + 372 (1.0 m high)

Erosion - the immediate channel bank is moderately susceptible to erosion

Bank stability - design problems due to bank stability are not anticipated

## HYDROLOGICAL INFORMATION

Design Discharge - 20 m<sup>3</sup>/s

Design High Water Stage - not applicable, as flow is not contained within a defined channel

Bankfull Discharge - not known

Design Flood Frequency - 1:100

Minimum Scour Elevation - variable; mean scour level to 3.0 m below alluvial fan surface

Bedding Material Size - not known

Low Water Season - winter

Low Water Level - no surface flow

High Water Season - summer

High Water Mark - not known

Winter Freeze-up - not known

Spring Break-up - not known

Flow Duration - not known

Ice conditions

- extensive icing occurs as ground water is forced to surface several hundred metres downstream of the dry creek channel. This process frequently advances upstream past the pipeline right-of-way.

Extent of potential flooding

- the stream is of the alluvial fan type and flow is not contained within a defined channel or floodplain during the design flood event. The active channel was maintained by highway maintenance (1980) between stations 201 + 050 and 201 + 150. General overland flow can be expected between stations 199 + 900 and 201 + 550 with possible new channel development between stations 200 + 920 and 201 + 520. The largest percentage of flood design flows would be across the buried sections of the crossing.

Special considerations

- based on examination of aerial photography a new channel is developing in the vicinity of station 201 + 090 and a new 2.0 m minimum degraded channel can be anticipated.

## ENVIRONMENTAL INFORMATION

No important fish species present in this watercourse. No wildlife concerns present in the vicinity of this crossing.

#### 4.0 ENGINEERING DESIGN

The development of engineering design for the Duke River and watercrossing WX 1029 is based on the location, geotechnical, hydrological and environmental information presented in Section 3.1 and 3.2. The engineering design is also presented in the form of design drawings, which may be found in Pouch B of this submission. In addition to designs for the Duke River and watercrossing WX 1029, the design for a "typical" crossing, which would be utilized for smaller streams requiring no specific design details, is also included in Pouch B. This latter item is included solely as additional information and does not relate to either the Duke River or watercrossing WX 1029 examples. Alignment sheets showing design for terrestrial sections adjacent the two watercrossings under discussion are presented in Pouch C of this submission.

##### 4.1 Duke River

The construction mode for the Duke River crossing will be deep burial. The minimum depths of cover over the pipe will be 2300 mm beneath the main channel, and 1500 mm beneath the eastern floodplain. The pipe will have a 10 percent negative buoyance, which will be provided by a 161 mm thick concrete coating, from 178 + 005 to 178 + 830. The trench will be backfilled with native materials over a minimum cover of 450 mm of select fill. The Department of Public Works dikes will be restored to, as near as possible, their original conditions, or as directed by the Department of Public Works immediately following construction. The pipe section from 177 + 950 to 178 + 850 will be hydrostatically tested prior to installation. Activities will be restricted in the section from 177 + 663 to 177 + 900 to avoid making cuts in the ice-rich slope to the south of the right-of-way. The concrete coating from 178 + 005 to 178 + 830 will be spiral reinforced to mitigate against differential settlement.

#### 4.2 Unnamed Creek at KP 200 + 360

The design for watercrossing WX 1029 will consist of above-grade restrained pipe from 199 + 970 to 200 + 740 and 201 + 515 to 201 + 560, and deep burial from 197 + 680 to 199 + 870 and 200 + 830 to 201 + 425. The dry creek channel at KP 200 + 360 will therefore be crossed by a free span, while the active channel at KP 201 + 090 will be crossed by deep burial. A 5 percent negative buoyancy will be provided by 6700 kg saddle weights spaced at 4.9 m (centre-to-centre) from 200 + 780 to 201 + 485. In the buried section of the crossing the pipe will be covered with 450 mm of select fill, followed by backfilling with native materials. Select fill shall also be used to replace the excavated unstable ground at the transition from the buried mode to the above-grade mode (201 + 430 to 201 + 520). A surface course material will be added to the sections from 199 + 760 to 199 + 970 and 201 + 370 to 201 + 520 during clean-up, over the extent of the disturbed right-of-way. All active and inactive channels will be restored to conditions as near as possible to those originally present to facilitate water flow. Embankment openings will be provided at 200 + 360 and 200 + 670 to sustain drainage capabilities in the event of an icing occurrence. Culverts will be placed at stations 200 + 232, 200 + 524 and 201 + 520. This pipe section will not require hydrostatic testing prior to installation. Buried sections of the design actually contain the active flow although no defined stream channel presently exists.



Construction of watercrossings is carried out according to instructions given in design drawings and construction specifications. In the case of watercrossings requiring special designs, specific drawings are prepared. For crossings that do not require special designs a typical design drawing is utilized. (The buried crossing of the active channel adjacent the unnamed creek at KP 200 + 360, discussed in Section 4.2 is actually a typical watercrossing). Construction specifications detail the time of construction if different from the planned construction of adjacent terrestrial pipeline sections and outline a number of "general procedures" which apply to all watercrossing construction activities at both typical and special crossings.

Construction details for the two example crossings are included on design drawings in Pouch B. Construction requirements for typical crossings are outlined on the typical crossing drawing also included in Pouch B. General practices and requirements for construction at all crossings are outlined in Construction Specification for Watercrossings included as Appendix 4. These guidelines are presently in a preliminary form.

The sequence of activities at crossing sites generally follows that used along terrestrial portions of the pipeline, with the addition of several steps where required. Clearing is followed by grading of the stream approach areas, which is then followed by trenching. Trenching may take a number of forms depending upon site-specific characteristics. In cases where a small dry stream bed is involved, a wheel ditcher may proceed through the crossing area as an extension of ditching operations in adjacent areas. In the case of larger flowing streams, backhoes or various forms of dredging may be utilized to complete ditching. Welding of the pipe sections and the application of continuous concrete weighting, or of bolt on weights where these are required, is conducted simultaneously with the ditching operation such that upon completion of the trench the pipe is ready for installation. Pipe sections for watercrossings may be pre-tested (hydrostatic testing) prior to installation. Installation in the prepared trench is achieved using a number of approaches depending upon site conditions and the length of pipe to be put in place. For short sections,

pipe and attached concrete weighting is lifted by sidebooms and "walked" into place. In circumstances where lengthy sections are to be put in place a pull winch may be used in conjunction with floatation tanks and sidebooms. Following installation any required "set on" concrete weights are put in place, and the trench is backfilled using bulldozers working instream or with modified dredges where circumstances require.

Backfill material used is generally that remaining from trenching operations. In some instances, the pipe is covered with a layer of select backfill prior to the use of native materials. If complete backfill is not achieved using material removed from the trench, the ditch is allowed to fill as a result of bed load movement within the stream. With backfilling complete bank approaches are cleaned up and shaped to match pre-construction conditions. Where bank armoring is required this is put in place. Required erosion control structures and revegetation of bank areas are the final construction activities.

In the case of the Duke River the sequence just outlined will be followed in general. The size of the Duke crossing, however, will require extra working room on the river approaches, extending 40 m downstream and 28 m upstream. This area will be cleared and levelled to allow room for crossing activities. Ditching will in all likelihood involve the use of backhoes working instream with ditch spoil being placed in piles downstream on the river ice. The completed ditch may require clearing with a clamshell dredge. Pipe will be made up in 250 m lengths and continuous concrete coating applied. Each individual section will be hydrostatically tested and will be ready for installation once the ditch has been prepared. Pipe placement will involve a pull winch and probably bouyancy tanks. Each section will be pulled into place after attachment to the preceding section. The backfill operation will involve replacing the spoil from the ice to the trench by bulldozers, and clean-up operations will involve reconstruction of diversion dikes presently installed for protection of the Alaska Highway.

Watercrossing WX 1029 is a small, inactive stream. The active stream at KP 201 + 090 will not be discharging during the winter construction period. The length of the design crossing involves both above- and below-grade

placement of pipe. As with other crossings, clearing and levelling will be the first steps taken in construction. Those sections requiring trenching will be ditched using either a wheeled ditcher or a backhoe. In those sections requiring above-grade pipe placement, an insulated gravel pad to support the pipe will be constructed. Pipe will be strung, welded and put in place. Concrete bouyancy weights will be placed over the pipe in trenched areas where these are required. Trenched sections will be backfilled using bulldozers. Concrete pipe restraints will be placed over above-grade sections of pipe. Stream training structures will be replaced to the pre-construction condition, and a careful clean-up to return the crossing area to its previous contouring will be completed.

## APPENDIX 1

DRILL HOLE LOGS RELATED TO

DUKE RIVER CROSSING AND

WATERCROSSING WX-1029

## DUKE RIVER BOREHOLES

# TEST HOLE LOG

HAMMER WT. 63.5 Kg.				SYMBOL	PERMAFROST		LOCATION KP 176.8		COHESION - Kg./Sq. cm.				
MT. DROP 76 cm.							ELEVATION		0.2	0.4	1.0	1.4	1.8
SAMPLE DATA					N.R.C.	N.F. or F.	DESCRIPTION OF MATERIAL		FIELD VANE	LAB VANE	UNCONF.		
DEPTH	TYPE	BLOW 15 cm.	No.	CLASS					PLASTIC LIMIT	WATER CONTENT	LIQUID LIMIT		
								X	0	X			
								10	30	50	70	90%	
1.0	B		1	ICE			0.7	ICE					
2.0	B		2	Nbn									
3.0	Spt	125	3										
4.0	B		4										
5.0													
6.0													
7.0							7.0	BOTTOM OF HOLE					
8.0													



Kohn Leonoff Consultants Ltd.

JOB No. AL1138

PROJECT Alaska Highway Gas Pipeline

LOCATION Yukon Territory

# TEST HOLE LOG

HAMMER WT. 63.5 kg.		SYMBOL	PERMAFROST		LOCATION KP 176.8		COHESION - Kg./Sq. cm.				
HT. DROP 76 cm.					ELEVATION		0.2	0.6	1.0	1.4	1.8
SAMPLE DATA			N.R.C.	N.F.	DESCRIPTION OF MATERIAL		FIELD VANE	LAB VANE	UNCONS.	PLASTIC LIMIT	WATER CONTENT
DEPTH	TYPE	BLOW 15 cm.	No.	CLASS	or F.						
						<p><u>NOTES</u></p> <ol style="list-style-type: none"> <li>1. Water encountered at 3.0 metres during drilling.</li> <li>2. Temperature of water was + 4°C.</li> <li>3. Leopold scour chain installed with 1.7 metres of chain exposed to river flow.</li> <li>4. Location of scour chain is illustrated below.</li> </ol>					



**Klohn Leonoff Consultants Ltd.**

CIVIL & GEOTECHNICAL ENGINEERS

JOB No. AL1138

PROJECT Alaska Highway Gas Pipeline

LOCATION Yukon Territory

DATE 1977-07-27

## BOREHOLE LOG - PERMAFROST

DEPTH (metres)	SOIL DESCRIPTION	SAMPLE	GROUND ICE DESCRIPTION	BULK DENSITY (Mg/m <sup>3</sup> ) ▲				
				1.4	1.6	1.8	2.0	2.2
				MOISTURE CONTENT				
				10	20	30	40	50
0	GRASS							
1	GRAVEL (GP-GM) - sandy, trace silt, subangular clasts to 80mm, light grey (5Y 7/1)	GH						
	(ALLUVIAL)	GH						
2	GRAVEL AND SAND (GP-GM) - some silt, subangular clasts to 140 mm, light grey (5Y 7/1)	GH						
	(ALLUVIAL)							
3	NO RECOVERY							
	- very hard drilling							
4	- sloughing hole							
5	END OF HOLE							
	- sloughed to 0.35m							
6								
7								



SFC. ELEVATION (m)

DATE DRILLED 16/04/80

COMPLETION DEPTH (m) 4.0

LOGGED BY RJG

DRILLING RIG SONIC

LOCATION GS51/0+30

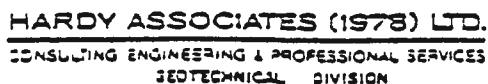
BOREHOLE No.

(80-01-66)

PAGE 1 OF 1

This log is a compilation of subsurface conditions and soil or rock classification obtained from the field as well as from laboratory testing of samples from the borehole. Soil names have been interpreted according to commonly accepted practices. The names from top to bottom are: ...





FOOTHILLS PIPE LINES (YUKON) LTD.

~~SCORE NO.~~  
90-11-110(2)

RIG: 502411a	METHOD: Sonic/CPT	START: 16:15 hrs.	FINISH: 18:30 hrs.
--------------	-------------------	-------------------	--------------------

PROJECT NO.: K 5327 A060	TERRAIN TYPE:	LOCATION: (525 1777 - 23)
--------------------------	---------------	---------------------------

W <sub>p</sub> - %    W - %    W <sub>L</sub> - %										0/1 4 2 8 of 525				
BULK DENSITY (kg/m <sup>3</sup> ) •				DEPTH (metres)	SOIL GROUP SYMBOL	SOIL GRAPHIC LOG	DESCRIPTION	NRC ICE TYPE	VISUAL ICE	DEPTH (metres)	SAMPLE TYPE & NO.	SAMPLE CONDITION	SAMPLE RETAINED	OTHER INFORMATION
1200	1400	1600	1800											
MOISTURE CONTENT %														
20	40	60	80											
				0.15	SC		PEAT	SC		0.15	C1			Op slope of Duke River Undisturbed Area
				0.15	QR		VOLCANIC ASH wood chips SHS organics, dark brown	VS	20-25%	0.15	C1			
				1.5	MS		SHS (Till) little sand, some gravel to 100 mm, subangular to rounded, greyish brown	Vx	15%	1.1	C1			N.S.
				2				VS	15-20%	2.1				
				3				VC1		3.1				
				4				Vx	20%	4.1				
				5				VC2		5.1				
				5.5				VC1		6.1				
				6				VC2		7.1				
				7				VC1		8.1				
				8				VC2		9.1				
				9	U		CLAY (Till) silty, little sand, little gravel to 60 mm, subangular low plastic, greyish brown	SC		9.1				
				10			Bottom of hole at 10.0 m							
				11										





## FOOTHILLS PIPE LINES (SOUTH YUKON) LTD.




BOREHOLE NO.  
81-01-141

LOGGED BY: SA / RCC	DRAWN BY: SB	CHECKED: GNL / RH	DATE: MAY 30, 1981
RIG: CME 750 / Midwest	METHOD: Auser / Sonic	START: 12:18 HRS	FINISH: 12:35 HRS
PROJECT NO: K 5500 L	LOCATION: Sta 178+350; d/s from Duke River	OFFSET: 36.55' (SBS) (CME)	

W <sub>p</sub> - a    W - φ    W <sub>L</sub> - A BULK DENSITY (kg/m <sup>3</sup> ) • 1200    1400    1600    1800 MOISTURE CONTENT % 20    40    60    80				DEPTH (metres)	SOIL GROUP SYMBOL	STRATA DEPTH(m)	DESCRIPTION	NRC ICE TYPE	VISUAL ICE	DEPTH (metres)	SAMPLE TYPE & NO.	SAMPLE CONDITION	SAMPLE RETAINED	OTHER INFORMATION
							fine little fine sand, trace organics, wet							
				1	GW	1.2	GRAVEL some sand, trace silt, cobbles, boulders, brown	F			D1			bouncing on cobble, 7.R.
				2	SW	2.0	SAND fine to coarse grained, little gravel, trace silt, brown							Very difficult to auger in coarse gravel
				3	GW-GR	3.0	GRAVEL and SAND, coarse to fine gravel, medium to coarse-grained sand				VC2	B1'		Grain Size Set casing to 3m. (Midwest) Attempt SPT, bouncing
				4	GW		GRAVEL little sand, trace silt, cobbles, boulders, brown, damp	UF			VC3	D1		Hole caving in at 3.0m
				5	GW-GR	4.5	GRAVEL and SAND trace silt, fine to coarse gravel, coarse to fine-grained sand				VC4			(CME) Auger refusal at 4.5 m
				6		6.2	-----saturated and free-draining-----				VC5			Further attempt by Midwest Sonic drill
				7	GW		GRAVEL coarse to fine, some coarse to fine-grained sand, (trace silt)				D2	B2'		Grain Size SPT: NO Penetration
				8							VC6			
				9								B1'		Grain Size
				10							VC7			
				11			Bottom of Hole at 10.0 m C.W.L. at 6.2 m on completion of drilling							

WX-1029 BOREHOLES

# TEST HOLE LOG

HAMMER WT. 63.5 kg.			SYMBOL	PERMAFROST		LOCATION DK 79-29 (Station 3+50W)	COHESION - kg./sq. cm.				
HT. DROP 76 cm.						ELEVATION	0.2	0.6	1.0	1.4	1.8
SAMPLE DATA				N.R.C.	N.F. or F.	DESCRIPTION OF MATERIAL	FIELD VANE  LAB VANE  UNCONF. 				
DEPTH	TYPE	BLOWS 15 cm.	CLASS		PLASTIC LIMIT %		WATER CONTENT %		LIQUID LIMIT %		
						10	20	50	70	90%	
1.0	C	1	Vx Vr Vs	NF	0.8	PEAT -wood fragments -ice lenses to 2 mm -dark brown					
	C	2	20%		CLAYEY SILT -trace organic silt -some silty sand and little fine gravel in layers -organic pockets and layers -slightly plastic -grey and brown						
2.0	Sy	3			2.3						
	Sy	4			2.5	PEAT					
3.0				NF	3.5	CLAYEY SILT -trace organic silt -some fine to medium- grained sand -organic pockets -slightly plastic -grey					
4.0	Sy	5									
5.0											
6.0	SS	6									
7.0	SS	7		NF		SILT and CLAY -and well graded sand -little fine to medium- grained gravel -pockets of silt -trace of organics -low plastic -grey (TILL)					
8.0											
9.0	SS	8									
9.5					9.5	SAND -fairly well graded -trace to little fine to coarse-grained gravel -trace of silt -grey					
10.0	SS	9									

JOS No. AL1138

PROJECT Alaska Highway Gas Pipeline

LOCATION Yukon Territory



Klohn Leonoff Consultants Ltd.

PROJECT ALASKA HIGHWAY GAS Pipeline

JOBS No. 1113

NOTE:

1. Water encountered at 9.8 metres during drilling.

BOTTOM OF HOLE

0.11

SS		S		NF		10-25		SAND - as above	
DEPTH TYPE		CLASS		N.R.C. N.F.		DESCRIPTION OF MATERIAL			
SAMPLE DATA		PERMAFROST		ELEVATION		LOCATION OK 79-29 (Section 3+50W)			
HAMMER WT. 63.5 kg.		SYMBOL							
MT DROP 70 cm.									

TEST HOLE LOG

# TEST HOLE LOG

HAMMER WT. 63.5 kg.		SYMBOL	PERMAFROST		LOCATION OK 79-29 (Station 1+15W)		COHESION - kg./sq. cm.				
HT. DROP 76 cm.			N&C.	N.F. or F.	ELEVATION		0.2	0.4	1.0	1.4	1.8
SAMPLE DATA					CLASS	DESCRIPTION OF MATERIAL	PLASTIC LIMIT		WATER CONTENT		LIQUID LIMIT
DEPTH	TYPE	BLOW No.						X	---	0	---
							10	30	50	70	90%
	C	1	Nbn		0.1	ORGANIC SILT					
	B	2			GRAVEL						
1.0					1.0	-fine to coarse-grained -little to some sand -trace of silt; dark grey					
	B	3	NF		2.2	SAND and GRAVEL -well graded -fine to medium gravel -trace of clayey silt -dark grey					
2.0											
	SS	4			3.3	CLAYEY SILT -little sand in pockets -trace of fine gravel -organic layers -slightly plastic -dark grey					
3.0											
	Sy	5	NF		4.2	ORGANIC SILT -little to some organics in layers -trace fine-grained sand -wood fragments -dark brown to black					
4.0											
5.0											
	SS	6				SAND -fairly well graded -and low plastic silt and clay -some fine to medium- grained gravel -grey					
6.0											
	DSy	7									
7.0											
8.0											
	DSy	8									
9.0											
	SS	9									
10.0											



Klohn Leonoff Consultants Ltd.

JOB No. AL1138

PROJECT Alaska Highway Gas Pipeline

LOCATION Yukon Territory

TEST HOLE LOG									
LOCATION OK 79-29 (Station 1+15W)		ELEVATION		PERMAFROST		SYMBOL		DEPTH TYPE	
DESCRIPTION OF MATERIAL		CLASS F.		N.A.C. N.F.		SAMPLE DATA		HAMMER WT. 63.5 kg	
PLASTIC LIMIT		LIQUID LIMIT		WATER CONTENT		HT. DROP 70 cm		FLOW No.	
1. Water encountered at 5.3 metres during drilling.		10.25		VF		SS		SS	
BOTTOM OF HOLE		10.25		VF		SS		SS	

FOUO//NOFORN  
F1 F1 D1 P0 Z0

---

7-25-83 - NOISEH

100-105105 - NOISEBOM

RECEIVED BY: [ ] BY: [ ] BY: [ ] BY: [ ] BY: [ ]

11W17	1N21NCO	11W17
C10E.1	1314A	C115Y34

10 50 70 90 100

[illegible][illegible][illegible]

PLASTIC		WATER		CONTENT		LIMIT	
10	20	50	70	10	20	50	70

SECTION - 5.0 / 5.0 cm.



# TEST HOLE LOG

HAMMER WT. 63.5 kg.		PERMAFROST		LOCATION DK 79-29 (Sta. 14+35W 0/S)		COHESION - kg./sq. cm.				
DIT. DROP 76 cm.		SYMBOL	N.R.C.	N.F. or F.	ELEVATION	0.2	0.6	1.0	1.4	1.8
SAMPLE DATA						FIELD VANE	LAB VANE	FIELD VANE	LAB VANE	
DEPTH	TYPE	Blow 15 cm	CLASS		DESCRIPTION OF MATERIAL	PLASTIC LIMIT X	WATER CONTENT 0		LIQUID LIMIT X	
						10	30	50	70	90%
			ICE		0.3 ICE					
1.0	C	1	Vr		PEAT -some organic silt -ice lenses to 1 cm					
					1.2 ORGANIC SILT -some fine-grained gravel -little sand; roots -wood fragments					
2.0	SS	17 27 21	2	Vx Nbn	2.1 SAND -poorly graded -some fine to medium- grained gravel -trace to little silt -trace organic silt -dark grey					
	SS	8 15	3	Nbn						
3.0										
4.0	SS	6 23 23	4	Nbn Vx	4.5 SILT and CLAY -little to some sand -trace fine to medium gravel; trace organics -layered -slight to low plastic -dark grey					
5.0										
	SS	6 15 17	5	Vs						
6.0					SILT and CLAY and SAND -sand is fine to medium -trace of coarse sand and fine-grained gravel -trace organic silt -layers of silty sand -organic pockets and layers -ice lenses to 5 mm -low plastic -grey					
7.0	SS	15 21 26	6	Vs Vr						
8.0										
	SS	24 20 23	7	Vs Vr						
9.0					GRAVEL -fine to medium-grained -some sand -trace to little silt -grey					
10.0	SS	17 21 21	8	Vs Vr	9.3					

JOB No. AL1130  
 PROJECT Alaska Highway Gas Pipeline  
 LOCATION Yukon Territory  
 HOLE NO. 79-29

# TEST HOLE LOG

[illegible]

Kiohn Leonoff Consultants Ltd.

