

Nancy E.
Please Return

IMPROVING NORTH SLOPE GAS MARKETING THROUGH ADVANCEMENTS IN PIPELINE TECHNOLOGY

MARCH 1997



Foothills Pipe Lines Ltd.

PRESENTATION OVERVIEW

- **Background**
- **Pipeline Technology Advancements**
- **North Slope Gas Economics**



Foothills Pipe Lines Ltd.

BACKGROUND

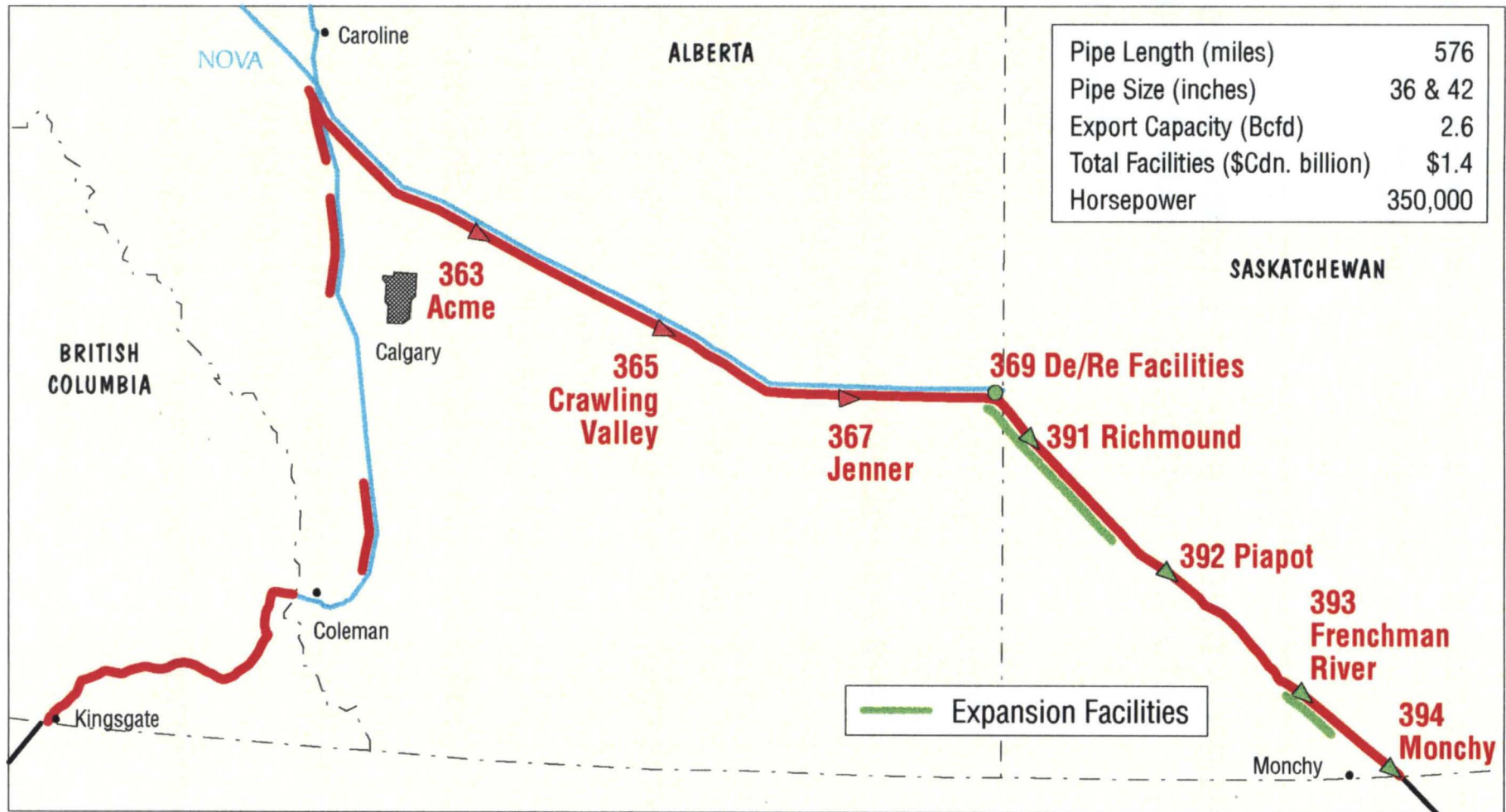
FOOTHILLS PIPE LINES LTD.

- **Privately held Canadian Company**
- **Owned equally by NOVA Corporation and Westcoast Energy Inc.**
 - Total combined investment \$US 17 Billion
- **Created to pursue Northern Pipeline Project Development and has actively done so since its inception in the 1970's**
- **Canadian sponsor of the Alaska Natural Gas Transportation System (ANGTS)**
- **Ownership interest in and joint operator of the Alaskan Segment of the ANGTS (ANNGTC)**
- **Has done extensive work with respect to all aspects of Northern Pipeline Development**
- **Owns and operates the Prebuild Canadian section of ANGTS**
 - In 1996 transported 922 Bcf, 1/3 of the total Canadian gas exported to the U.S.
- **Total investment \$US 1.0 Billion**



Foothills Pipe Lines Ltd.