JOB No.	AL1138
PROJECT	Alaska Highway Gas Pipeline
LOCATION	Yukon Territory
HOLE No.	793-24

# TEST HOLE LOG

HAMMER WT. 63.5 kg		SYMBOL	PERMAFROST		LOCATION DK 79-29 (Sta. 9+40W 0/S)		COHESION - kg./5 cm.				
HT. DROP 76 cm.					ELEVATION		0.2	0.6	1.0	1.4	1.8
SAMPLE DATA			N.R.C.	N.F. or F.	DESCRIPTION OF MATERIAL		FIELD VANE				
DEPTH	TYPE	BLOW 15 cm.	CLASS	PLASTIC LIMIT			WATER CONTENT	LIQUID LIMIT			
						10	30	50	70	90%	
1.0	C	1	Vs, Vr 25%	NF	PEAT -pockets of organic silt and fine to coarse sand -ice lenses to 1 cm						
	C	2	Vx Vs, Vr		SAND -fine to coarse-grained -trace to little silt -trace gravel -ice lenses to 3 mm -grey and brownish grey						
2.0	SS	3			CLAYEY SILT -and fine to coarse sand -trace organic silt -trace fine-grained gravel -slightly plastic -dark grey						
	SS	4			CLAYEY SILT -trace organic silt -little fine to medium sand -wood fragments -slightly plastic -ice lenses to 20 mm -dark grey						
3.0											
4.0	SS	5									
5.0											
6.0	SS	6	Vs			SILT and CLAY -trace organic silt -trace to little sand -small lenses and layers of fine gravel and sand -pockets of organics -low plastic -ice lenses to 15 mm -dark grey					
7.0	SS	7	Vs								
8.0											
9.0	SS	8	Vx		GRAVEL -fine to medium-grained -some silt and clay -little sand -low plastic -grey						
10.0	SS	9	Vx		10.0 BOTTOM OF HOLE						



Kohn Leonoff Consultants Ltd.

JOB No. AL1138

PROJECT Alaska Highway Gas Pipeline

LOCATION Yukon Territory

## BOREHOLE LOG - PERMAFROST

DEPTH (metres)	SOIL DESCRIPTION	SAMPLE	GROUND ICE DESCRIPTION	BULK DENSITY (Mg/m <sup>3</sup> ) ▲				
				MOISTURE CONTENT				
				1.4	1.6	1.8	2.0	2.2
				10	20	30	40	50
1	SILT AND SAND (ML) - trace clay and gravel, some silt layers, very dark grey (5Y 3/1), dark grey (5Y 4/1)	C	Nbn					
2	- black (5Y 2.5/1)		NOT FROZEN					
3		S	PP=360kPa					
4	(ALLUVIAL) SAND (SM) - gravelly, some silt, clasts to 20mm	S	PP=420kPa					
5	(ALLUVIAL)							
6	SAND AND GRAVEL (SP) - trace silt, subangular clasts to 35mm, very dark grey (5Y 3/1)	G						
7	(ALLUVIAL) SAND (SM) - silty, gravelly	S						



SFC. ELEVATION (m)

DATE DRILLED 15/04/80

COMPLETION DEPTH (m) 10.43

LOGGED BY TJ

DRILLING RIG CME 750

LOCATION GS 60/5+50

BOREHOLE No.  
30-01-73

PAGE 1 OF 2

# BOREHOLE LOG - PERMAFROST

DEPTH (metres)	SOIL DESCRIPTION	SAMPLE	GROUND ICE DESCRIPTION	BULK DENSITY (Mg/m <sup>3</sup> ) ▲				
				1.4	1.6	1.8	2.0	2.2
				MOISTURE CONTENT				
				10	20	30	40	50
	SAND(SM) - silty, gravelly, subangular clasts to 35mm, very dark grey (5Y 3/1)	S	NOT FROZEN					
8	(ALLUVIAL)							
9	GRAVEL AND SAND(GW) - sub- angular clasts to 60mm, very dark grey (5Y 3/1)							
10	(ALLUVIAL)							
	SILT(ML) - gravelly, dense, stiff (TILL)?							
11	END OF HOLE							
12								
13								
14								



SFC ELEVATION (m)

DATE DRILLED 15/04/80

COMPLETION DEPTH (m)

LOGGED BY TJ

DRILLING RIG CME 750

LOCATION GS 60/5+60

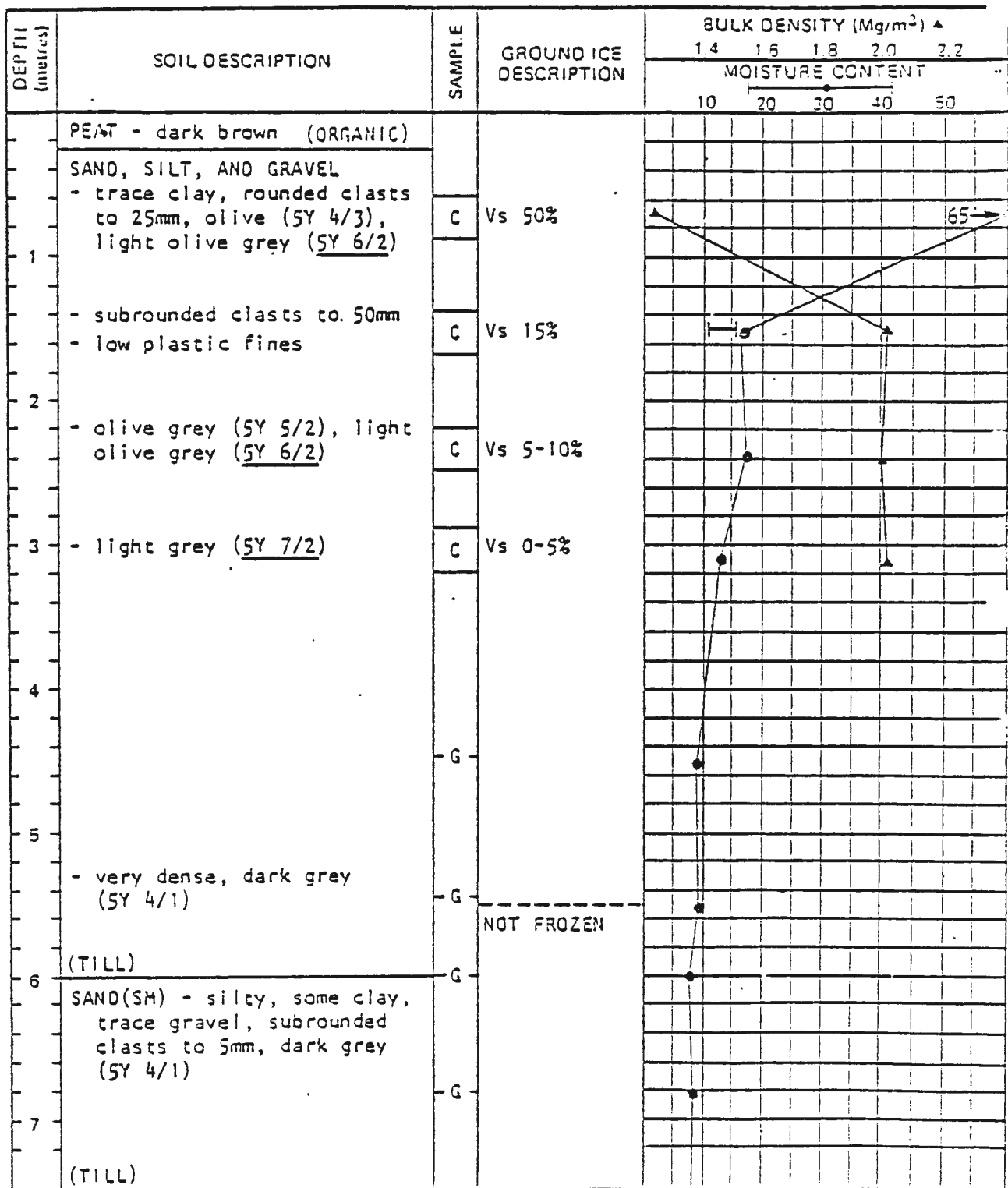
BOREHOLE No.

80-01-78

PAGE 2 OF 2

This log is a combination of surface and subsurface data and is not a continuous record of the hole. It is not a true record of the hole. It is a summary of the data collected during the drilling operation. The data is not a continuous record of the hole. It is a summary of the data collected during the drilling operation. The data is not a continuous record of the hole. It is a summary of the data collected during the drilling operation.

# BOREHOLE LOG - PERMAFROST



SFC. ELEVATION (m)

DATE DRILLED 14/04/30

BOREHOLE No.

COMPLETION DEPTH (m) 10.0

LOGGED BY TJ

30-01-79

DRILLING RIG CHE 750

LOCATION GS60/10+80

PAGE 1 OF 2

# BOREHOLE LOG - PERMAFROST

DEPTH (metres)	SOIL DESCRIPTION	SAMPLE	GROUND ICE DESCRIPTION	BULK DENSITY (Mg/m <sup>3</sup> ) ▲				
				1.4	1.5	1.6	2.0	2.2
				MOISTURE CONTENT				
				10	20	30	40	50
8	SAND (SM) - silty, some clay, trace gravel, subrounded clasts to 5mm, dark grey (SY 4/1)        (TILL)	G	NOT FROZEN					
10		G						
	END OF HOLE							
11								
12								
13								
14								



SFC. ELEVATION (m)	DATE DRILLED 14/04/80
COMPLETION DEPTH (m) 10.2	LOGGED BY TJ
DRILLING RIG CME 750	LOCATION GS 60/10+80

BOREHOLE No. 80-01-79
PAGE 2 OF 2

This log is a summary of the data collected during the drilling operation and is not intended to be a permanent record of the data. The data should be used to determine the location of the borehole and the depth of the hole. The data should be used to determine the location of the borehole and the depth of the hole. The data should be used to determine the location of the borehole and the depth of the hole.

BOREHOLE NO.		BOREHOLE LOG	
30-11-117		30-11-117	
FOOTHILLS PIPE LINES (YUKON) LTD.		HARDY ASSOCIATES (1978) LTD.	
CONSULTING ENGINEERING & GEOGRAPHICAL SERVICES		TECHNICAL DIVISION	
LOGGED BY: J. H.		DRAWN BY: J. H.	
RIG: DE 750		METHOD: AUGER/CRANE	
PROJECT NO. K 5327 A060		TERRAIN TYPE:	
LOCATION: 30-11-33-46/0-40		FINISH: 7:30 P.M.	
DATE: 30-11-1980		CHECKED: J. H.	
SAMPLE RETAINED		SAMPLE CONDITION	
SAMPLE TYPE A (10)		DEPTH (metres)	
OTHER INFORMATION		NRC ICE TYPE	
3/4 10 2 1 07 535		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)	
		SAMPLE TYPE B (10)	
		SAMPLE CONDITION	
		SAMPLE RETAINED	
		OTHER INFORMATION	
		3/4 10 2 1 07 535	
		NRC ICE TYPE	
		VISUAL ICE	
		DEPTH (metres)</	





HARDY ASSOCIATES (1978) LTD.  
CONSULTING ENGINEERING & PROFESSIONAL SERVICES  
GEOTECHNICAL DIVISION

# BOREHOLE LOG

FOOTHILLS PIPE LINES (YUKON) LTD.


BOREHOLE NO.  
80-11-113

LOGGED BY: JA      DRAWN BY: ME      CHECKED: AJE      DATE: Sept. 13, 1980  
RIG: GE 730      METHOD: CRANE      START: 12:10 hrs.      FINISH:

PROJECT NO.: K 5327 A060      TERRAIN TYPE:      LOCATION: S25 2005-79

W <sub>p</sub> - 3    W - 3    W <sub>L</sub> - 3				DEPTH (metres)	SOIL GROUP SYMBOL	SOIL GRAPHIC LOG	DESCRIPTION	NRC ICE TYPE	VISUAL ICE	DEPTH (metres)	SAMPLE TYPE & NO.	SAMPLE CONDITION	SAMPLE RETAINED	OTHER INFORMATION
BULK DENSITY (kg/m <sup>3</sup> )														
1200	1400	1600	1800	MOISTURE CONTENT %										
20	40	60	80											
				126.5			PEAT woody, some silt, black roots	U		0.1				Undisturbed Area
				122.6			organic, fine grained sand pockets, dark brown, pieces of wood	U		1.2				
										1.4				
							SAND some silt, low to non plastic, grey, pieces of wood			2.0				
							GRAVEL some silty clay, brown silty sand layer, 100 mm			2.3				
							CLAY silty, low plastic, grey			2.7				
										3.0				
							GRAVEL some clayey silt, brown to black			3.7				
							CLAY silty, occasional peat inclusions low plastic, grey			4.2				
							GRAVEL little clayey silt, subangular gravel to 15 mm, grey-brown			4.9				
							CLAY silty, occasional peat inclusions low plastic, grey			5.2				Disturbed Area
							SAND silty, trace clay, laminated			6.2				
							GRAVEL sandy, little silt, gravel to 15 mm			6.4				
							SAND silty, trace clay, laminated, occasional gravels, brown			6.8				
							GRAVEL little clayey silt, subangular gravel to 15 mm, grey-brown			7.1				
							CLAY silty, occasional peat inclusions low plastic, grey-brown			7.5				
							GRAVEL some clayey silt, gravel to 15 mm, grey, occasional pieces of wood			8.2				
							SAND fine grained, uniform			8.7				
							GRAVEL little clayey silt, gravel to 15 mm, grey, first string			9.1				
										9.3				

Bottom of hole at 10.3 m  
Thermistor string still installed  
3 m longer, top at 9.1 m

 <b>HARDY ASSOCIATES (1978) LTD.</b> CONSULTING ENGINEERING & PROFESSIONAL SERVICES GEOTECHNICAL DIVISION		<b>BOREHOLE LOG</b> FOOTHILLS PIPE LINES (YUKON) LTD. BOREHOLE NO. 30-11-119		LOGGED BY: CA DRAWN BY: ME CHECKED: ME DATE: APRIL 17, 1980		RIG: GE-750 METHOD: WASTE START: 13:15 HRS FINISH:		PROJECT NO.: K 5327 1060 TERRAIN TYPE: LOCATION: 555 1013 - 10		OTHER INFORMATION 0/5 0/5 0/5 0/5 0/5	
DEPTH (metres)	SOIL GROUP SYMBOL	DESCRIPTION	NRC ICE TYPE	DEPTH (metres)	SAMPLE TYPE & NO.	SAMPLE CONDITION	SAMPLE RETAINED				
0	SM	SAND, LIGHT GRAY, LOCAL SILT, SUB-ANGULAR GRAVEL TO 75 MM, OCCASIONAL PLACES OF WOOD		0	31						
1	SM	GRAVEL TO 25 MM, DARK GRAY, OCCASIONAL PLACES OF WOOD		1	32						
2	SM	CLAY (SILT), LIGHT GRAY, SAND, GRAVEL TO 25 MM, LOCAL SILT, SAND, POCKETS		2	33						
3	SM	SAND, LIGHT GRAY, LOCAL SILT, SUB-ANGULAR GRAVEL TO 25 MM, OCCASIONAL PLACES OF WOOD		3	34						
4	SM	GRAVEL TO 75 MM, DARK GRAY, SAND, POCKETS		4	35						
5	SM	CLAY (SILT), LIGHT GRAY, SAND, GRAVEL TO 25 MM, LOCAL SILT, SAND, POCKETS		5	36						
6	SM	CLAY (SILT), LIGHT GRAY, SAND, GRAVEL TO 25 MM, LOCAL SILT, SAND, POCKETS		6	37						
7	SM	CLAY (SILT), LIGHT GRAY, SAND, GRAVEL TO 25 MM, LOCAL SILT, SAND, POCKETS		7	38						
8	SM	CLAY (SILT), LIGHT GRAY, SAND, GRAVEL TO 25 MM, LOCAL SILT, SAND, POCKETS		8	39						
9	SM	CLAY (SILT), LIGHT GRAY, SAND, GRAVEL TO 25 MM, LOCAL SILT, SAND, POCKETS		9	40						
10	SM	CLAY (SILT), LIGHT GRAY, SAND, GRAVEL TO 25 MM, LOCAL SILT, SAND, POCKETS		10	41						
11	SM	CLAY (SILT), LIGHT GRAY, SAND, GRAVEL TO 25 MM, LOCAL SILT, SAND, POCKETS		11	42						








FOOTHILLS PIPE LINES (SOUTH YUKON) LTD.

BOREHOLE NO.  
81-01-152

LOGGED BY: WCB      DRAWN BY: CG      CHECKED: GVL/RH      DATE: Apr. 13, 1981

RIG: 150 METHOD: Auger/CHPT. START: 12:30 hrs. FINISH: 12:40 hrs.

PROJECT NO.: K 5500 L	LOCATION: Sta 199+734 (9 m u/s from PI 029-06 R2)	OFFSET: 26 m N of sas
-----------------------	---	-----------------------

$W_p - a$ $W - \phi$ $W_L - a$				DEPTH (metres)	SOIL GROUP SYMBOL	STRATA DEPTH (m)	DESCRIPTION	NRC ICE TYPE	VISUAL ICE	DEPTH (metres)	SAMPLE TYPE & NO.	SAMPLE CONDITION	SAMPLE RETAINED	OTHER INFORMATION	
BULK DENSITY (kg/m <sup>3</sup> ) •															
1200   1400   1600   1800															
MOISTURE CONTENT %															
20   40   60   80															
155				1	Pt	0.8	PEAT woody, fibrous	F		0.8					
178				1	OL		ORGANIC SILT, clayey, roots, dark gray, ice lenses to 2 mm	Vr 20%			01		OL	CORED at 1.2 m	
181				2							01		CL		
2				2	CL-ML	2.1	CLAY (Till) silty, some sand, some gravel to 20 mm, slight plasticity, brown	10%		2.1				Auger at 2.3 m	
3															
4											02				
5										5.0					
6							numerous cobbles	UF			03			N.R.	
7								Vr 1%		6.6		04			
8															
9															
10														Augering very difficult from 7 to 10 m.	
11							Bottom of hole at 10.0 m Standpipe installed, tip at 10.0 m								

HARDY ASSOCIATES (1978) LTD.

150TECHNICAL DIVISION

## BOREHOLE LOG

FOOTHILLS PIPE LINES (SOUTH YUKON) LTD.

SCOREHOLE NO.

21-71-132(2)

LOGGED BY: [signature]	DRAWN BY: [signature]	CHECKED: [signature]	DATE: Apr. 17, 1981
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RIG: 212 750	METHOD: DIRECT/REFL	START: 09:00 hrs.	FINISH: 11:45 hrs.
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PROJECT NO.: K 5500 L	LOCATION: SEA 207-446, PI 021-76 P2	OFFSET: 25 ft. of 133
-----------------------	-------------------------------------	-----------------------

$W_p = \frac{W}{P} \times 100$ $W_L = \frac{W}{L} \times 100$ $W_{LL} = \frac{W}{LL} \times 100$				DEPTH (metres)	SOIL GROUP SYMBOL	STRATA DEPTH (m)	DESCRIPTION	NRC ICE TYPE	VISUAL ICE	DEPTH (metres)	SAMPLE TYPE & NO.	SAMPLE CONDITION	SAMPLE RETAINED	OTHER INFORMATION
BULK DENSITY ( $\text{kg/m}^3$ ) @														
MOISTURE CONTENT %														
20    40    60    80														
				0.0			CLAY (Till) silty, little fine sand, little gravel, low plastic, occasional cobbles, brown trace gravel	F		0.0				
				1.0				Vx-Vr 3%		1.0	01	X	01	CORRECT at 1.3 m
				2.0			peat layer (100 mm)	Vc 5%		2.0	C1			
				3.0				Vs 20%		3.0	C2			
				4.0						4.0	C3			
				4.3						4.3	C4			
				4.3			PEAT			4.3				
				5.0			CLAY some gravel, low plastic	10%		5.0	C5			Auger at 5.0 m
				6.0			CLAY silty, trace fine sand, trace gravel to 25 mm, grey	F						
				7.0										
				8.0										
				9.0										
				10.0										
				11.0			Bottom of hole is 10.3 m							



## FOOTHILLS PIPE LINES-(SOUTH YUKON) LTD.

BOREHOLE NO.  
31-01-152

LOGGED BY: MCB	DRAWN BY: JS	CHECKED: GDL/PH	DATE: Apr. 21, 1981
RIG: Rig 750	METHOD: Super	START: 08:10 hrs.	FINISH: 11:00 hrs.
PROJECT NO.: K 5500 L	LOCATION: KP 201.3	OFFSET: 26 m N of S25	

$W_p - a$ $W - \phi$ $W_L - a$				DEPTH (metres)	SOIL GROUP SYMBOL	STRATA DEPTH(m)	DESCRIPTION	NRC ICE TYPE	VISUAL ICE	DEPTH (metres)	SAMPLE TYPE & NO.	SAMPLE CONDITION	SAMPLE RETAINED	OTHER INFORMATION
BULK DENSITY (kg/m <sup>3</sup> ) •														
1200   1400   1600   1800														
MOISTURE CONTENT %														
20   40   60   80														
					GM		GRAVEL and SAND   little silt		GF					
				1										
				2						B1	B1	Grain Size		
				3										
				4			--- some silt, little medium sand			B2	B2	Grain Size		
				5										
				6	ML		SILT (Till) trace gravel, trace fine sand, brown, moist, hard			O1	O1	100 for 100 mm $I_p < 4 = NP$		
				7						O2	O2	$I_p < 4 = NP$ 100 for 150 mm		
				8			--- numerous cobbles			B3	B3			
				9						O3	O3	N.R.		
				10										
				11										
							Bottom of hole at 11.0 m Standpipe installed, tip at 11.0 m							Auger very difficult from 8 to 11 m



## FOOTHILLS PIPE LINES (SOUTH YUKON) LTD.

BOREHOLE NO.  
81-01-140

LOGGED BY: SA / RGC

DRAWN BY: SB

CHECKED: GIL / RH

DATE: May 10, 31, 1981

RIG: C-750 / Midwest

**METHOD:** Auger / Sonic

START: 10:33 hrs  
16.10 hrs / May 70

FINISH: 12:30 hrs  
09-10 hrs (May 11)

PROJECT NO.: K 5500 L

LOCATION: Sta 178+042

OFFSET: 26m N of SBS

$W_B = 0$     $W = 0$     $W_L = \Delta$

**BULK DENSITY (kg/m<sup>3</sup>)** •

1200  
1400  
1600  
1800

MOISTURE CONTENT %  
20 40 60 80

DEPTH (metres)

### SOIL GROUP SYMBOL

STRATA DEPTH (m)

### DESCRIPTION

NRC ICE TYPE

## VISUAL ICE

DEPTH (metres)

**SAMPLE TYPE & NO.**

### SAMPLE CONDITION

**SAMPLE RETAINED**

OTHER  
INFORMATION

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	-----

[illegible]

0.  
2.  
6.  
7.

GRAVEL some sand, some silt, cobbles, boulders, dams

GRAVEL and SAND trace silt. fine to coarse gravel, coarse to fine-grained sand, cobbles, boulders

GRAVEL and SAND (trace silt) rounded to subangular fine to coarse gravel, coarse to medium-grained sand, cobbles

water level

GRAVEL coarse to fine, some medium to coarse-grained sand, trace silt

GRAVEL coarse to fine, some fine to coarse-grained sand (trace silt)

Bottom of Hole at 10.0 m

1

2

[illegible]

WCS  
D  
WCS  
D  
WCS  
01  
WCS  
WCS  
02  
WCS  
WCS  
WCS

81	
82	
83	
84	

bouncing on boulder,  
N.R.  
Grain Size  
very hard drilling  
bouncing on boulder,  
N.R.  
set 1.0 m casing,  
SPT N.R.  
CME Auger refusal,  
2 attempts at 1.8 m  
1st attempt by Midwest  
Sonic  
Grain Size  
Saturated and draining  
below water table at  
depth 4.6 m  
Set casing to 6.0 m.  
attempt SPT. too  
coarse  
83°, Grain Size  
Samples dried by Sonic  
mode and difficult  
drilling  
Grain Size  
 $C_c > 1$



## FOOTHILLS PIPE LINES (SOUTH YUKON) LTD.

BOREHOLE NO.  
81-01-139

LOGGED BY: <i>GA</i>	DRAWN BY: <i>SD</i>	CHECKED: <i>CRIL/PH</i>	DATE: <i>Aug. 28, 1991</i>
----------------------	---------------------	-------------------------	----------------------------

RIG: WNC 750	METHOD: Auger/Gravel	START:	FINISH:
--------------	----------------------	--------	---------

PROJECT NO.: K 5500 L	LOCATION: Sta 177+930 (120 m d/s of PI at 177+700)	OFFSET: 26m N of SB5
-----------------------	--	----------------------

$$W_0 - \bullet \quad W - \odot \quad W_L - \blacktriangle$$

**BULK DENSITY (kg/m<sup>3</sup>) •**

1200	1400	1600	1800
------	------	------	------

MOISTURE CONTENT %			
20	40	60	80

DEPTH (metres)	SOIL GROUP SYMBOL	STRATA DEPTH(m)
----------------	-------------------	-----------------

DESCRIPTION

RC ICE TYPE	VISUAL ICE
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10
11	11
12	12
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79	79
80	80
81	81
82	82
83	83
84	84
85	85
86	86
87	87
88	88
89	89
90	90
91	91
92	92
93	93
94	94
95	95
96	96
97	97
98	98
99	99
100	100

TH (metres)

DEPTH (metres)

**SAMPLE TYPE & NO.**

**SAMPLE CONDITION**

**SAMPLE RETAINED**

OTHER  
INFORMATION

pe 0.3 PEAT woody, fibrous, brown

५.

TYPE 40 VOLCANIC ASH

42

2c	PEAT woody, fibrous, trace silt, brown. pieces of partially decayed wood
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Vs

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01	
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ORGANIC SILT trace fine sand, olive grey

69

5.

STLT (Till) little gravel, little sand.  
cobbles, occasional boulders

79-6

44

19

1

CUREL at 0.7 m

Auger at 2.5 m

Bottom of hole is 10.1 m

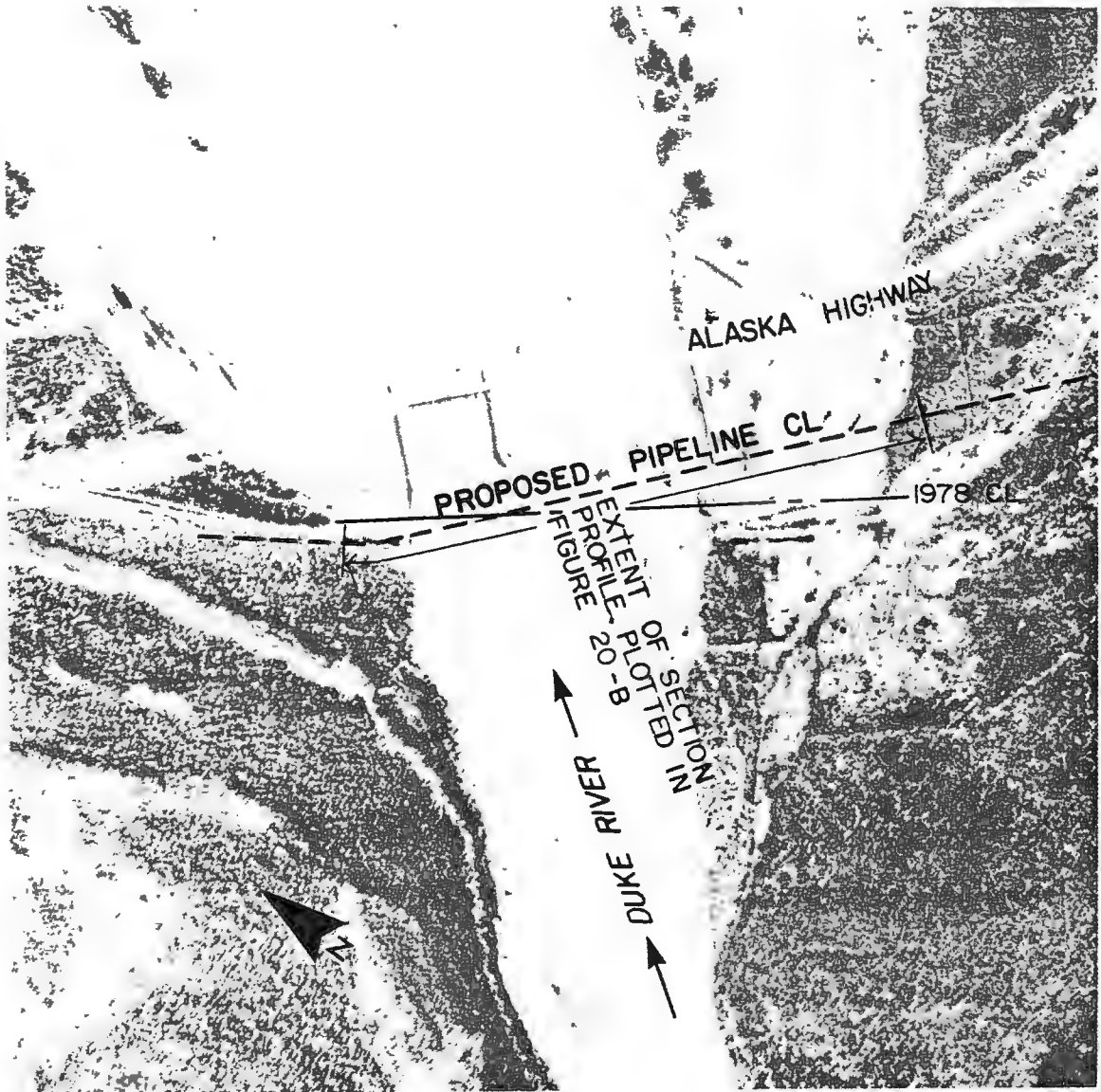
## APPENDIX 2

### EXTRACTS FROM STREAM SURVEY CROSSING DESIGN REPORT

- DUKE RIVER

- WX-1029

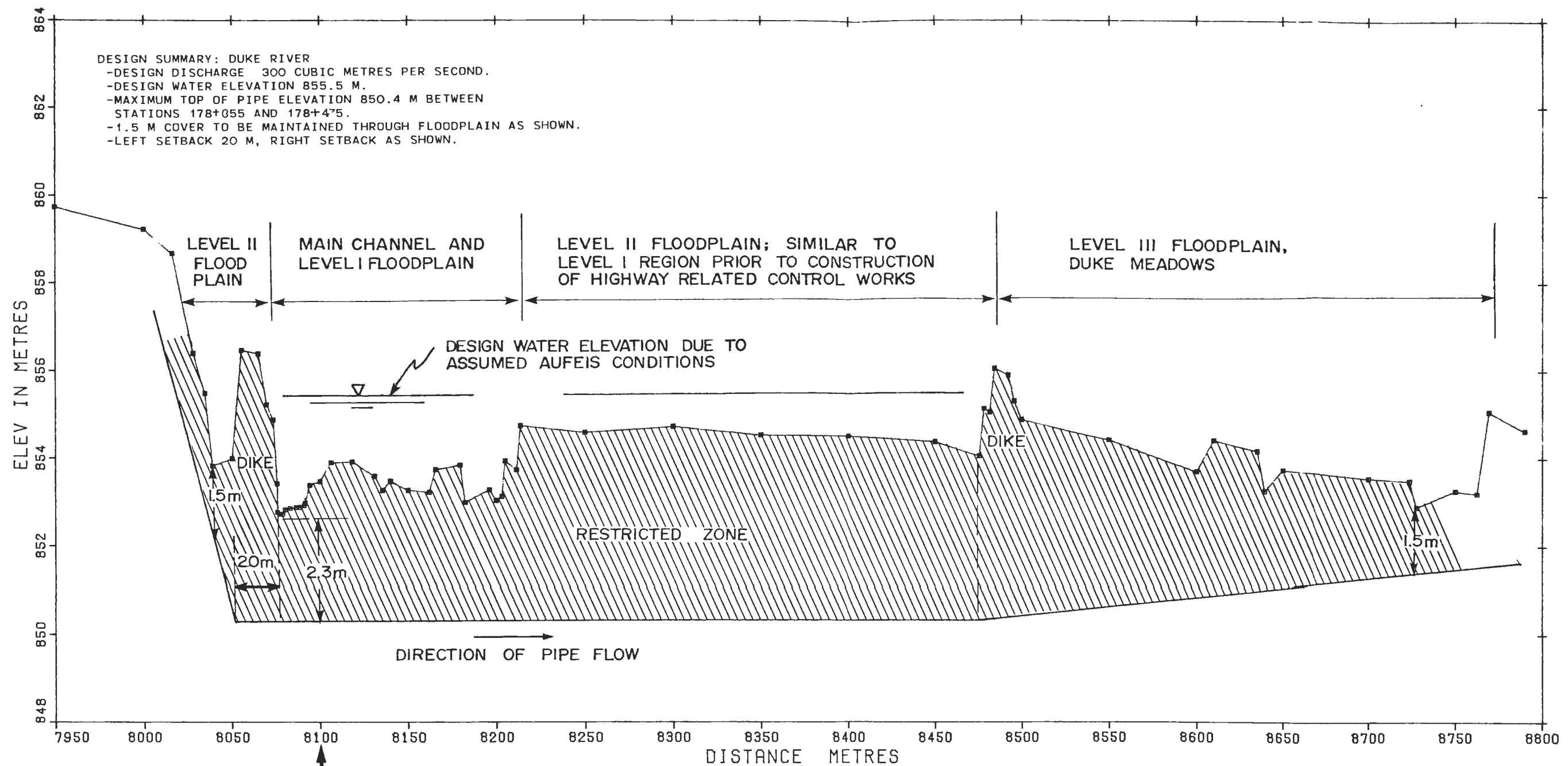




SCALE 1:10,000

FIGURE 20-A

# DUKE RIVER KP 178.1 LOCATION PLAN



NOTES:

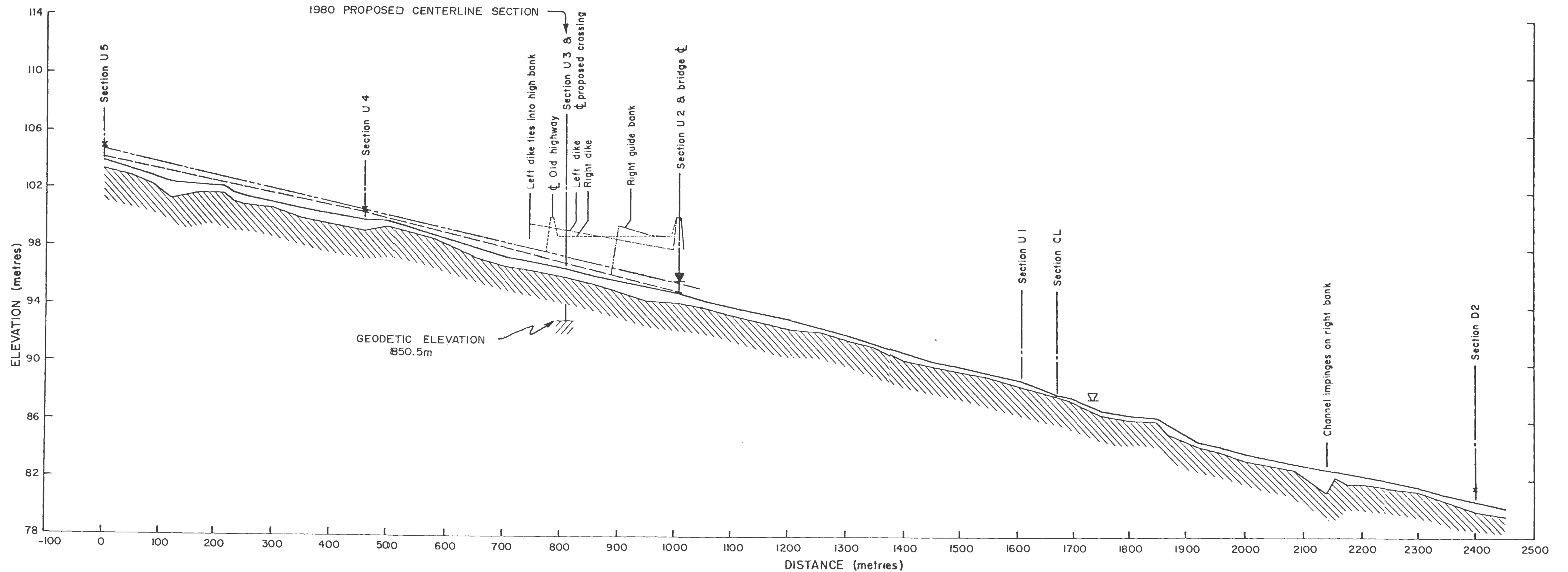
1. NO PORTION OF PIPE OR WEIGHTS TO BE CONSTRUCTED WITHIN RESTRICTED ZONE.
2. RESTRICTED ZONE ASSUMES NO BEDROCK PRESENT; IF ENCOUNTERED, TOP OF PIPE TO BE 1 M BELOW COMPETENT BEDROCK SURFACE UNLESS RESULTANT ELEVATION IS BELOW RESTRICTED ZONE.
3. SETBACK ALLOWANCES TO BE REFERENCED FROM CONSTRUCTED CROSSING APPROACH SLOPE, SHOULD THIS DIFFER FROM EXISTING NATURAL SLOPE.
4. SECTION SURVEYED BY HJA ON JULY 13, 1980; CROSSING WX1-026
5. SECTION PLOTTED VIEWING DOWNSTREAM.
6. EXTENT OF DESIGN SECTION SHOWN ON FIGURE 20-A.

VERTICAL EXAGGERATION 25X

SCALES: 1:100 VERTICAL  
1:2500 HORIZONTAL

FIGURE 20-B  
 DUKE RIVER KP 178.1  
 DESIGN CENTERLINE SECTION

THE ALASKA HIGHWAY GAS PIPELINE PROJECT  
 FOOTHILLS PIPELINES (SOUTH YUKON) LIMITED



#### LEGEND

Channel thalweg

Water level on date of survey

Approximate bankfull stage,  $Q = 85 \text{ m}^3/\text{sec}$ .

Pipeline design flood level,  $Q = 300 \text{ m}^3/\text{sec}$ .

Design top of pipe elevation

Historic high water mark

Highway design high water level shown on 1954 bridge plans

April 1978 top of ice elevation

#### NOTES

1. Channel thalweg and water surface surveyed by Northwest Hydraulic Consultants Ltd., June 26, 1978.

2. All elevations are relative to benchmark G.S.C. 78Y556: brass plug on north east corner of bridge abutment on right (east) bank; assigned elevation = 100.00 metres.

3. Longitudinal distances are measured along the main sub-channel. See figure E-1 for location.

4. Figure reproduced from (NHCL/RMH, 1978), "Design Documentation for Eleven Selected South Yukon Stream Crossings" Report submitted to Foothills Pipe Lines (South Yukon) Ltd. November 1978.

5. Elevation of benchmark G.S.C. 78Y556 is 857.596 m; add 757.6 m to assumed 1978 elevations to convert to geodetic datum.

FIGURE 20-C

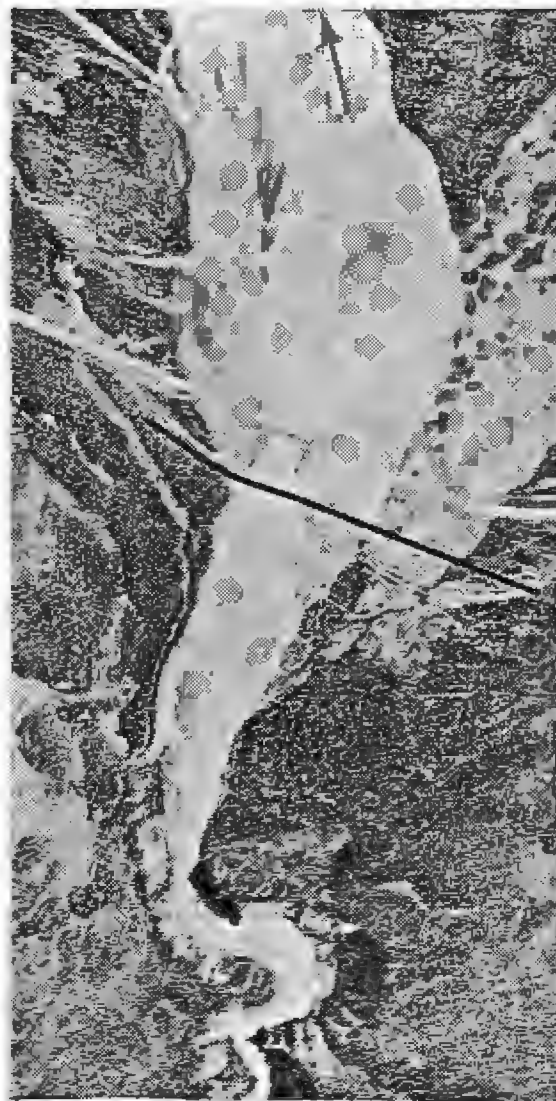
DUKE RIVER KP 178.1

DESIGN LONGITUDINAL PROFILE

THE ALASKA HIGHWAY GAS PIPELINE PROJECT  
FOOTHILLS PIPELINES (SOUTH YUKON) LIMITED



1952



1976



SCALE 1:25,000

PROPOSED PIPELINE CENTERLINE ———

FIGURE 20-D  
DUKE RIVER KP 178.1  
COMPARATIVE AERIAL PHOTOGRAPHS

## 20. Duke River, 178.1

Analysis and design of a previously proposed Duke River pipeline crossing was jointly conducted by Northwest Hydraulic Consultants Ltd. and R.M. Hardy and Associates Ltd. in 1978. The proposed 1980 crossing intersects the previous design centerline at near the middle of the braided channel and is skewed about 13 degrees to the previous alignment; both alignments are shown on Figure 20-A.

### 20.1 Summary of Hydraulic Parameters

Total design discharge:  $300 \text{ m}^3/\text{s}$

- corresponding stage: 854.6 m

Design high water stage: 855.5 m (ice related)

Bankfull discharge:  $85 \text{ m}^3/\text{s}$  (sub-channel)

Bankfull stage: 854.0 m

Observed high water mark: upstream, about 0.3 m higher  
than corresponding design  
discharge stage

- corresponding discharge: not estimated; ice related

Mean channel slope: 9.0/1000

Assumed Manning's n: .035

## 20.2 Summary of Scour Computations

Reference stage: 854.0 m (design sub-channel)

Minimum surveyed stream bed elevation: 852.7 m

Design channel section parameters:

discharge	$Q$	$= 85 \text{ m}^3/\text{s}$
surface width	$b$	$= 32 \text{ m}$
bed material	$D_{50}$	$= 40 \text{ mm}$
regime depth	$d_r$	$= 0.8 \text{ m}$
regime velocity	$V_r$	$= 3.3 \text{ m}^3/\text{s}$
competent mean velocity	$V_c$	$= 1.9 \text{ m}^3/\text{s}$

Design scour elevation:

scour factor	$Z$	$= 3.5$
scour depth	$d_s$	$= 2.8 \text{ m}$
scour elevation	elev.	$= 851.2 \text{ m}$
minimum cover: 1.5 m		

Recommended cover 2.3 m (allowance for scour and local degradation as per 1978 analysis and design)

## 20.3 Channel Regime and Design Approach

The following comments are based largely on the analysis presented in the 1978 design report.

The Duke River emerges from a narrow mountain canyon upstream of the crossing and spreads out through the crossing reach to form a wide and highly braided floodway. In plan view the river at this location gives an appearance of an alluvial fan.

Geologically, the river displays a history of gradual degradation. Evidence is provided by high steep banks of alluvial and glacial materials on the left side, through which the river has down-cut, and by the presence and higher level of the Duke River Meadows which once

served as the active floodplain on the right. Other evidence of this historical behaviour is provided by alluvial fan deposits at a higher level further to the right.

Near the crossing, several more recent changes have occurred since relocation of the Alaska Highway bridge to its present location in about 1954. These changes have been brought about by three structures associated with the highway bridge; the highway embankment, a riprapped dike on the left side, and a riprapped guide bank on the right. Together these structures have closed off over three-quarters of the active floodplain, confining the flow through a 120 m wide bridge opening. The overall effect has been to cause some lowering of bed levels to occur under the bridge and for some distance upstream and downstream, in conjunction with siltation of adjacent areas that have been isolated from the main flow.