FOOTHILLS EXISTING FACILITIES



ANGTS PROJECT PIPELINE RESEARCH COMPLETED TOTAL PROJECT

- **Hundreds of millions of dollars spent both in Canada and Alaska related to study of:**
 - Permafrost
 - Soil Stabilization
 - Environmental Management and Mitigation
- **Confirmed northern pipeline design and construction techniques, e.g.:**
 - Soil Thermal Prediction Techniques
 - Frost Heave and Thaw Settlement Mitigation
 - Arctic Ditching Techniques
 - Pipe Fracture Control Methodology
 - Environmentally Acceptable Construction Windows
- **Obtained much of the information from full scale field testing facilities**
- **Provides base data for site specific pipeline design**

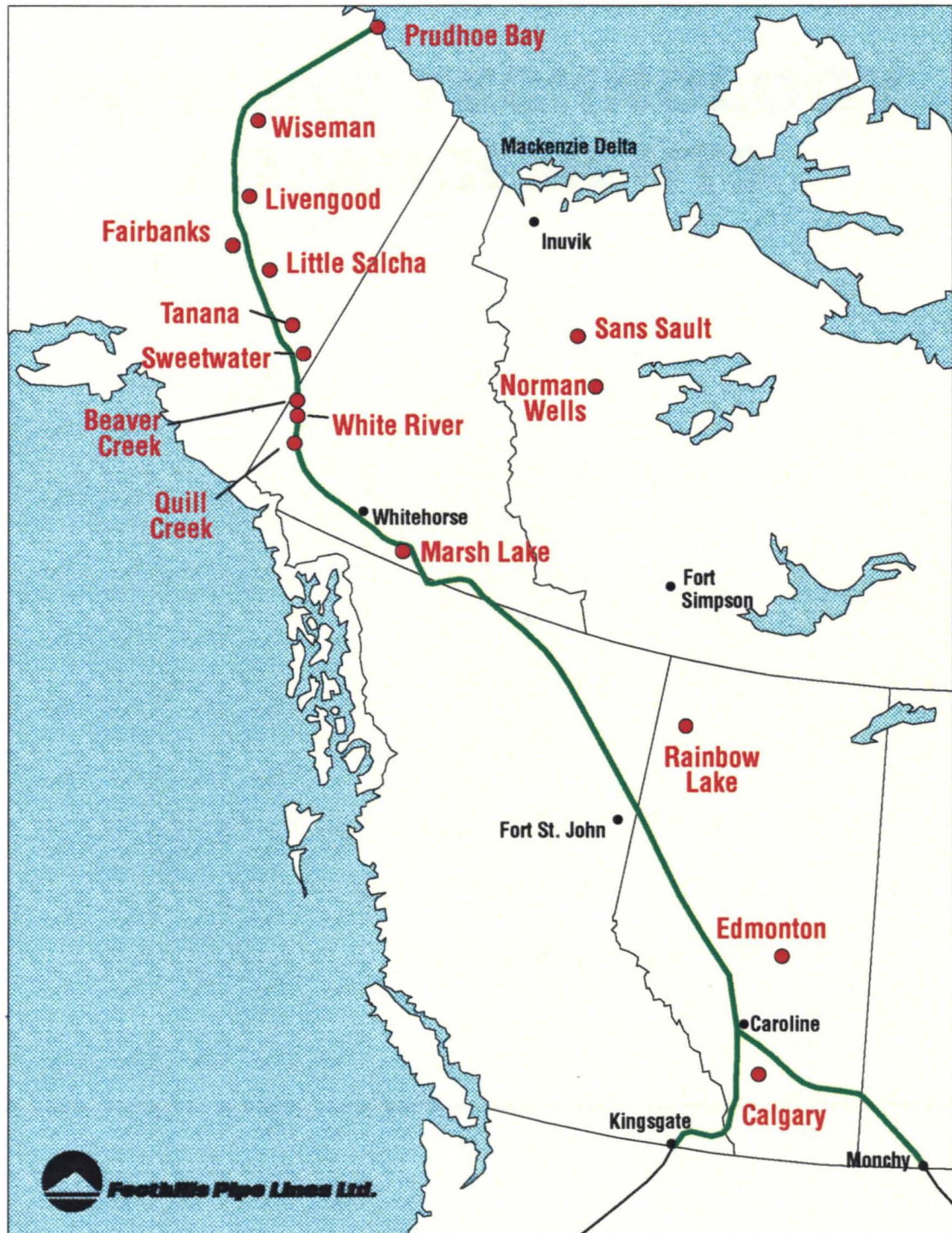
ANGTS PROJECT PIPELINE RESEARCH COMPLETED