At present, three levels of floodplain are evident as indicated on Figure 20-B, including: 1. the presently active channel and floodplain; 2. adjacent higher floodplains on the left and right that were part of the active floodplain before 1954; and 3. the Duke River Meadows, an older, higher, and largely abandoned floodplain or terrace on the right that is rarely if ever flooded.

On the left side, the level 2 floodplain upstream of the highway has been diked off. Riprap on this dike and at its toe will have to be removed during the trenching operation, and the dike and riprap must be restored following construction. The riprap otherwise

appears to be of a size and quantity suitable for protection against the pipeline design flood, so little additional upgrading will be required. West of the dike, only a nominal depth of burial will be required.

On the right side of the river, the level 2 floodplain upstream of the bridge has been largely isolated from the main stream by the highway embankment and guide bank; however, some flooding does occur. It is considered quite possible that the active floodplain may meander to the right into this zone, especially if the guide bank or highway embankment were to be damaged, and for this reason deep burial is recommended into the level 3 floodplain.

The level 3 floodplain is above all but the most severe flooding that may occur under rare severe aufeis conditions. Further protection against flood waters is provided by the abandoned highway embankment and a dike connecting it to the present highway. Only nominal burial as determined by mainline design will be required to the east of the sagbend in this zone. The dike should be rebuilt to original condition after pipeline construction is completed.

Gravel has been mined in the past from several areas of the level 2 and 3 floodplains; mining should be discouraged in the future in all areas upstream of the bridge in the interest of protecting both the highway as well as the pipeline. Co-operation of Public Works will be required.

Three existing river training structures have been mentioned with respect to the river regime in this reach. Each of the three was examined to determine its importance in the proposed design and/or effects that pipeline construction might have on the structure:



a. Dike on the left side. This dike excludes river flow from the level 2 floodplain on the left side, and permits shallower burial to the left than might otherwise be necessary. During construction, the dike will be breached for pipelaying and will therefore have to be rebuilt to original conditions where it is breached. Because of its importance to the proposed design, the dike was evaluated with respect to its suitability for pipeline design conditions. Relevant design parameters include the vertical freeboard above design high water level, and the size and quantity of existing riprap.

Existing dike elevations provide adequate vertical freeboard of 1.5 to 2 m under design open water and augeis conditions.

There is little evidence to indicate that the existing riprap has been in distress. A random stone sample of the dike riprap was taken during the 1978 field survey, indicating a median stone size ( $D_{50}$ ) of approximately 0.57 m on a 2.5:1 side slope (this compares with riprap specifications shown on bridge design drawings, calling for a minimum stone size of approximately 0.57 m on 2:1 side slope). This riprap was judged to be suitable for the computed mean flood velocity of 3.3 m/sec in the main sub-channel.

Existing riprap on the dike face appears to be sufficient in quantity, on the basis of visual observation and specifications in the bridge design drawing. There is little evidence at present of riprap that had been specified in a toe apron; this rock is assumed to have become launched (buried) at the toe of the dike, subject to confirmation during pipeline trenching.

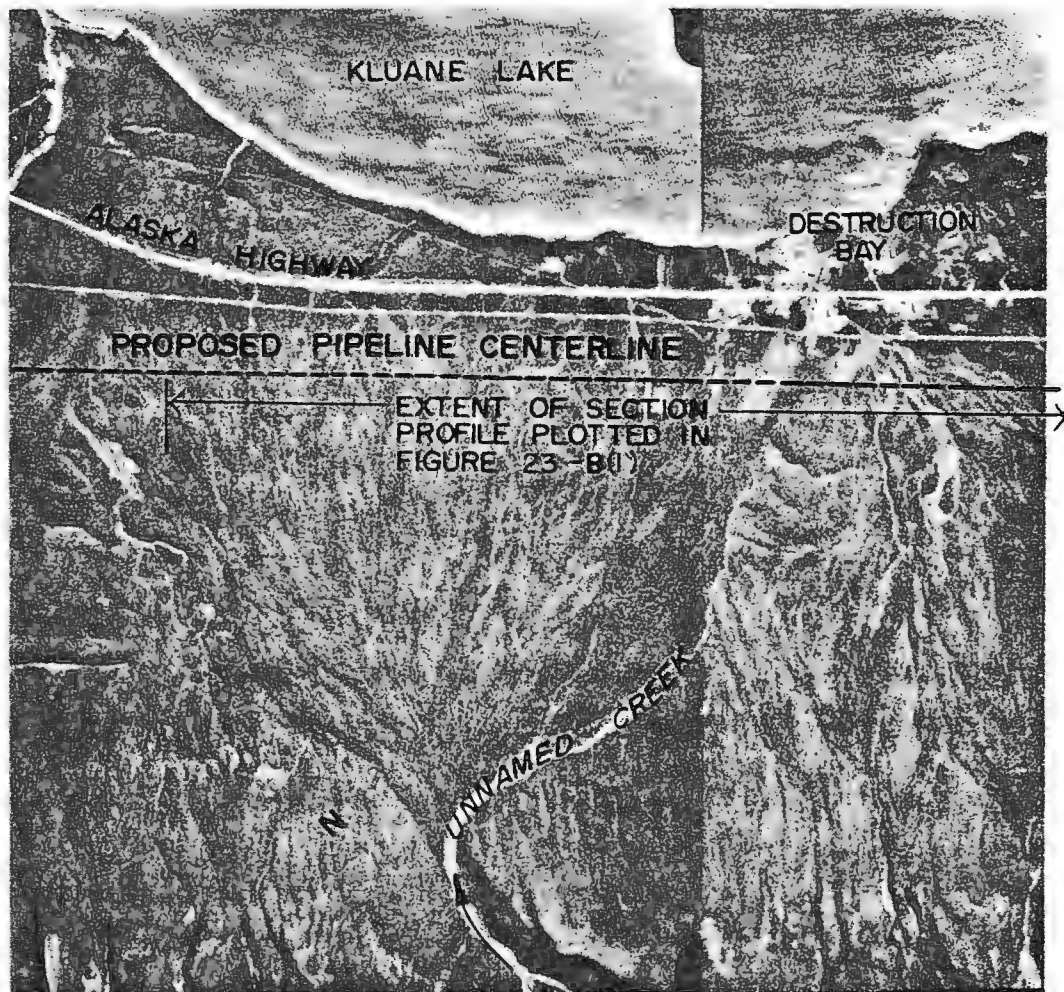
Existing riprap will have to be removed at the dike centreline to permit trenching to take place. During backfilling operations, the dike is to be rebuilt to a 2.5:1 side slope and covered with riprap of a median size ( $D_{50}$ ) equal to that of the existing riprap; material salvaged from the trenching may be used for this purpose. The riprap layer is to have a minimum thickness of 0.9 m, and should extend downward at a 2.5:1 slope to the top of pipe.

b. Right guide bank. The function of this guide bank appears to be to protect the right bridge abutment and approach embankment. The guide bank is sparsely riprapped and is considered prone to some relatively minor flood damage, especially at its nose. The sagbend is located well to the right in order to allow for the possibility of more substantial damage to the guide bank in a major flood, including destruction of a reasonable section of the highway embankment. Upgrading of the guide bank is consequently of little concern to the pipeline, assuming that Public Works will provide at least minimal maintenance.

c. Dike on the right side. This dike connects the abandoned highway fill with the present highway embankment, and excludes flood waters from the level 3 floodplain. The dike will have to be rebuilt to original conditions following pipeline construction.

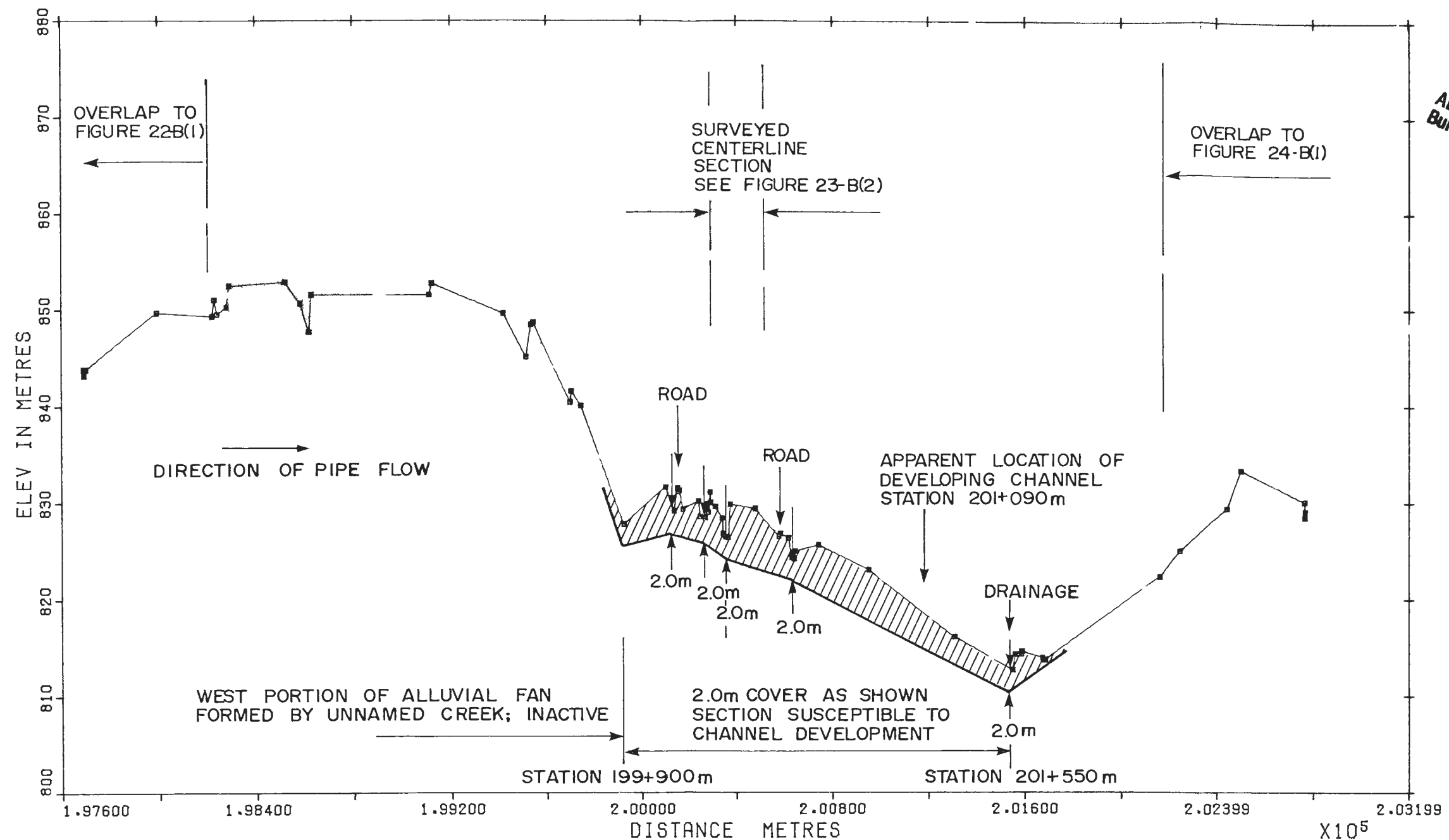
The 1978 break-up study (NHCL; 1978-4) indicated that the river ice cover is normally quite thin, but that on at least one occasion a substantial icing occurred. Existing dikes have a freeboard of about 1.5 to 2 m above pipeline design flood level, or over 2 m above the active

floodplain level. This amount of freeboard is considered adequate for all but the most extreme ice thicknesses. A similar freeboard should be considered in determining the pipe weighting requirements. Scour due to confined flow during break-up is not considered to be of significant concern at this crossing.



SCALE 1:40,000

FIGURE 23-A  
UNNAMED CREEK KP 200.3  
LOCATION PLAN



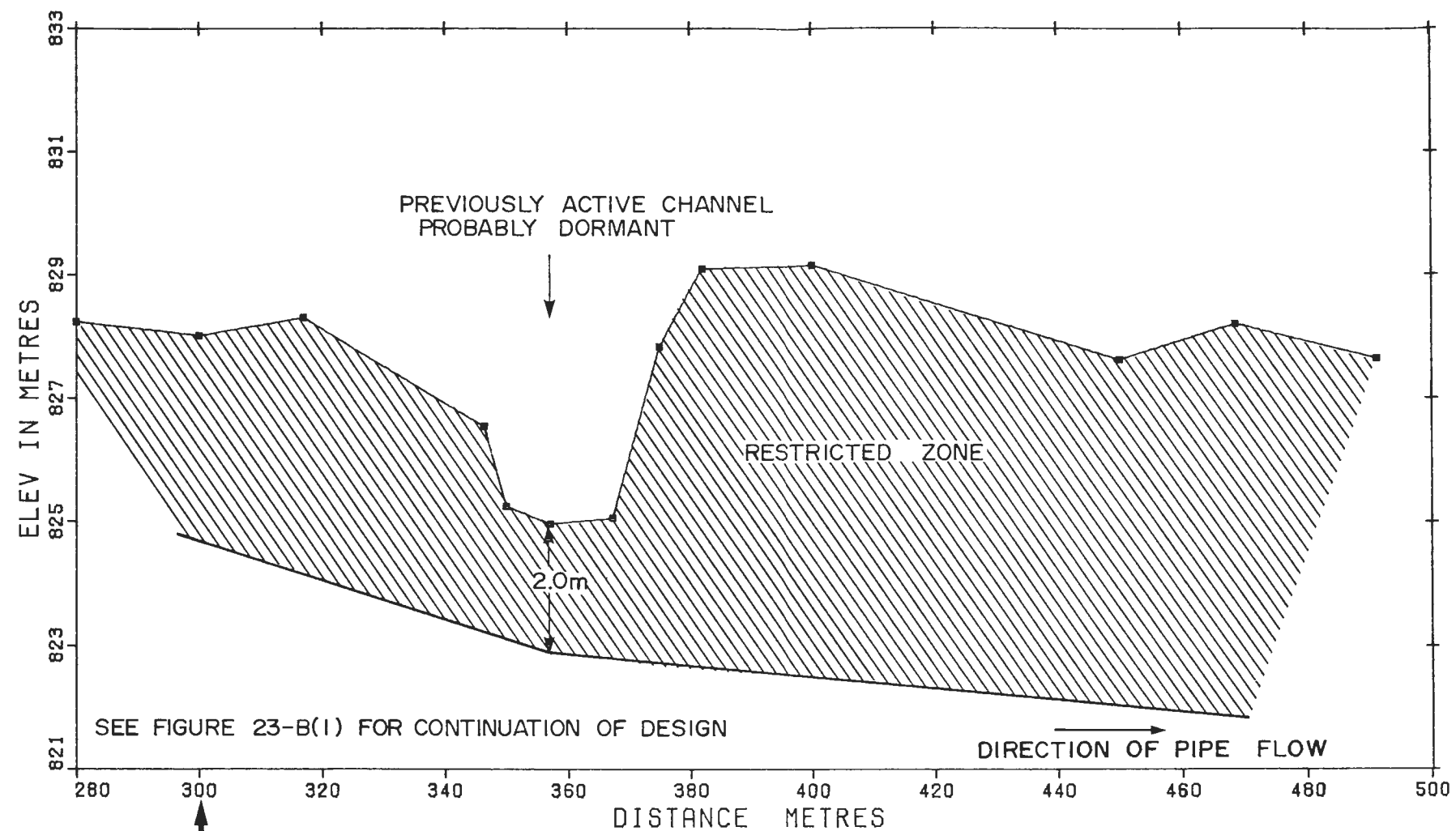
NOTES:

1. CENTERLINE SURVEY AVAILABLE ONLY AS NOTED.
2. THIS IS NOT A DESIGN DRAWING. SOUTH BOUNDARY OF PIPELINE RIGHT OF WAY IS ABOUT 26 M UPSLOPE OF CENTERLINE SECTION, AND MAY NOT REVEAL ALL MINIMUM SURFACE ELEVATIONS AS REQUIRED TO SPECIFY PIPE ELEVATION BASED ON COVER REQUIREMENTS.
3. PROPOSED DESIGN PHILOSOPHY IS TO PROVIDE SUFFICIENT COVER IN ACTIVE PORTION OF ALLUVIAL FAN SUCH THAT 1.0 M MINIMUM COVER SHOULD BE RETAINED SUBSEQUENT TO ANY NEW CHANNEL DEVELOPMENT THEREIN. IN THE VICINITY OF PRESENTLY ACTIVE CHANNELS AND OF HIGHWAYS RELATED MAINTENANCE ACTIVITIES, 2.0 M COVER WITH RESPECT TO MINIMUM STREAMBED ELEVATIONS IS RECOMMENDED.
4. SECTION SURVEYED BY HIW, MAY 1980.
5. SECTION PLOTTED VIEWING DOWNSTREAM.
6. EXTENT OF PLOTTED SECTION SHOWN ON FIGURE 23-A.

VERTICAL EXAGGERATION 40X

SCALES: 1:500 VERTICAL  
1:20,000 HORIZONTAL

FIGURE 23-B(1)  
UNNAMED CREEK KP 200.3  
SOUTH BOUNDARY PROFILE  
SCHEMATIC DESIGN RECOMMENDATIONS  
THE ALASKA HIGHWAY GAS PIPELINE PROJECT  
FOOTHILLS PIPELINES (SOUTH YUKON) LIMITED



KP 200.300

VERTICAL EXAGGERATION 10X

SCALES: 1:100 VERTICAL  
1:1000 HORIZONTAL

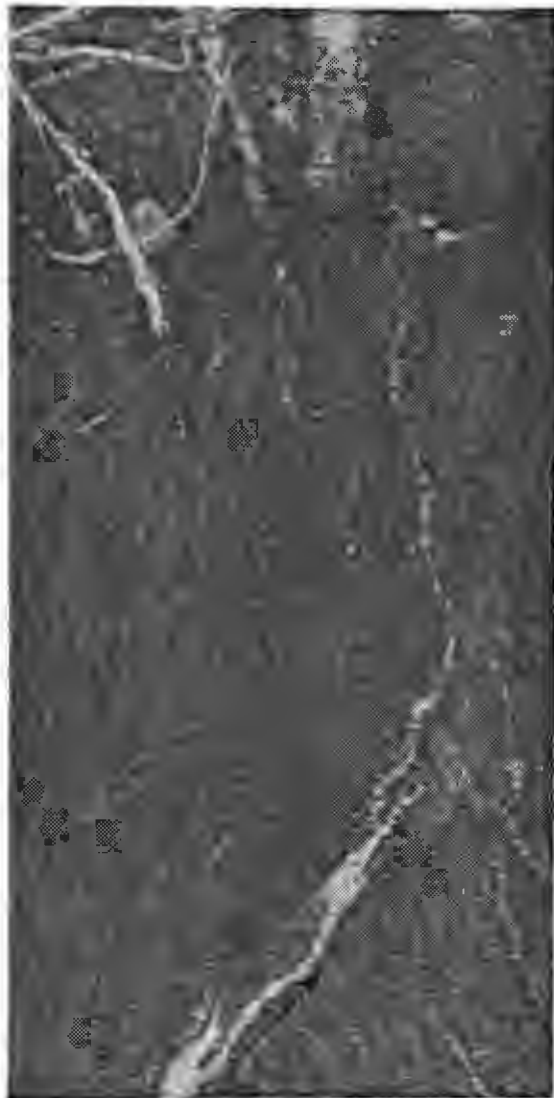
NOTES:

1. NO PORTION OF PIPE OR WEIGHTS TO BE CONSTRUCTED WITHIN RESTRICTED ZONE.
2. RESTRICTED ZONE ASSUMES NO BEDROCK PRESENT; IF ENCOUNTERED, TOP OF PIPE TO BE 1 M BELOW COMPETENT BEDROCK SURFACE UNLESS RESULTANT ELEVATION IS BELOW RESTRICTED ZONE.
3. SECTION SURVEYED BY HJA ON JULY 10, 1980; CROSSING WX1-029.
4. SECTION PLOTTED VIEWING DOWNSTREAM.
5. EXTENT OF DESIGN SECTION SHOWN ON FIGURE 23-B(1)

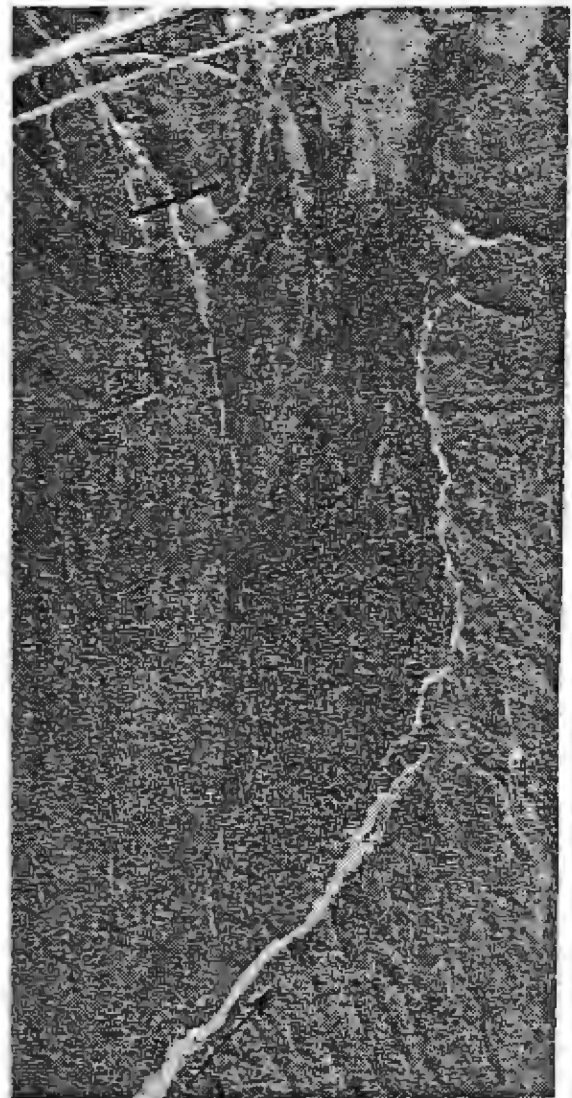
FIGURE 23-B(2)

# UNNAMED CREEK KP 200.3 DESIGN CENTERLINE SECTION

THE ALASKA HIGHWAY GAS PIPELINE PROJECT  
FOOTHILLS PIPELINES (SOUTH YUKON) LIMITED



1954



1976



SCALE 1:20,000

PROPOSED PIPELINE CENTERLINE ———

FIGURE 23-D  
UNNAMED CREEK KP 200.3  
COMPARATIVE AERIAL PHOTOGRAPHS

## 23. Unnamed Creek, K.P. 200.3

### 23.1 Summary of Hydraulic Parameters

Total design discharge:  $20 \text{ m}^3/\text{s}$

- other hydraulic parameters not applicable as an active channel is not defined at this time.

### 23.2 Summary of Scour Computations

- not applicable

Recommended cover: 2.0 m with respect to minimum elevations of all gullies and/or small drainage courses encountered between Stations 199 + 900 m and 201 + 550 m.

### 23.3 Channel Regime and Design Approach

The unnamed creek at about K.P. 200.3 drains only about  $12 \text{ km}^2$  from the Kluane Range of mountains. However, it has historically developed a large alluvial fan which extends between about Stations 197 + 280 and 201 + 350 m along the pipeline route. That portion of the fan which is west of about Station 199 + 900 m is at a markedly higher elevation than the east portion of the fan, which is apparently of more recent origin. The west portion of the fan is considered to have been essentially abandoned by the stream, and hence is not of river engineering concern.

What would initially appear to be the stream's active channel is crossed at Station 200 + 360 m, however, within about the last century, upstream changes have



caused this channel to become somewhat dormant. On the basis of aerial photographs, flows would appear to be developing a new channel in the vicinity of Station 201 + 090; survey information is not available to verify this interpretation.

For the purposes of design, it must be considered possible for a new channel to develop anywhere along the east portion of the fan, including a gully at about Station 201 + 550 m, which historically drained a small stream which originates to the east of the fan. On the basis of the old channel crossed at Station 200 + 360, and with the assumption that mature spruce bordering that channel can conservatively be used to define the minimum surface elevation prior to channel development, it can be argued that any new channel development would degrade to less than 2.0 m below existing minimum surface elevations. It is recommended that the crossing be accomplished providing a cover of 2.0 m with respect to minimum elevations of all gullies and/or small drainage courses encountered between Stations 199 + 900 m and 201 + 550 m, and by linearly joining these points as so defined.

## APPENDIX 3

### SUMMARY OF FISHERY INFORMATION

- DUKE RIVER

- WX-1029

## SUMMARY OF FISHERY INFORMATION FROM DUKE RIVER

The following has been extracted from a summary of fisheries investigations conducted during 1976 and 1977 (ref. 14):

Duke River drains the northeast portion of the Donjek Range and flows into Kluane River approximately 2 km downstream of Kluane Lake. In the crossing region the Duke River widens rapidly to form a broad and extensively braided floodplain. The width of Duke River was measured to be 6.0 m during the winter of 1976/77 when only one channel was flowing. During maximum discharge in July, innumerable braided channels were presented across the 1 km floodplain. During the fall of 1976, three channels (8.0, 22.0, and 10.0 m) were present. The mean depth of the water was 0.4 m under low flow conditions in winter, but could not be determined during the summer flood. There was a very little pool formation in this river, but rather rapidly flowing water in braided channels. There were no inflows or springs observed in the vicinity of the proposed pipeline crossing. The substrate of Duke River consists of 20 percent sand and gravel, 50 percent pebble and 30 percent cobble. The substrate was stable at low flow rates but the braided channels appeared to undergo considerable shifting during high discharge periods. There was no aquatic vegetation observed in this river.

### Fishery Investigations

Fisheries sampling in Duke River consisted of:

- electrofishing - 1,753 s
- angling - 2.0 h
- seining - 5 hauls

gillnetting

total length - 22.5 m  
total time - 24.0 h  
minnow trap - 24.0 h  
fry trap - 6.0 h

In addition, visual reconnaissance from helicopter was carried out on five occasions to augment this sampling effort.

During the course of this study, fish species collected or observed were:

Arctic grayling

- 7 juvenile
- 1 adult

chum salmon

- 1 adult (carcass)

The presence of two additional species, round whitefish and slimy sculpin has been reported by Northern Natural Resource Service Ltd. (1977).

Habitat utilization by fish fauna throughout the year was low, due to heavy silt loads during the summer, lack of cover during low discharge periods and the unstable nature of the river channels. No fish were observed in this river during the winter survey, but water quality and quantity was sufficient for overwintering fish species. One chum salmon carcass was observed in the vicinity of the proposed pipeline crossing during 1976. Investigations during 1977 revealed that the Duke River was not utilized by spawning chum salmon during that year. A minor chum salmon spawning area was, however, identified in the Kluane River at the mouth of the Duke River, approximately 8 km below the proposed pipeline crossing.

Subsequent to the preparation of this summary, fisheries studies of the Duke River were conducted in the spring and summer of 1979, during which time juvenile (13) and adult (1) Arctic grayling and a single round whitefish were collected. The Duke River was also surveyed

from the pipeline crossing to the Kluane River during October of 1980, and October and November of 1981 to enumerate any chum salmon which may be spawning in the river, or at the river mouth in Kluane River. No chum salmon or any other fish were observed in this area during these studies, and it was also noted that there were no pool areas between the pipeline crossing and the Kluane River. This observation, in conjunction with the results of open-water surveys led to the conclusion that fish would not overwinter in this reach of the Duke River, but rather move to the Kluane River for the winter season.

**FISH OCCURRENCE AND HABITAT UTILIZATION  
AT PIPELINE CROSSING LOCATION**

Map Sheet 4  
Crossing No. WX-1026  
Name DUKE RIVER  
Location KP 178.09

Important Species  Habitat Utilization	Reference					
	Chinook Salmon	Chum Salmon	Arctic Grayling	Lake Trout	Lake Whitefish	Dolly Varden Char
Migration Route						
Spawning Area		10b				
Nursery Area						
Rearing Area			6,9,20			
Summer Habitat			6,20			
Over- wintering Area						

**Other Species Reported:**

round whitefish - 5,11,20; slimy sculpin - 5,8,11

**Study Locations:**

Prime route (Alaska Highway) - 2,4,11; Downstream region - 3,4,5,6,9, 10a,20; In Kluane River near river mouth - 10b; Unknown - 8

**Comments:**Ref. 5,8,10a,11 - Arctic grayling reported, habitat utilization unknown;  
Ref 3,5 - one chum salmon carcass found near crossing; Ref. 2,4,10a - overwintering potential, not sampled

#### 4.0 References

The documents reviewed during the preparation of this catalogue are listed below.

##### Ref. No.

1. Slaney, F.F. and Company Limited. 1976. Supplemental environmental considerations and partial field investigations. Volume 1. Fish and Aquatic Resources. Prepared for Gulf Interstate Engineering Company, Houston. 34 + pp.
2. Doyle, P.M.S. 1977. Winter Survey. Alcan Pipeline. Department of Fisheries and the Environment, Fisheries and Marine Service, Vancouver. (Unpublished memorandum report.) 62 pp.
3. Foothills Pipe Lines (Yukon) Ltd. 1977. A preliminary inventory of fish resources in southern Yukon Territory, 1976. Prepared by Beak Consultants Limited, Calgary. 13 + pp.
4. Foothills Pipe Lines (Yukon) Ltd. 1977. Winter fish investigation of selected watercourses in Yukon Territory, 1977. Prepared by Beak Consultants Limited, Calgary. 13 + pp.
5. Northern Natural Resource Services Limited. 1977. Collection of fisheries information from waterbodies along the proposed Alaska Highway gas pipeline route to July 15, 1977. Prepared for the Department of Fisheries and the Environment, Fisheries and Marine Service, Vancouver. 333 + pp.
6. Foothills Pipe Lines (Yukon) Ltd. 1977. A spring inventory of fishery resources along the proposed Alaska Highway pipeline in Yukon Territory, 1977. Prepared by Beak Consultants Limited, Calgary. 54 + pp.
7. Northern Natural Resource Services Limited. 1977. A collection of fisheries information from waterbodies associated with pipeline routes in the Yukon Territory from Dawson to Watson Lake, September 1, 1977. Prepared for the Department of Fisheries and the Environment, Fisheries and Marine Service, Vancouver. 404 pp.

8. Wickstrom, R.D. 1977. Fish distribution in Kluane National Park and peripheral area. Prepared for Parks Canada by Canadian Wildlife Service, Winnipeg. 31 pp.
9. Foothills Pipe Lines (Yukon) Ltd. 1977. A summer inventory of the fishery resource along the proposed Alaska Highway pipeline in Yukon Territory, 1977. Prepared by Beak Consultants Limited, Calgary. 44 + pp.
10. Foothills Pipe Lines (Yukon) Ltd. 1977. A survey of fall spawning fish species in waterbodies within the influence of the proposed Alaska Highway pipeline in Yukon Territory, 1977. Prepared by Beak Consultants Limited, Calgary. 40 + pp.
11. Department of Public Works, Canada, and U.S. Department of Transportation, Federal Highway Administration. 1977. Environmental Impact Statement, Shawkak Highway Improvement, British Columbia and Yukon, Canada. D.P.W. Project Number 010417; FHWA Report Number FHWABC/YTEIS7701D. 2 Vol. and summary report.
12. Foothills Pipe Lines (Yukon) Ltd. 1978. A preliminary assessment of fishery utilization and potential in waterbodies along three proposed Alaska Highway pipeline alternate alignments, fall, 1977. Prepared by Beak Consultants Limited, Calgary. 24 + pp.
13. Thurber Consultants Ltd. 1978. Letter to Mr. L. Bouckhout, Foothills Pipe Lines Limited, dated June 5, 1978, from Mr. R.B. Spencer, Thurber Consultants Ltd.
14. Foothills Pipe Lines (Yukon) Ltd. 1978. A summary of fishery investigations in waterbodies within the influence of the proposed Alaska Highway pipeline in Yukon Territory, 1976-77. Prepared by Beak Consultants Limited, Calgary. 3 Vol.
15. Thurber Consultants Ltd. 1978. Winter and summer fisheries survey for the Shawkak Highway improvement project (Public Works Canada), British Columbia and the Yukon Territory. Prepared by L.G.L. Limited. 63 + pp.
16. Northern Natural Resource Services Ltd. 1978. A compilation of fisheries data from waterbodies adjacent to the Alaska Highway from kilometer 1008 to kilometer 1635. Prepared for Department of Fisheries and the Environment, Fisheries Operations, Vancouver. 445 pp.



17. Slaney, F.F. and Company Limited. 1978. Catalogue of fishery information and concerns at proposed pipeline stream crossings. Prepared for Foothills Pipe Lines (South Yukon) Ltd., Calgary. 18 pp.
18. Beak Consultants Limited. 1978. Field visit report: December 6 to 12, 1978. Prepared for Foothills Pipe Lines (South Yukon) Ltd., Calgary. 4 pp.
19. Beak Consultants Limited. 1979. Fishery resource investigations of waterbodies within the influence of the Alaska Highway Gas Pipeline. Alternative alignments, 1978. 2 Vol. Report prepared for Foothills Pipe Lines (South Yukon) Ltd., Calgary, Alberta.
20. Beak Consultants Limited. 1979. A summary of fisheries resource investigations in waterbodies within the influence of the Alaska Highway Gas Pipeline in Yukon Territory, 1978. Report prepared for Foothills Pipe Lines (South Yukon) Ltd., Calgary, Alberta. 77 + pp.
21. Beak Consultants Limited. 1979. Surveillance of selected watercourse crossings along the Alaska Highway Gas Pipeline route in Yukon Territory, Year 1 (1978). Report prepared for Foothills Pipe Lines (Yukon) Ltd., Calgary, Alberta. 57 + pp.
22. Beak Consultants Limited. 1980. Summary of fisheries investigations of new crossing locations, Alaska Highway Gas Pipeline, Yukon Territory, 1979. Report prepared for Foothills Pipe Lines (Yukon) Ltd., Calgary, Alberta. 39 + pp.
23. Environmental Management Associates. 1980. Winter studies of aquatic systems along the Alaska Highway Gas Pipeline in southern Yukon Territory - Beaver Creek area (KP 0 to KP 219). Report prepared for Foothills Pipe Lines (Yukon) Ltd., Calgary, Alberta. 39 + pp.
24. Environmental Management Associates. 1980. Winter studies of aquatic systems along the Alaska Highway Gas Pipeline in southern Yukon Territory - Nisutlin Bay area (KP 586 to KP 649). Report prepared for Foothills Pipe Lines (Yukon) Ltd., Calgary, Alberta. 35 + pp.

25. Beak Consultants Limited. 1979. Reconnaissance of streams previously identified as having no fish habitat, Spring 1979. Report prepared for Foothills Pipe Lines (Yukon) Ltd., Calgary, Alberta. 13 pp + slides.
26. Beak Consultants Limited. 1979. Summer observations of streams with low potential for fisheries habitat along the Alaska Highway Gas Pipeline in Yukon Territory. Report prepared for Foothills Pipe Lines (Yukon) Ltd., Calgary, Alberta. 13 pp + slides.
27. Environmental Management Associates. 1981. Fishery resource investigations along the Alaska Highway gas pipeline in southern Yukon Territory, 1980. Report prepared for Foothills Pipe Lines (South Yukon) Ltd., Calgary, Alberta. 48 + pp.
28. Environmental Management Associates. 1980. Enumeration of spawning salmon in aquatic systems along the Alaska Highway gas pipeline in southern Yukon Territory, 1980. Report prepared for Foothills Pipe Lines (South Yukon) Ltd., Calgary, Alberta. 48 + pp.
29. Environmental Management Associates. 1980. Fall fisheries investigations of Kluane Lake and north-shore creeks. Report prepared for Foothills Pipe Lines (South Yukon) Ltd., Calgary, Alberta. 29 + pp.
30. Environmental Management Associates. 1981. Winter studies of selected watercourses along the Alaska Highway Gas Pipeline in southern Yukon Territory, 1981. Report prepared for Foothills Pipe Lines (South Yukon) Ltd., Calgary, Alberta. 28 + pp.
31. Environmental Management Associates. 1981. Spring fisheries investigations of selected watercourses along the Alaska Highway Gas Pipeline in southern Yukon Territory, 1981. In prep.

SUMMARY OF FISHERY INFORMATION  
FROM UNNAMED CREEK AT KP 200 + 360

During the initial reconnaissance of the proposed pipeline route in southern Yukon Territory in 1976, watercourses which exhibited habitat that appeared suitable for use by fish were delineated, and were the subject of subsequent fisheries studies. In this manner, the large number of small, intermittent creeks with no fisheries potential which were crossed by the pipeline route were eliminated from studies designed to collect baseline fisheries information. The watercrossing at KP 200 + 360 falls into the category of creeks which do not provide suitable habitat for fish.

A reconnaissance of all creeks crossed by the pipeline route which were identified as having no fisheries potential was carried out in the spring and summer of 1979. The purpose of this investigation was to provide documentation regarding the factors limiting fish production in each watercourse. The results of the study were presented in two field visit reports, in which the factor(s) limiting productivity were summarized, and accompanied by a photograph(s) of each watercourse in question. The spring investigation revealed that the watercourse at KP 200 + 360 (identified as KP 199.4 in that study) provided habitat with low potential for use by fish (Reconnaissance of Streams Previously Identified as Having No Fish Habitat, Alaska Highway Gas Pipeline, Southern Yukon Territory, Spring 1979.

Prepared by Beak Consultants Limited, Calgary, Alberta, for Foothills Pipe Lines (South Yukon) Ltd., Calgary, Alberta). This unnamed creek was visited again during the summer of 1979, at which time the creek did not exhibit any suitable fish habitat, due to its very shallow nature. In addition, a culvert located downstream on the creek was judged to be impassable to fish (Summer Observations on Streams with Low Potential for Fisheries Habitat along the Alaska Highway Gas Pipeline in Yukon Territory. Prepared by Beak Consultants Limited, Calgary, Alberta, for Foothills Pipe Lines (South Yukon) Ltd., Calgary, Alberta).

APPENDIX 4

PRELIMINARY  
CONSTRUCTION SPECIFICATIONS  
WATERCROSSINGS

## Section 2.15

## WATER CROSSINGS

### 2.15.1 General

2.15.1.1 All water crossings shall be installed in full accordance with Drawings and applicable requirements of Authorities having jurisdiction.

2.15.1.2 Water crossings are categorized as Special Design Crossings or Typical Design Crossings. Special Design Crossings shall mean those crossings for which detailed site specific drawings have been prepared and which are listed individually in Attachment "A" of the Form of Bid. Typical Design Crossings shall mean all other water crossings, dry stream beds and intermittent watercourses for which design details are contained in the Typical Drawings (refer to Drawing List, Volume I Section 6).

2.15.1.3 Immediately upon awarding of the contract or at MANAGER'S discretion and prior to the commencement of any work on water crossings, CONTRACTOR shall submit, for MANAGER'S approval, detailed construction plans, schedules and procedures for the installation of each of the Special Design Crossings and for the remainder of the Typical Design Crossings as a group. All water crossings shall be installed in accordance with the Drawings and with all approved plans, schedules and procedures.

2.15.1.4 Certain constraints shall be observed during installation of river and stream crossings, such as; placement of spoil during excavation, construction timing, the limits on interruption of flow, and/or the requirements for fish passage facilities. The Drawings and directions contained herein detail those requirements for each stream to be crossed and CONTRACTOR shall comply fully with these requirements.

2.15.1.5 Temporary facilities to control erosion on banks of rivers, streams and valley slopes shall be installed as shown on the Drawings and as directed by MANAGER. Such facilities shall be maintained until pipe laying operations commence, and shall be removed by CONTRACTOR at the time of installation of permanent drainage and erosion control measures, in accordance with Section 2.19, Cleanup.

### 2.15.2 Crossing Structures

2.15.2.1 Where water crossings require crossing structures to provide for uninterrupted safe passage of migrating fish and/or minimal disruption or alteration of stream flow, fish habitat and water quality, CONTRACTOR shall construct such structures

where indicated on the alignment sheets or where directed by MANAGER. Consideration will be given to spans where water flow occurs throughout the year.

2.15.2.2 Ice bridges shall not interfere with natural stream flow in watercourses supporting overwintering fish. Approach fills to bridging structures shall not encroach upon the main channel. Adequate culverts shall be installed to bridge approaches within a floodplain to provide passage for high water flows.

2.15.2.3 Prior to spring break-up (April 15) CONTRACTOR shall remove all seasonal construction bridges, spanning structures, approaches, culverts or other facilities which have been placed in watercourses.

#### 2.15.3 Channelization

2.15.3.1 CONTRACTOR shall install all permanent stream diversions and channelization shown on the Drawings to the satisfaction of MANAGER.

2.15.3.2 Temporary channelization of a watercourse shall only be permitted within the established active floodplain. CONTRACTOR shall submit all designs, procedures and schedules for stream diversions 30 days before commencing any Work for approval of MANAGER.

2.15.3.3 CONTRACTOR shall locate such temporary channels with consideration for retention of required stream flow, bed gradient, water velocity necessary to pass migrating fish and avoidance of critical fish habitat. All work shall be scheduled to avoid imposed timing constraints shown on the Drawings.

2.15.3.4 All cofferdams, channels, culverts or diversionary structures used in the preparation of temporary stream channelization shall be removed after construction or prior to spring break-up, and the watercourse restored to approximate original configuration and substrate.

#### 2.15.4 Trenching

2.15.4.1 Trench for Special Design Crossings shall be excavated to the depth required to maintain the minimum cover shown on the Drawings. For Typical Design Crossings the minimum cover shall be 1.5 m as measured from the top of pipe

or the top of concrete or weights, when weighting is used, to the normal bed of the watercrossing. Minimum depth of cover may be reduced if continuous rock is encountered, providing that 0.9m minimum of solid rock is maintained above the top of pipe.

2.15.4.2 CONTRACTOR shall follow only approved procedures when preparing trench by blasting in a watercourse. All materials and procedures shall be in accordance with Section 2.7, Rock Trench and Blasting.

2.15.4.3 Material removed from the pipeline trench shall be stockpiled out of the water or in stockpiles in the water but not windrowed across the channel. The stockpiles will be placed in a manner to avoid the areas of highest water velocity. The disposition of spoil material will be as designated by MANAGER. When the spoil material is to be stockpiled on the streambank CONTRACTOR shall take suitable measures as approved by MANAGER to prevent spoil material from washing back into the stream.

2.15.4.4 Spoil materials unsuitable for use as backfill shall be disposed of in areas designated by MANAGER.

#### 2.15.5 Pre-testing

2.15.5.1 Pre-testing of pipe sections for water crossings shall be performed in accordance with all requirements of Appendix "M" Hydrostatic Testing Procedure, unless otherwise specified on the Drawings.

2.15.5.2 When hydrostatic testing is conducted during freezing temperatures, hoarding, insulation or heated test medium shall be used. Test water shall be completely removed from test sections to the satisfaction of MANAGER.

#### 2.15.6 Buoyancy Control

2.15.6.1 CONTRACTOR shall install continuous concrete coating, saddle weights or bolt-on weights where shown on the Drawings and as directed by MANAGER.

2.15.6.2 Continuous concrete coating, shall be applied in accordance with Appendix "D" of the Specifications.

2.15.6.3 Bolt-on weight clamp bolts shall be tightened to prevent the weight from rotating or sliding on the pipe, but shall not be overtightened causing bolt on concrete fracture. Both shall be brought up to a snug-tight condition attained by a few impacts with an impact wrench or the full effort of one worker using a 1.25 m speed wrench.

2.15.6.4 Metal banded wood lagging shall be installed on the pipe between bolt-on weights as shown on the Drawings.

2.15.6.5 Before pulling or laying a pipe section with bolt-on weights attached, the lifting lugs on the bottom half of such weights shall be cut off flush with the concrete surface.

#### 2.15.7 Laying and Pulling

2.15.7.1 Before installing pipe in water crossing sections CONTRACTOR shall provide assurance to MANAGER that the trench is cleared of ice, loose boulders or other obstructions which may prevent achieving the specified depth of cover or cause pipe spans in excess of maximum allowable lengths.

2.15.7.2 MANAGER may require final trench depth and cross section surveys to be completed immediately prior to installation of pipe into a watercourse. CONTRACTOR shall assist surveyors or divers as directed by MANAGER.

2.15.7.3 CONTRACTOR shall provide all floatation gear, winches and other equipment for installation of water crossing sections by bottom pull or float-and-sink methods. All such materials and equipment used in a watercourse shall be free of oil, grease or other hazardous materials, to the satisfaction of MANAGER. Any floatation equipment or other material released from the pipe into the waterbody shall be recovered immediately.

2.15.7.4 If water filling is used to bed the pipe in a watercourse or to increase negative buoyancy prior to backfilling, CONTRACTOR shall completely remove such water immediately upon completion of construction to the satisfaction of MANAGER.

#### 2.15.8 Backfilling

2.15.8.1 Immediately prior to any backfilling operation, MANAGER will conduct an as-built survey of the elevation of the top of pipe or concrete and of the linear alignment. CONTRACTOR shall provide assistance as directed and allow time in its schedule for these activities.

2.15.8.2 Native excavated materials shall be used as backfill unless otherwise shown on Drawings or directed by MANAGER.

2.15.8.3 Rock riprap and any bank armouring, rock gabions or terraces shall be installed in accordance with the Drawings and Appendix "E". When directed by MANAGER, alternate bank reinforcement shall be placed by CONTRACTOR.



#### 2.15.9 Restoration

2.15.9.1 Final cleanup at a water crossing shall include removal of all temporary structures, construction materials, equipment and debris.

2.15.9.2 Permanent channelization and training works of streams including restoration of existing dikes, shall be as shown on the Drawings, and in accordance with Appendix "L".

2.15.9.3 All active and inactive channels shall be restored to their approximate original condition and profile or as otherwise indicated on the Drawings and Appendix "L".

2.15.9.4 All cleanup and restoration measures in a water-course shall be completed within the construction time allowed but in no event later than spring break-up (April 15) where there is winter construction.

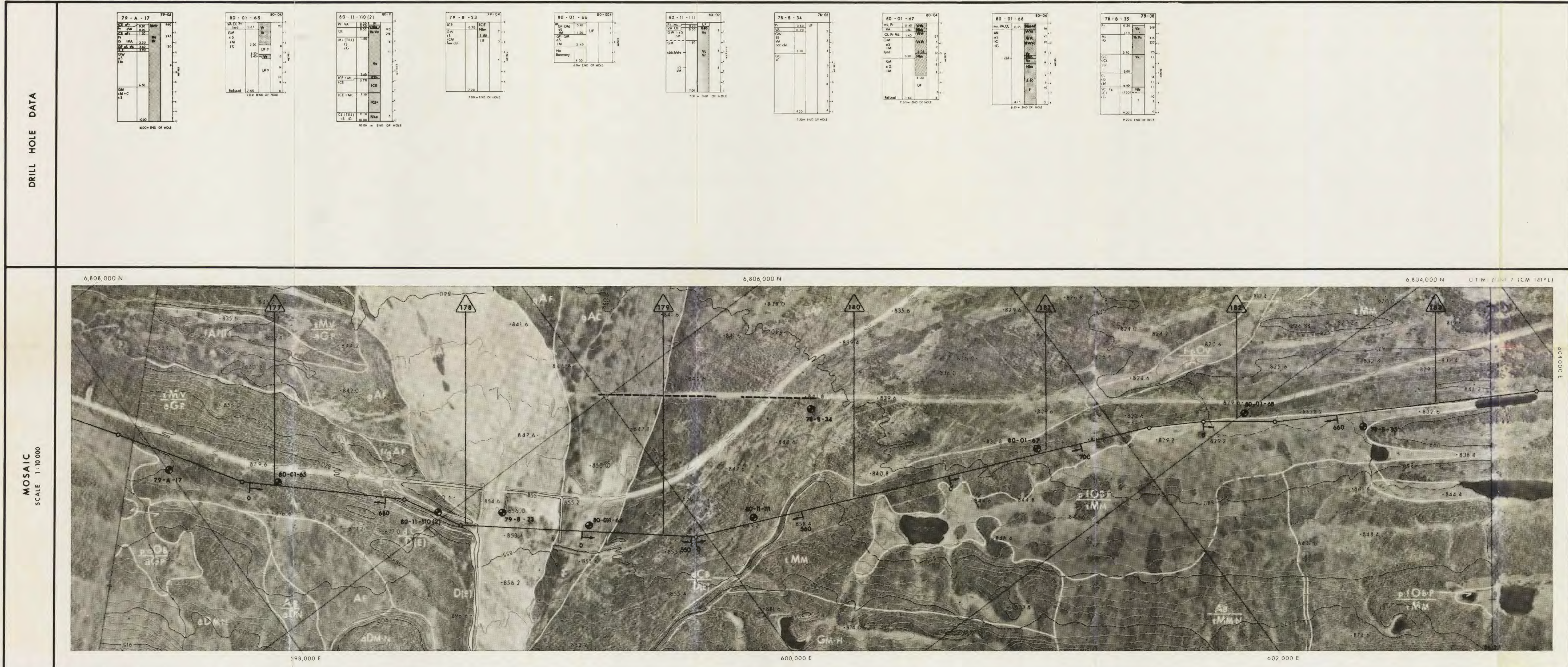
## ATTACHMENTS

- POUCH A
- GEOTECHNICAL ATLAS SHEETS
  - LEGEND SHEET
  - SHEET 2010201 GT 0026
  - SHEET 2010201 GT 0029
- POUCH B
- RIVER CROSSING DESIGN DRAWINGS
  - DUKE RIVER - 2010200 WX 1026
  - CREEK - 2010200 WX-1029
  - TYPICAL WATER CROSSING - 2000200 TP 0042
- POUCH C
- ALIGNMENT SHEETS
  - SHEET 2010200 AL 0026
  - SHEET 2010200 AL 0029









TERRAIN TYPE & GROUP	tMv aGP (24)		dCb D(E)	f/gAf (6)	gAC(A) (6)	gAC (6)	gAf (6)	dCb D(E)	tMm (23)
LENGTH ALONG (m)	1290		110	370	590	260	870	40	3620
SOIL DESCRIPTION	0-4 PEAT, ORGANIC SILT, SILT, VOLCANIC ASH (MEDIUM-HIGH) 5-8 UNSORTED SILT, SAND, GRAVEL (MEDIUM-HIGH) 2-7 SAND, GRAVEL, SILTY SAND, SILTY GRAVEL (LOW-NIL) 2-10+ INTERLAYERED SILTY GRAVEL, GRAVEL AND TILL (LOW-HIGH) 1+ UNCONSOLIDATED DEPOSITS (LOW-NIL)		0-3 CLAYEY SILT, SANDY SILT (MEDIUM-HIGH) 4-10 SILTY GRAVEL, SILTY SAND, GRAVEL, COBBLY GRAVEL (LOW-NIL) 4+ UNCONSOLIDATED DEPOSITS (LOW-NIL)	6-12+ SILTY GRAVEL, SILTY SAND, GRAVEL, COBBLY GRAVEL 4+ UNCONSOLIDATED DEPOSITS	0-2 PEAT, ORGANIC SILT, SILT, VOLCANIC ASH (LOW-HIGH) 1-8 SILTY GRAVEL, SILTY SAND, GRAVEL, COBBLY GRAVEL (LOW-NIL) 0-7 TILL AND SILTY GRAVEL (LOW-NIL) 4+ UNCONSOLIDATED DEPOSITS (LOW-NIL)	0-4 PEAT, ORGANIC SILT, SILT, VOLCANIC ASH (LOW-HIGH) 1-8 UNSORTED SILT, SAND, GRAVEL (LOW-HIGH) 7-12+ TILL AND SILTY GRAVEL (LOW) 1+ UNCONSOLIDATED DEPOSITS (LOW-NIL)			
GEOPHYSICS SITE	ON R.O.W. OFF R.O.W.		80-01-GS-50 → 78-GS-51 ← 80-01-GS-51 → 78-GS-52 ← 80-01-GS-52 → 78-GS-53 ← 80-01-GS-53 → 78-GS-54 ← 80-01-GS-54 →						
DRILL HOLE DESIGNATION	[79-A-17]		80-01-65	80-01-66	80-01-67	80-01-68	80-01-69	80-01-70	80-01-71
CROSS SECTION ALONG (depth in metres)	0	PEAT, ORGANIC SILT, VOLCANIC ASH		CLAYEY SILT, SANDY SILT	SILTY GRAVEL, SILTY SAND, GRAVEL, COBBLY GRAVEL	PEAT, ORGANIC SILT, SILT, VOLCANIC ASH	PEAT, ORGANIC SILT, SILT, VOLCANIC ASH	TILL AND SILTY GRAVEL	TILL AND SILTY GRAVEL
	1	SAND, GRAVEL, SILTY SAND, SILTY GRAVEL		UNSORTED SILT, SAND, GRAVEL		UNSORTED SILT, SAND, GRAVEL			
	2	UF?							
	3	UF?							
	4								
	5								
	6								
	7								
	8	INTERLAYERED SILTY GRAVEL, GRAVEL AND TILL							
	9								
	10								
	11								
	12								
GROUND ICE	MEDIUM TO HIGH ICE CONTENT IN UPPER 2 m, LOW BELOW. FEW TO FREQUENT ICE LENSES IN UPPER 2 m, RARE BELOW.		FREQUENT OCCURRENCES OF SEGREGATED ICE AT DEPTH UNDER SLOPE.	LOW ICE CONTENT BELOW FINE GRAINED COVER. FEW TO FREQUENT OCCURRENCES OF ICE LENSES IN UPPER 2 m, RARE BELOW.	LOW ICE CONTENT, RARE OCCURRENCES OF ICE LENSES.	FREQUENT OCCURRENCES OF SEGREGATED ICE AT DEPTH UNDER SLOPE.	LOW ICE CONTENT BELOW FINE GRAINED COVER. FEW TO FREQUENT OCCURRENCES OF ICE LENSES IN UPPER 2-5 m, RARE BELOW.		
THAW SETTLEMENT POTENTIAL	0-10 m		1.6 (4.5)		1.6 (4.5)		0.6 (1.3)		
	2-10 m		1.2 (4.1)		1.2 (4.1)		0.3 (0.5)		
	4-10 m		0.8 (2.8)		0.8 (2.8)		0.1 (0.2)		
SLOPE	LENGTH (m) ANGLE (°)								
	LENGTH (m) ANGLE (°)								
ERODIBILITY									
BUOYANCY									
REFERENCES & NOTES									

GENERAL NOTES

1. COORDINATES SHOWN HEREON ARE RELATED TO THE UNIVERSAL TRANSVERSE MERCATOR (U.T.M.) GRID.

2. ALL NOTED MEASUREMENTS ARE IN METRES UNLESS OTHERWISE SPECIFIED.

3. MOSAIC ILLUSTRATION REPRESENTS THE FOLLOWING:

LOCATED R.O.W. REFERENCE LINE

20m

REFERENCES & NOTES

INDEX MAP

SCALE 1:100,000

NO. REVISION DATE BY CHKD APPD

1 GENERAL FORMAT AND DATA UPDATE JAN/81

ENGINEERING RECORDS

DRAWN BY B. T. DATE FEB/81

CHECKED BY A. N. S. DATE FEB/81

ENGINEER

APPROVALS

THE ALASKA HIGHWAY GAS PIPELINE PROJECT

GEOTECHNICAL ATLAS

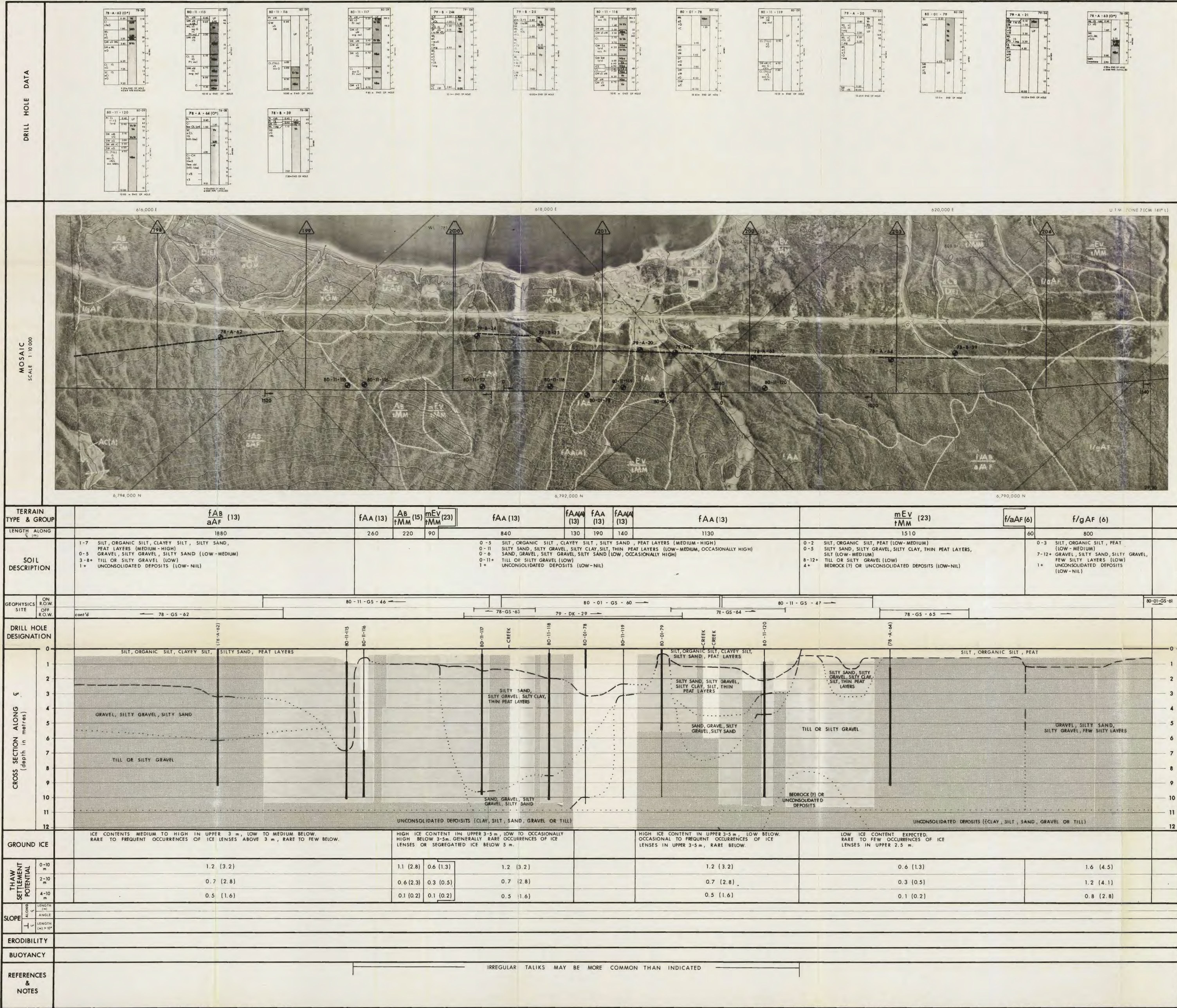
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Bureau of Land Management

PREPARED BY TERRAIN ANALYSIS AND MAPPING SERVICES LTD.  
GEO-PHYSI - CON CO. LTD.

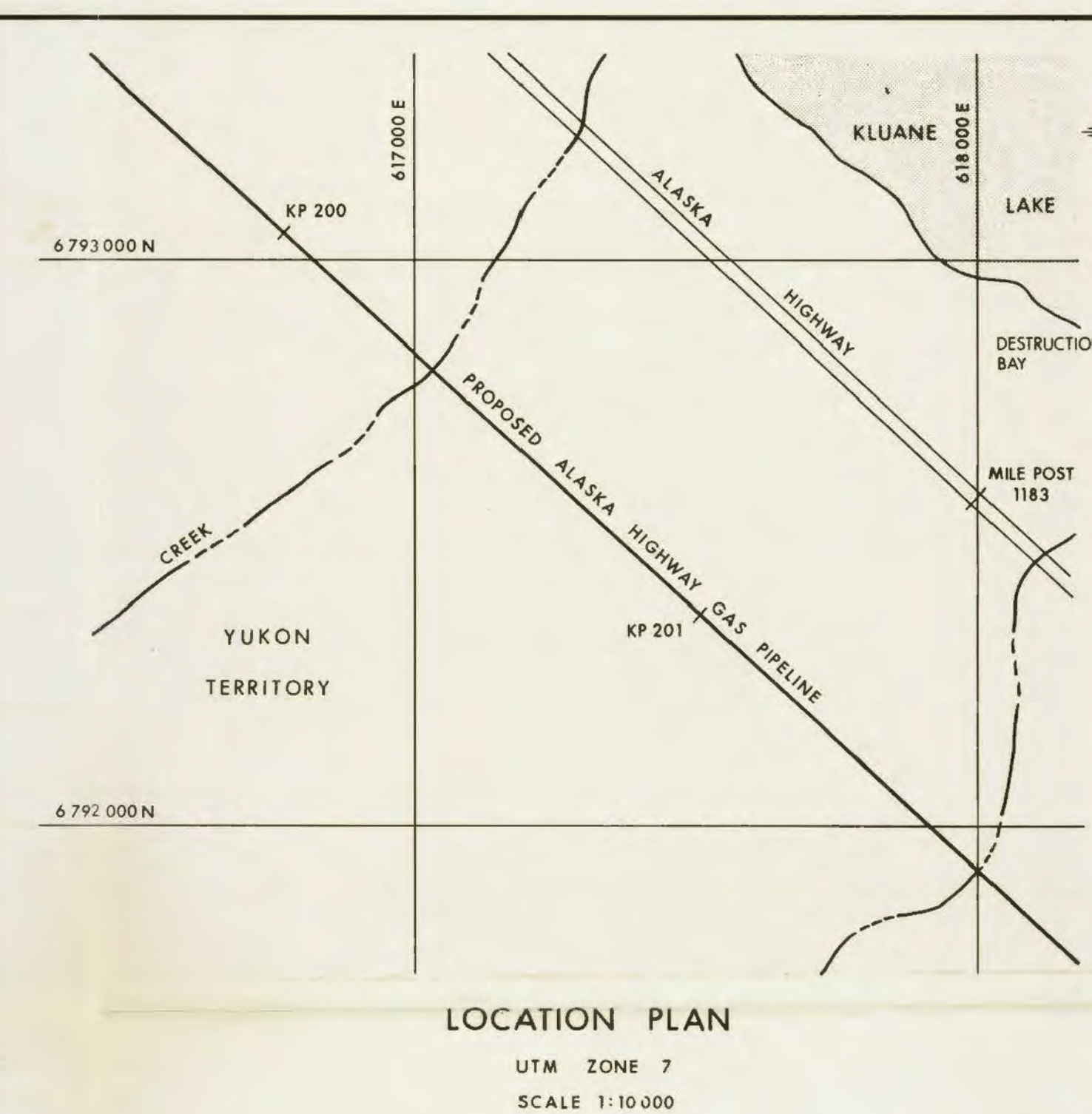
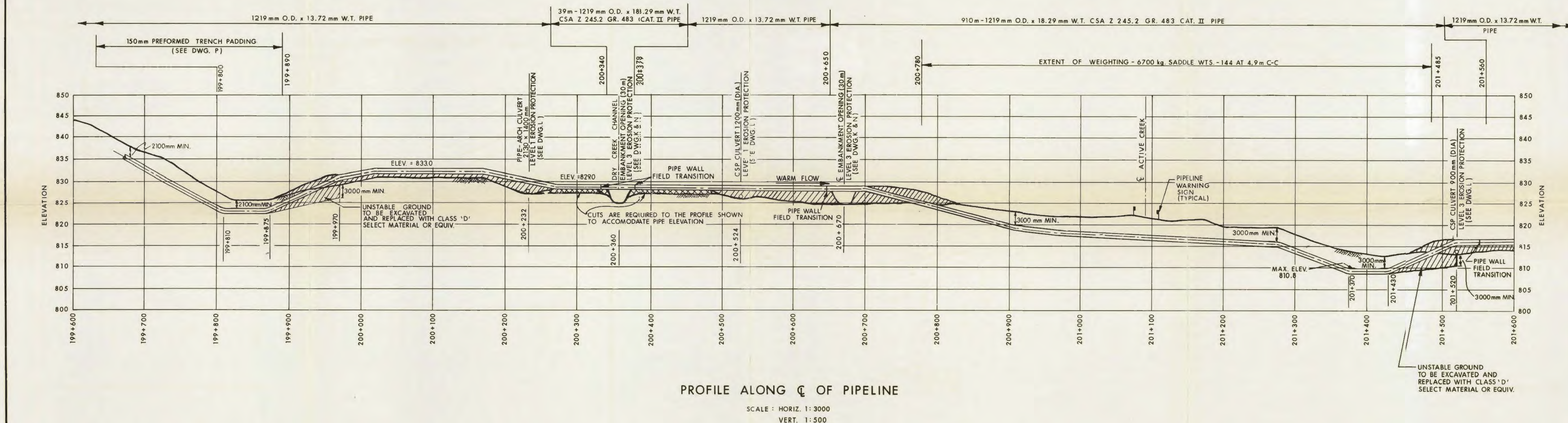
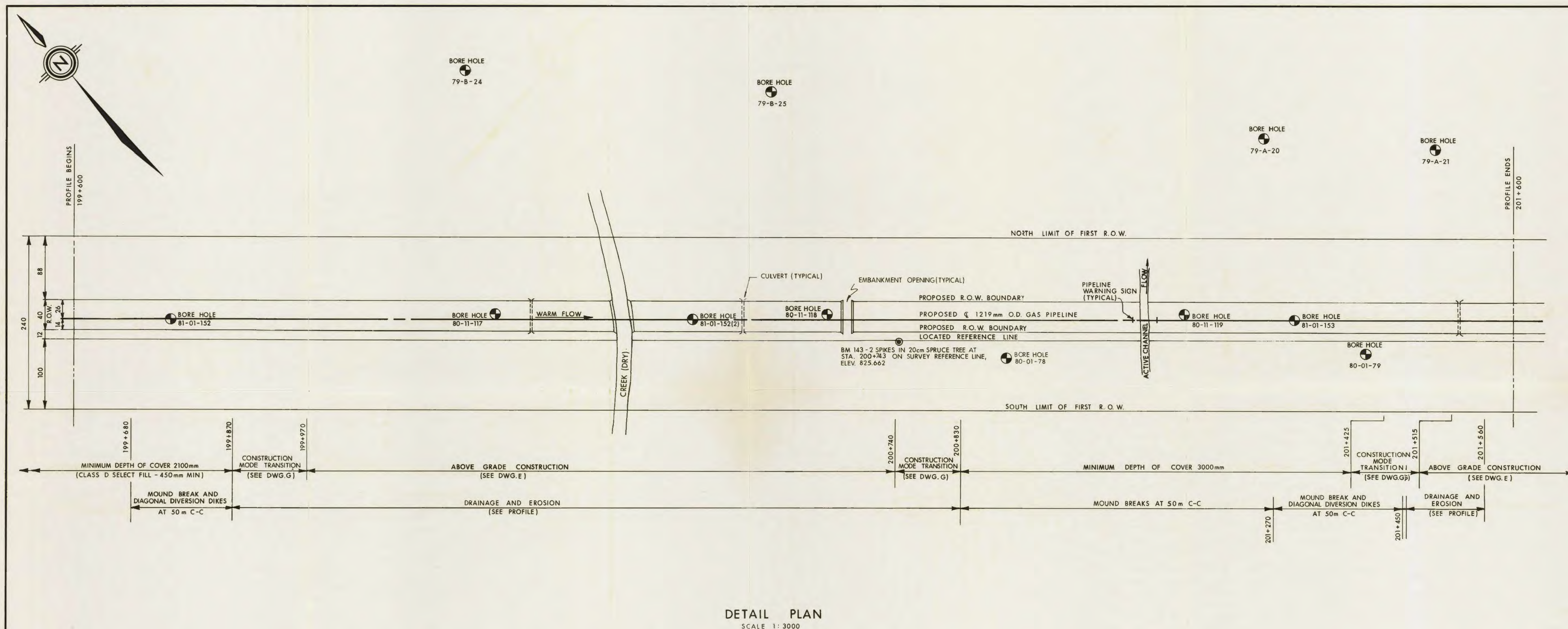
RGN ZONE FACILITY NO. DWG. TYPE DRAWING NO. REV.

2 0 1 0 2 0 1 G T 0 0 2 6 1









- ### NOTES
1. MAXIMUM ELEVATIONS NOTED ON THE PROFILE SHALL NOT BE EXCEEDED. IN ADDITION, AT THE TIME OF THE CONSTRUCTION, CONTRACTOR SHALL ENSURE THAT THE MINIMUM DEPTHS OF COVER NOTED ON THE DRAWING ARE PROVIDED.
  2. HYDROSTATIC TESTING PRIOR TO INSTALLATION IS NOT REQUIRED THROUGH UNNAMED CREEK DESIGN SECTION.
  3. THE SECTIONS FROM 199 + 760 TO 199 + 970 AND 201 + 370 TO 201 + 520 SHALL BE RESTORED TO ORIGINAL CONTOURS. A SURFACE COURSE (300 mm APPROX.) OF CLASS 'E' SELECT MATERIAL (AS PER SPECIFICATIONS) SHALL BE ADDED TO THESE SECTIONS AT CLEAN-UP OVER THE EXTENT OF THE DISTURBED R.O.W.

THE ASSOCIATION OF PROFESSIONAL ENGINEERS, GEOLOGISTS AND GEOPHYSICISTS OF ALASKA  
 PERMIT NUMBER  
 P 3220  
 Yukon Pipeline Design  
 Joint Venture (YPD)

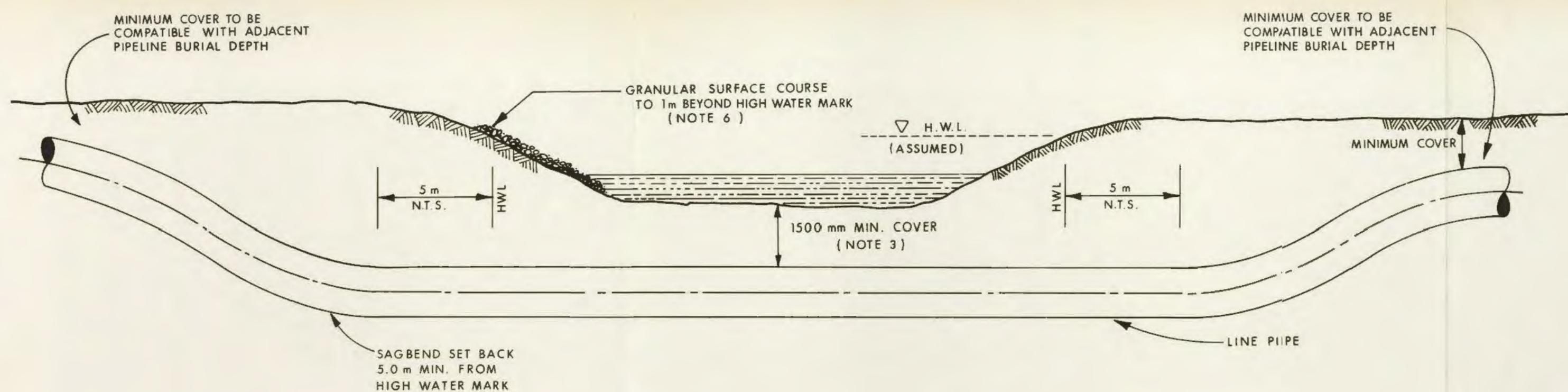
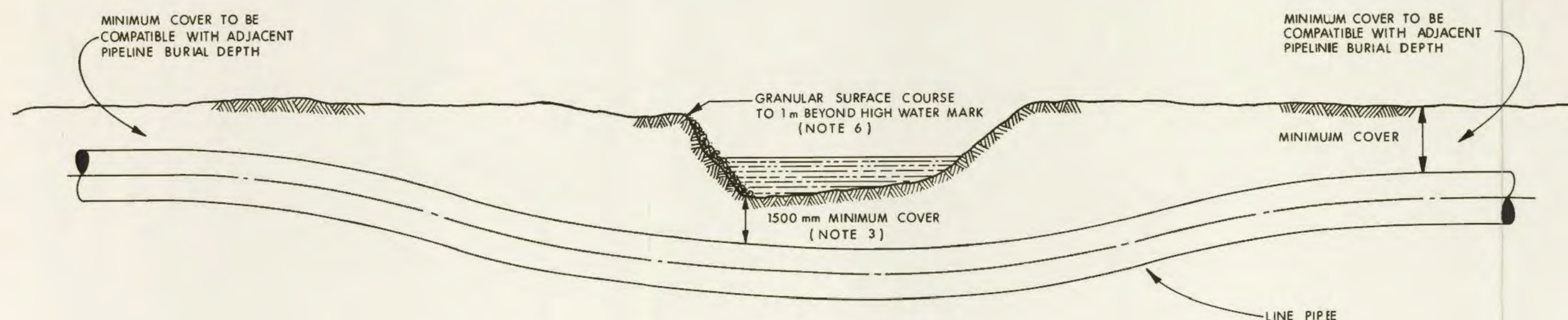
### PIPE SPECIFICATIONS

1219 mm O.D. x 18.29 mm W.T. CSA Z245.2 GRADE 483, CATEGORY II	AND FOOTHILLS SPEC: P-100, LATEST REVISION
1219 mm O.D. x 13.72 mm W.T. CSA Z245.2 GRADE 483, CATEGORY II	AND FOOTHILLS SPEC: P-100, LATEST REVISION
MAXIMUM OPERATING PRESSURE:	8690 kPa
MINIMUM HYDROSTATIC TEST PRESSURE:	10870 kPa
MAXIMUM HYDROSTATIC TEST PRESSURE:	11950 kPa
MINIMUM MILL TEST PRESSURE:	95% SMYS
CORROSION PROTECTION:	FUSION BONDED EPOXY THIN FILM COATING, NOMINAL THICKNESS 0.3 mm
RADIOGRAPHY:	100%

GENERAL NOTES		REFERENCE DRAWINGS		MICROFILM RECORD		REVISIONS		NORTHERN PIPELINE AGENCY CANADA		ENGINEERING RECORDS	
A. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE SPECIFIED.		CODE		FILM NO.		NO.		DATE		DATE	
B. ALL FIELD BENDS SHOWN ARE APPROXIMATE ONLY AND ALTERNATE CONFIGURATIONS SHALL BE FIELD DETERMINED.		TITLE		DATE		DESCRIPTION		BY		CHECKED	
C. ALL ELEVATIONS ARE GEODETIC.		DWG. NO.		NO.		DATE		BY		DATE	
D. THE CROSSINGS HAVE BEEN DESIGNED AND SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE PROVISIONS AND LATEST REVISIONS OF:		2 01 02 00 AL 0029		A		FOR LIAISON APPROVAL		D. WONG		81 08 28	
- THE NORTHERN PIPELINE ACT		2 01 02 01 GT 0029		B		GENERAL		SUPERVISOR		81 12 04	
- THE NATIONAL ENERGY BOARD ACT AND THE NEB GAS PIPELINE REGULATIONS		2 01 02 00 PP 0029		C		GENERAL		MANAGER		81 12 17	
- CSA Z184-M1979		2 00 02 00 EN 0040		D		PREFORMED TRENCH PADDING		FOOTHILLS APPROVALS		81 12 17	
		2 00 02 00 EN 0048						ENGINEER		81 12 17	
		2 00 02 00 EN 0032						SUPERVISOR		81 12 17	
		2 00 02 00 TP 0066						MANAGER		81 12 17	
		2 00 02 00 EN 0029						FOOTHILLS APPROVALS		81 12 17	
		2 00 02 00 TP 0050						ENGINEER		81 12 17	
		2 00 02 00 TP 0052						SUPERVISOR		81 12 17	
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		2 00 02 00 TP 0062						FOOTHILLS APPROVALS		81 12 17	
		2 00 02 00 EN 0049						ENGINEER		81 12 17	
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								MANAGER		81 12 17	

METRIC BL SUPP FORM 277, SEPT. 80 PIPELINE & GENERAL





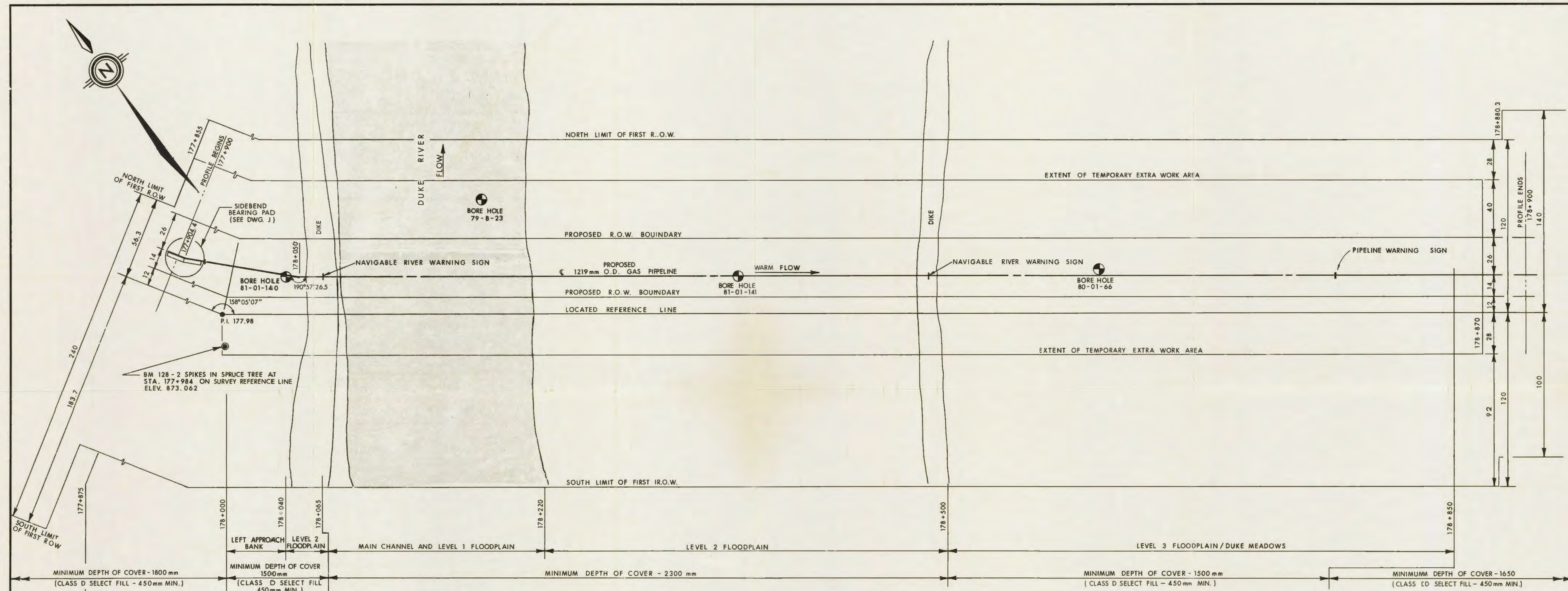
- ### NOTES
1. SINGLE SAG CROSSINGS SHALL BE USED WHERE STREAM GEOMETRY PERMITS MINIMUM COVER TO BE MAINTAINED, AND NO EVIDENCE OF CAVING BANKS, WASH, SCOUR OR SHIFTING BOTTOM CONDITIONS EXISTS.
  2. DOUBLE SAG CROSSINGS SHALL BE USED WHERE GEOMETRY DOES NOT PERMIT USE OF THE SINGLE SAG DESIGN, OR WHERE, DUE TO ERODING BANK CONDITIONS, THE PIPELINE MUST BE CARRIED INTO THE BANKS TO MAINTAIN MINIMUM COVER DURING THE LIFETIME OF THE PIPELINE.
  3. MINIMUM COVER IN SOLID ROCK MAY BE REDUCED TO 0.9 m ABOVE TOP OF PIPE.
  4. THE CROSSING SHALL BE DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH C.S.A. Z 184, THE NATIONAL ENERGY BOARD REGULATIONS AND THE NORTHERN PIPELINE ACT.
  5. STREAM CROSSING SHALL BE RESTORED TO APPROXIMATE ORIGINAL CONDITIONS AND PROFILE.
  6. BANKS WILL BE COVERED WITH A 150 mm GRANULAR BLANKET OF CLASS "C" MATERIAL OR BETTER WHEN DIRECTED BY MANAGER.
  7. BUOYANCY CONTROL WEIGHTS SHALL BE INSTALLED AT LOCATIONS SPECIFIED ON THE ALIGNMENT SHEETS OR AS DIRECTED BY MANAGER DURING INSTALLATION.

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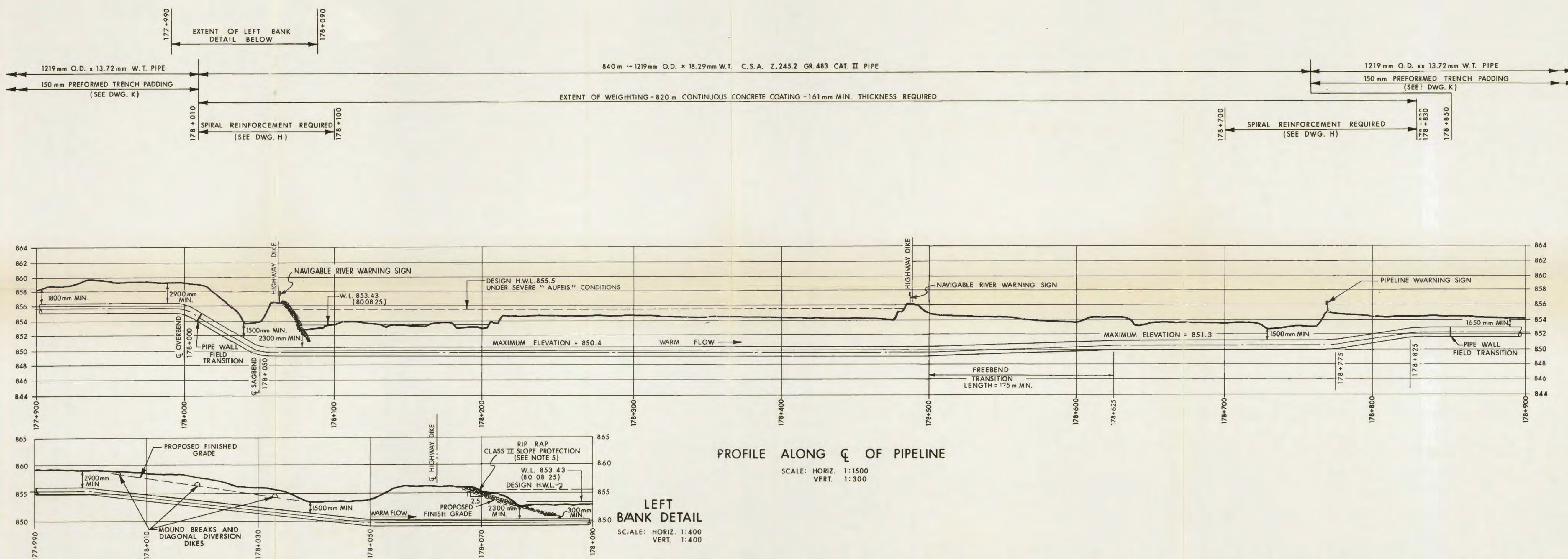
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no. 4-5  
sheet 5

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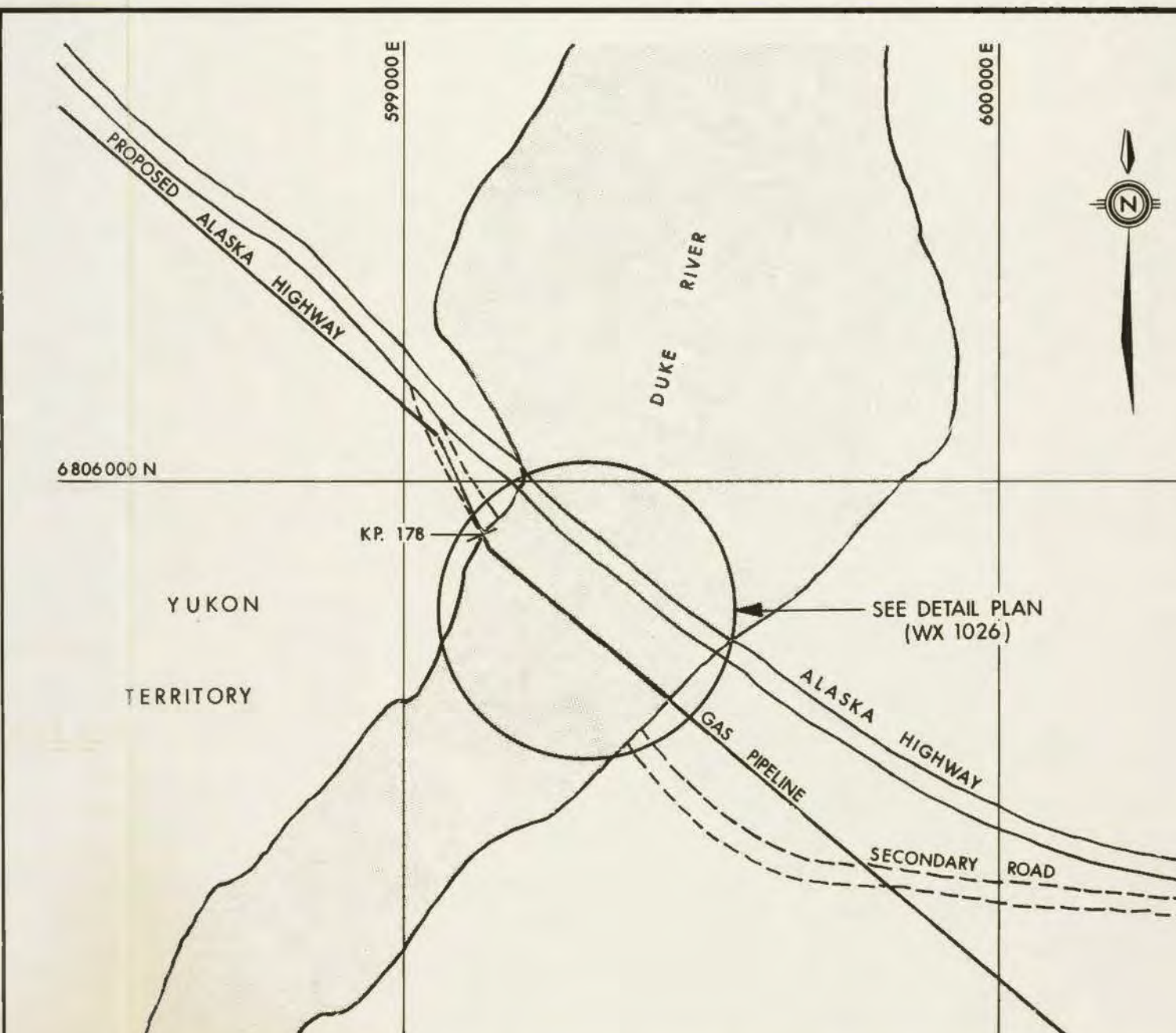
DETAIL PLAN  
SCALE: 1:1500



PROFILE ALONG C OF PIPELINE

SCALE: HORIZ. 1:1500  
VERT. 1:300

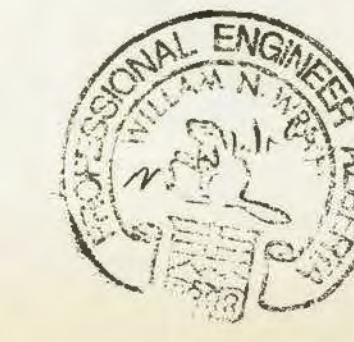
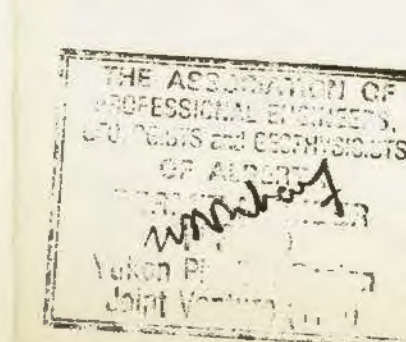
LEFT BANK DETAIL  
SCALE: HORIZ. 1:400  
VERT. 1:400



LOCATION PLAN  
UTM ZONE 7  
SCALE: 1:10,000

# NOTES

1. MAXIMUM ELEVATIONS NOTED ON THE PROFILE SHALL NOT BE EXCEEDED. IN ADDITION, AT THE TIME OF THE CONSTRUCTION, CONTRACTOR SHALL ENSURE THAT THE MINIMUM DEPTHS OF COVER NOTED ON THE DRAWING ARE PROVIDED.
2. THE SECTION FROM 177+850 TO 178+850 SHALL BE HYDROSTATICALLY TESTED AT A MINIMUM PRESSURE OF 11950 kPa FOR ONE HOUR PRIOR TO INSTALLATION.
3. ALL SIDE SLOPES ALONG THE GRADED LEFT APPROACH SLOPE SHALL NOT BE FINISHED STEEPER THAN 2(H) : 1(V).
4. A BEARING PAD EXTENDING FROM DITCH BOTTOM TO FINISHED GRADE, SHALL BE CONSTRUCTED AS SHOWN, OF CLASS D MATERIAL OR EQUIVALENT IN MAXIMUM 0.15m LIFTS AND COMPACTED TO 95% STANDARD PROCTOR AS PER ASTM D-698.
5. ROCK RIP RAP IS EXISTING IN PRESENT HIGHWAY DIKE AND SHALL BE SALVAGED DURING GRADING (OR EQUIVALENT CLASS II MATERIAL PROVIDED) AND RE-PLACED TO A MINIMUM 0.9m THICKNESS, EXTENDING FROM 0.3m FROM TOP OF CONCRETE COATING IN THE TRENCH TO THE TOP OF THE DIKE AS SHOWN. DIKE IS CURRENTLY KEYED INTO THE LEFT UPSTREAM BANK AND THIS TIE-IN IS TO REMAIN UNDISTURBED. CONTRACTOR SHALL ENSURE THAT NO GAP EXISTS IN THE CONTINUITY OF THE ROCK RIP RAP OUTSIDE OF THE TRENCH BETWEEN THE EXPOSED PORTION AND THE EXISTING BURIED PORTION.
6. THE SECTION FROM 178+085 TO 178+770 SHALL BE BACKFILLED TO APPROXIMATELY THE ORIGINAL GROUND SURFACE.



# PIPE SPECIFICATIONS

1219 mm O.D. x 18.29 mm W.T. C.S.A. Z245.2 GRADE 483, CATEGORY II AND FOOTHILLS SPEC: P-100, LATEST REVISION  
1219 mm O.D. x 13.72 mm W.T. C.S.A. Z245.2 GRADE 483, CATEGORY II AND FOOTHILLS SPEC: P-100, LATEST REVISION  
MAXIMUM OPERATING PRESSURE: 8690 kPa  
MINIMUM HYDROSTATIC TEST PRESSURE: 10870 kPa  
MAXIMUM HYDROSTATIC TEST PRESSURE: 11950 kPa  
MINIMUM MILL TEST PRESSURE: 95% SMYS  
CORROSION PROTECTION: FUSION BONDED EPOXY THIN FILM COATING, NOMINAL THICKNESS 0.3 mm  
FOOTHILLS SPEC: C-801, LATEST REVISION  
RADIOGRAPHY: 100%

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# GENERAL NOTES

- ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE SPECIFIED.
- ALL FIELD BENDS SHOWN ARE APPROXIMATE ONLY AND ALTERNATE CONFIGURATIONS SHALL BE FIELD DETERMINED.
- ALL ELEVATIONS ARE GEODETIC.
- THE CROSSINGS HAVE BEEN DESIGNED AND SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE PROVISIONS AND LATEST REVISIONS OF:  
-THE NORTHERN PIPELINE ACT  
-THE NATIONAL ENERGY BOARD ACT AND THE NEB GAS PIPELINE REGULATIONS  
-CSA Z184-M1979

# REFERENCE DRAWINGS

CODE	TITLE	DWG. NO.
A	ALIGNMENT SHEET	2 01 02 00 AL 0026
B	GEOTECHNICAL ATLAS	2 01 02 01 GT 0026
C	PLAN AND PROFILE	2 01 02 00 P-P 0026
D	PIPELINE WARNING SIGN	2 00 02 00 EN 0032
E	NAVIGABLE RIVER WARNING SIGN	2 00 02 00 EN 0033
F	TYPICAL TRENCH CROSS SECTIONS WARM FLOW	2 00 02 00 TP 0062
G	TYPICAL MOUND BREAK & DIVERSION DIKES - 2 SHEETS	2 00 02 00 TP 0050
H	CONTINUOUS CONCRETE COATING	2 00 02 00 EN 0044
J	TYPICAL SIDEBEND BEARING PAD	2 00 02 00 TP 0060
K	PREFORMED TRENCH PADDING DETAIL	2 01 02 00 EN 0039
L	PIPE WALL FIELD TRANSITION	2 00 02 00 EN 0029

# MICROFILM RECORD

FILM NO.	DATE

# REVISIONS

NO.	DESCRIPTION	DATE	BY	CHKD.	APPR.
0	SUBMIT TO NPA	8/12/11			

# NORTHERN PIPELINE AGENCY CANADA

# ENGINEERING RECORDS

DRAWN BY	CHECKED BY	DATE
A. LITORCO		8/10/16
ENGINEER		8/11/10
SUPERVISOR		8/11/10
MANAGER		7/12/10
FOOTHILLS APPROVALS		
ENGINEER		11/12/11
SUPERVISOR		11/12/11
MANAGER		8/11/11



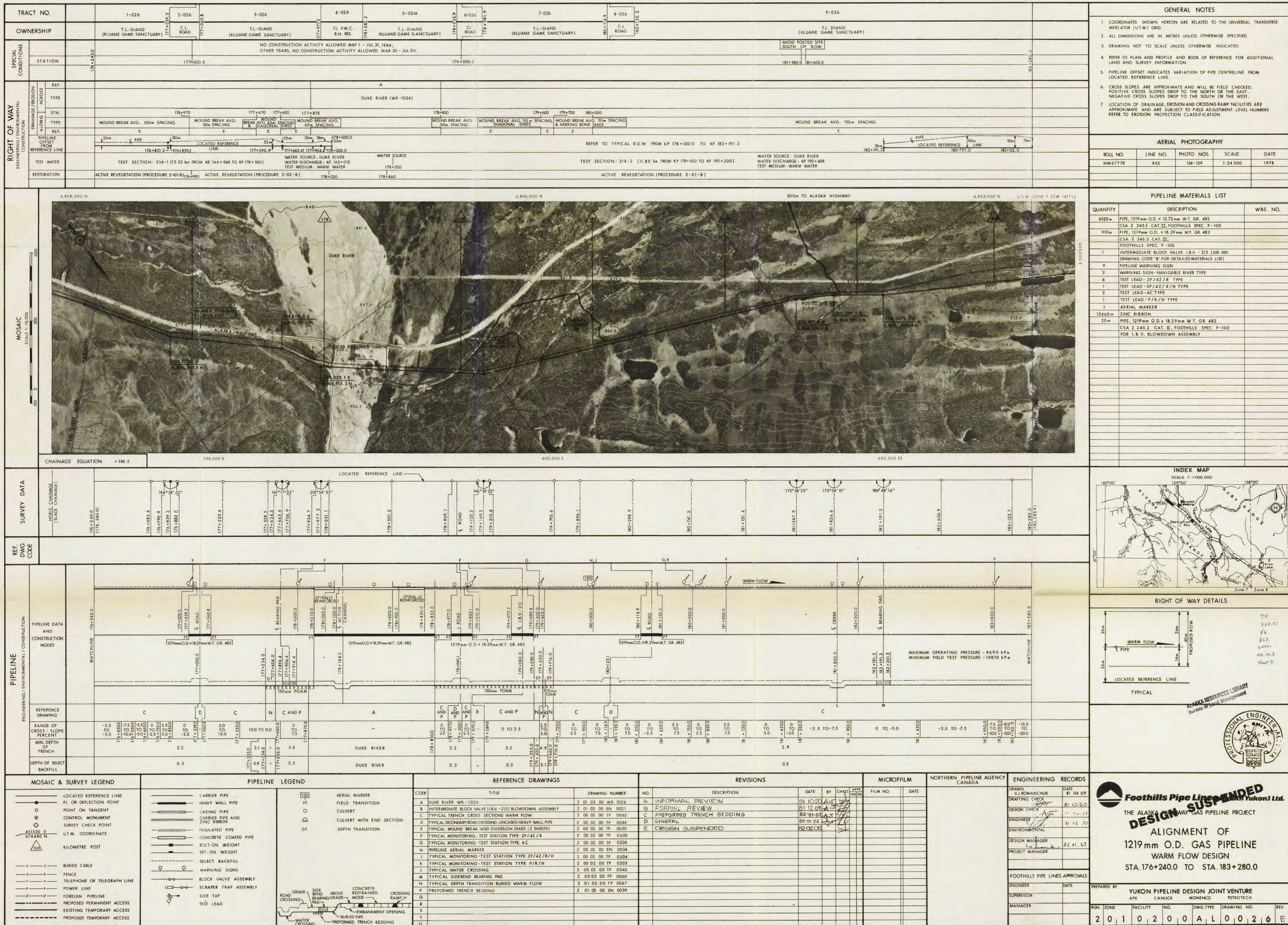
THE ALASKA HIGHWAY GAS PIPELINE PROJECT

1219mm O.D. GAS PIPELINE  
CROSSING  
DUKE RIVER  
WX 1026

PREPARED BY YUKON PIPELINE DESIGN JOINT VENTURE  
AKL MUMENLO PETA DECH

SCALE:	NON.	ZONE	FACILITY	NO.	DWG. TYPE	DRAWING NO.	REV.
AS SHOWN	2	0	1	0	2	0	0

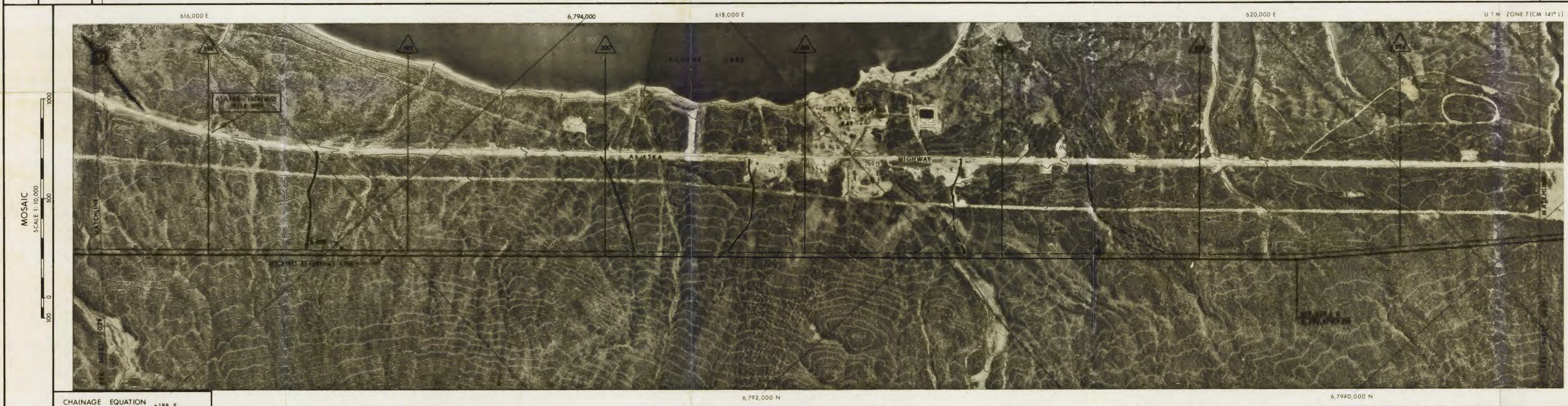




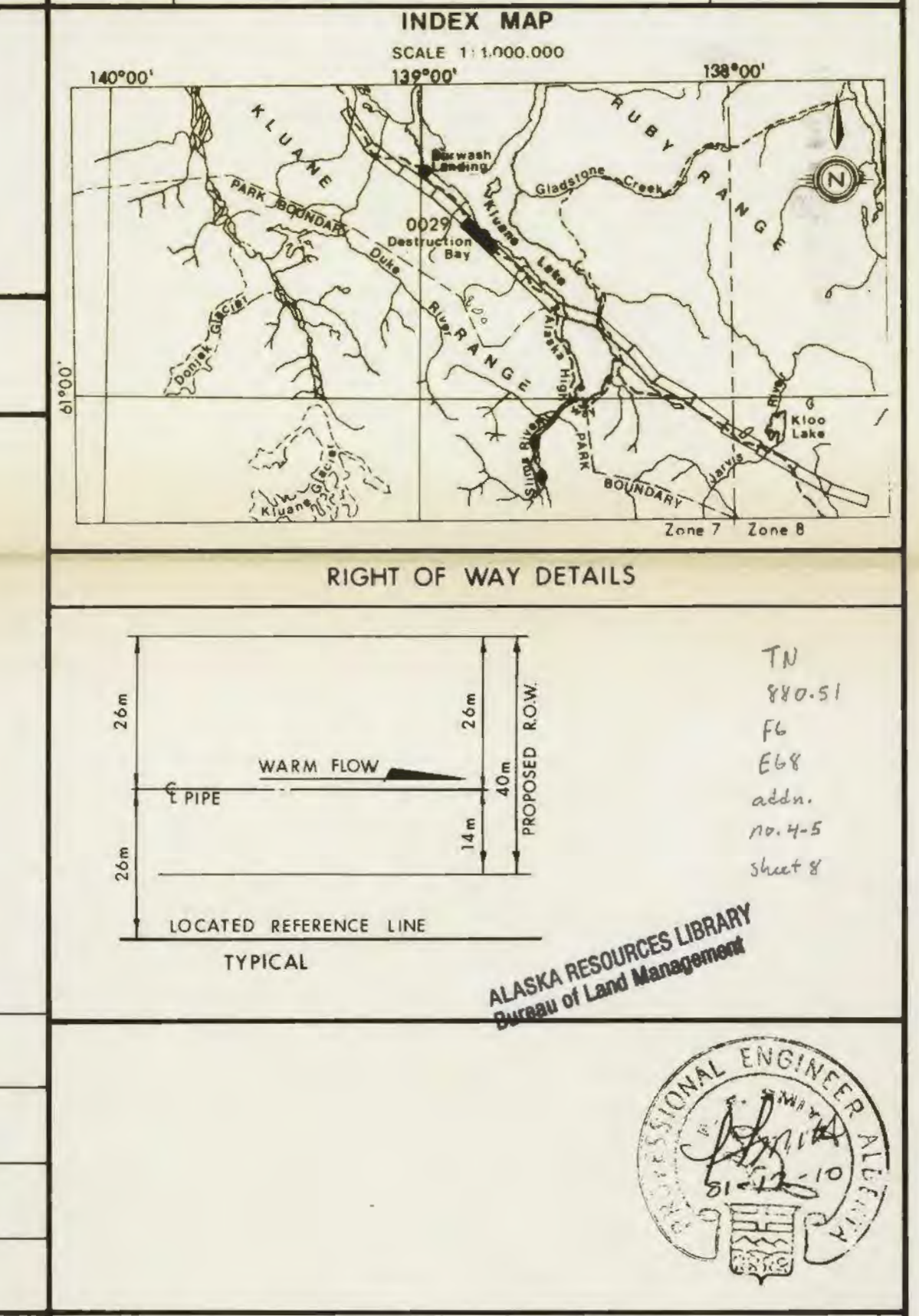
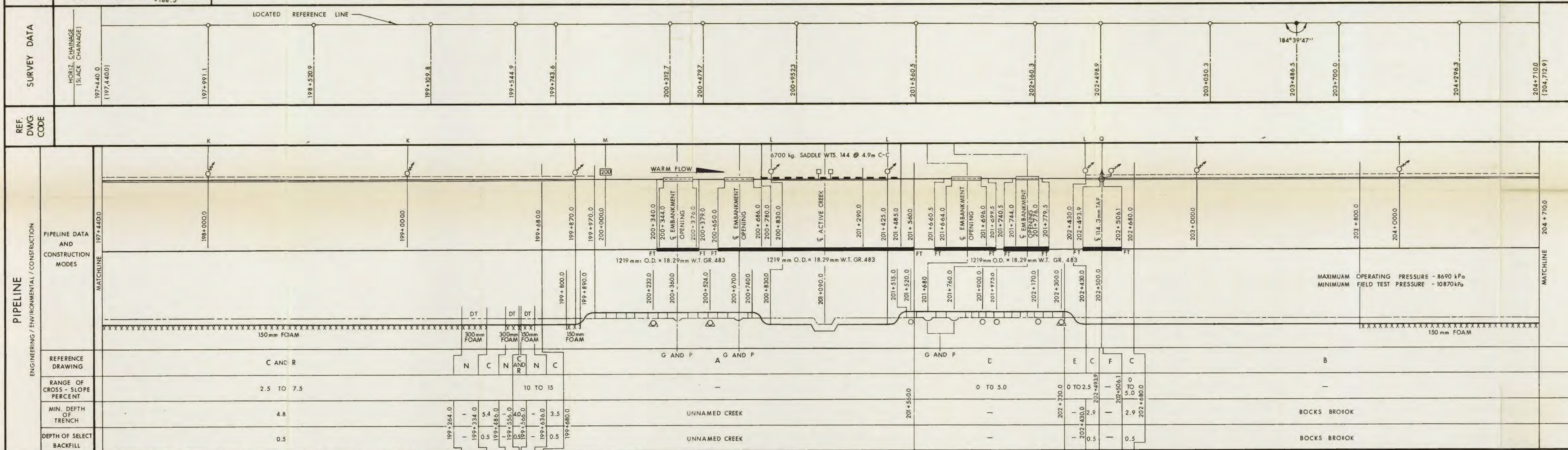


TRACT NO.	1-029	2-029	3-029
OWNERSHIP	T.L. - DIAND (KLUANE GAME SANCTUARY)	C.L. (DESTRUCTION BAY B.T.)	T.L. - DIAND (KLUANE GAME SANCTUARY)
SPECIAL CONDITIONS	STATION 197+440.0		204+710.0
RIGHT OF WAY ENGINEERING / ENVIRONMENTAL CONSTRUCTION	REF. TYPE STN. TYPE REF. TYPE	UNNAMED CREEK CROSSING (WX-1029)	ROCKS BROOK (WX-1030)
PIPELINE OFFSET FROM REFERENCE LINE	TEST WATER RESTORATION	TEST SECTION 214-3 (0.90 km FROM KP 190+300 TO KP 200+200)	TEST SECTION 214-4 (0.98 km FROM KP 200+200 TO KP 210+000)

GENERAL NOTES				
1. COORDINATES SHOWN HEREON ARE RELATED TO THE UNIVERSAL TRANSVERSE MERCATOR (U.T.M.) GRID.				
2. ALL DIMENSIONS ARE IN METRES UNLESS OTHERWISE SPECIFIED.				
3. DRAWING NOT TO SCALE UNLESS OTHERWISE INDICATED.				
4. REFER TO PLAN AND PROFILE AND BOOK OF REFERENCE FOR ADDITIONAL LAND AND SURVEY INFORMATION.				
5. PIPELINE OFFSET INDICATES VARIATION OF PIPE CENTRELINE FROM LOCATED REFERENCE LINE.				
6. CROSS SLOPES ARE APPROXIMATE AND WILL BE FIELD CHECKED. POSITIVE CROSS SLOPES DROP TO THE NORTH OR THE EAST. NEGATIVE CROSS SLOPES DROP TO THE SOUTH OR THE WEST.				
7. LOCATION OF DRAINAGE, EROSION AND CROSSING RAMP FACILITIES ARE APPROXIMATE AND ARE SUBJECT TO FIELD ADJUSTMENT. LEVEL NUMBERS REFER TO EROSION PROTECTION CLASSIFICATION.				
AERIAL PHOTOGRAPHY				
ROLL NO.	LINE NO.	PHOTO NOS.	SCALE	DATE
NW 66778	8 NW	072 - 077	1:24 000	1978



PIPELINE MATERIALS LIST		
QUANTITY	DESCRIPTION	WBS NO.
6240m	PIPE 1219mm O.D. x 13.72mm W.T. GR. 483	
CSA 2 245.2 CAT. II	FOOTHILLS SPEC. P-100	
1030m	PIPE 1219mm O.D. x 18.29mm W.T. GR. 483	
CSA 2 245.2 CAT. II	FOOTHILLS SPEC. P-100	
144	CONCRETE WEIGHT - SADDLE (6700 kg)	
740	CONCRETE WEIGHT - RESTRAINED (1219mm)	
1	COMMUNITY GAS SUPPLY TAP (1219 x 114.3mm)	
(SEE REFERENCE DRAWING CODE "Q" FOR DETAILED MATERIALS LIST.)		
128m	CASING PIPE, 1422mm O.D. x 13.72mm W.T. GR. 483, CSA 2 245.2 CAT. II, FOOTHILLS SPEC. P-100	
170m	CIRCULAR CORRUGATED STEEL PIPE 900mm Ø x 2.0mm W.T., CORRUGATIONS 68 x 13mm	
80m	CIRCULAR CORRUGATED STEEL PIPE 1200mm Ø x 1.6mm W.T., CORRUGATIONS 125 x 25mm	
50m	CORRUGATED STEEL PIPE - ARCH, 2130 x 1400mm, 3.5mm W.T. CORRUGATIONS 68 x 13mm	
4	PRE-MANUFACTURED END SECTION FOR 1200mm Ø CULVERT	
2	PRE-MANUFACTURED END SECTION FOR 2130 x 1400mm PIPE - ARCH CULVERT	
14	CULVERT MARKER	
4	TEST LEAD - 2P/42/R TYPE	
4	TEST LEAD - 2P/22/R/H TYPE	
10620m	ZINC RIBBON	
13m	AERIAL MARKER	
2	PIPELINE WARNING SIGN	
1	TEST LEAD - 2P/2X TYPE	



MOSAIC & SURVEY LEGEND	PIPELINE LEGEND	REFERENCE DRAWINGS	REVISIONS	MICROFILM	NORTHERN PIPELINE AGENCY CANADA	ENGINEERING RECORDS
LOCATED REFERENCE LINE PI. OR DEFLECTION POINT POINT ON TANGENT CONTROL MONUMENT SURVEY CHECK POINT U.T.M. COORDINATE KILOMETRE POST	CARRIER PIPE HEAVY WALL PIPE CASING PIPE CARRIER PIPE AND ZINC RIBBON INSULATED PIPE CONCRETE COATED PIPE BOLT-ON WEIGHT SET-ON WEIGHT SELECT BACKFILL WARNING SIGNS BLOCK VALVE ASSEMBLY SCRAPER TRAP ASSEMBLY SIDE TAP TEST LEAD	CODE TITLE A UNNAMED CREEK WX1029 B ROCKS BROOK WX1030 C TYPICAL TRENCH CROSS SECTIONS WARM FLOW D CONCRETE RESTRAINING WEIGHT WARM FLOW (1219mm) E TYPICAL TRANSITION BURIED TO ABOVE GRADE F TYPICAL COMMUNITY GAS SUPPLY TAP (1219 x 114.3mm) G TYPICAL EMBANKMENT OPENING H TYPICAL CULVERT INSTALLATION (2 SHEETS) J TYPICAL MOUND BREAK AND DIVERSION DIKES (2 SHEETS) K TYPICAL MONITORING-TEST STATION TYPE 2P/42/R L TYPICAL MONITORING-TEST STATION TYPE 2P/22/R/H M PIPELINE AERIAL MARKER N TYPICAL DEPTH TRANSITION BURIED WARM FLOW P INSULATED CO-AXIAL STEEL FREE SPAN Q TYPICAL MONITORING-TEST STATION TYPE 2P/2X R PREFORMED TRENCH BEDDING S T U	NO. DESCRIPTION A INFORMATION REVIEW B FORMAL REVIEW C PREFORMED TRENCH BEDDING D GENERAL E DESIGN SUSPENDED	DATE BY CHKD APPR 8/10/21 AS 8/12/09 8/20/07 8/20/22 8/20/05	FILM NO. DATE	DRAWN R. STEELE DRAFTING CHECK DESIGN CHECK ENGINEER ENVIRONMENTAL DESIGN MANAGER PROJECT MANAGER

**Foothills Pipe Lines**  
THE ALASKA DESIGN SUSPENDED  
ALIGNMENT OF  
1219 mm O.D. GAS PIPELINE  
WARM FLOW DESIGN  
STA. 197+440.0 TO STA. 204+710.0

YUKON PIPELINE DESIGN JOINT VENTURE  
APK CANUCK MONENCO PETROTECH

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