SPECIFIC TO ALASKA

- **Approximately \$450 million spent on research and gathering of field data**
 - Seven Field Research Test Sites
 - Extensive Geotechnical Data Obtained and Documented, eg.:
 - Borehole Drilling 3650 holes
 - Hydrologic Surveys and Aufeis Studies 130 stream crossings
 - Soil Temperature Measurements 20,000 thermistors
 - Seismic and Fault Crossing Studies
 - Majority of data specific to the Prudhoe Bay to Delta Junction section of pipeline alignment
 - Comprehensive Environmental Studies
- **Resulted in approval of engineering and environmental design criteria by both OFI and FERC**
- **Knowledge applicable to other northern projects**



ARCTIC PIPELINE TEST SITE LOCATIONS



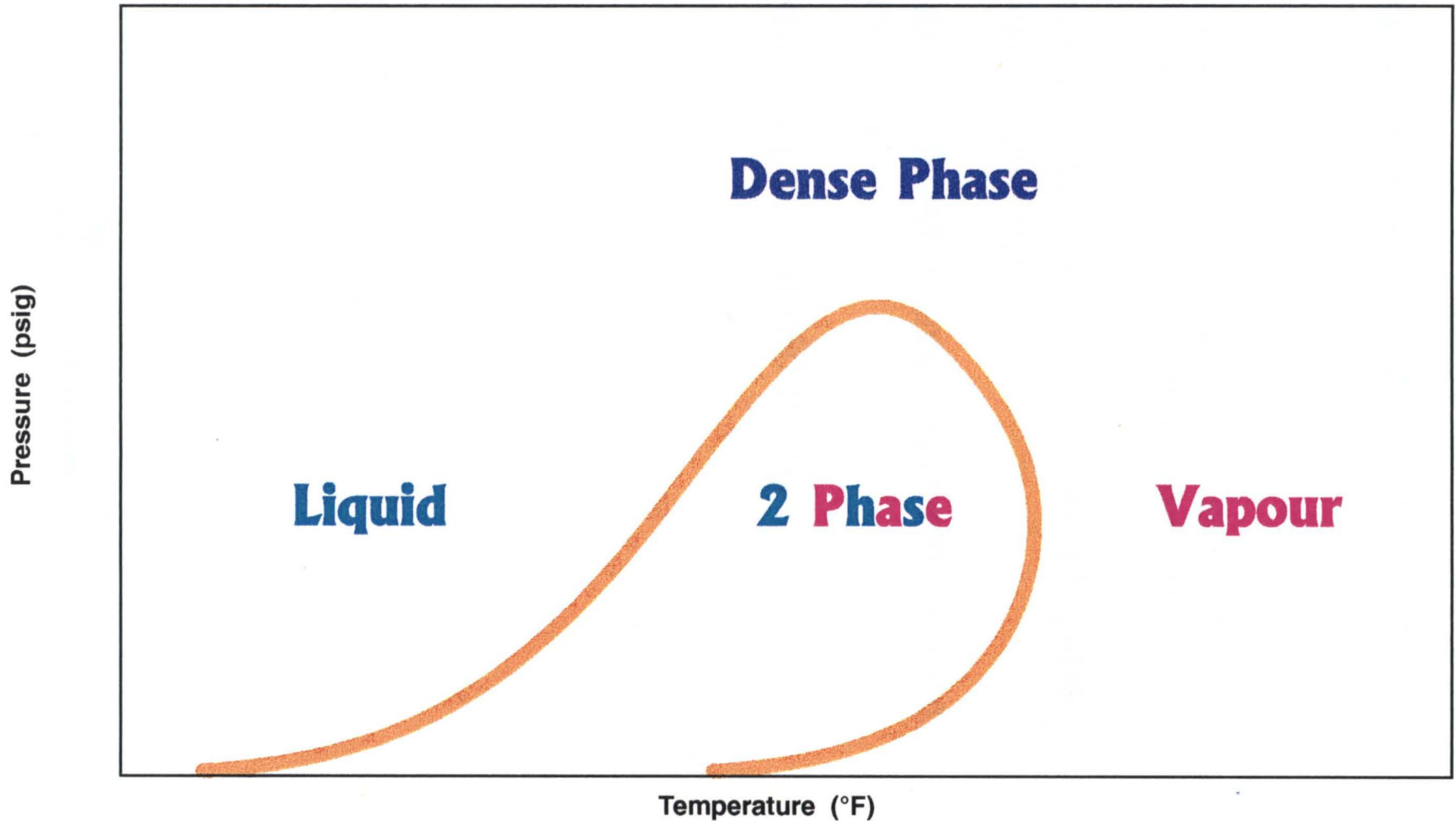
PIPELINE TECHNOLOGY ADVANCEMENTS

PIPELINE TECHNOLOGY ADVANCEMENTS OVERVIEW

- **Dense Phase Flow**
- **Higher Operating Pressures**
- **Ultra High Strength Steel/Composite Materials**
- **High Speed Automatic Welding Systems**
- **Geometric Inspection Tools**
- **Advanced Ditcher Technology**
- **Enhanced Modular Construction Techniques**
- **Satellite/Fibre Optic Communication Systems**
- **High Efficiency Gas Turbines**
- **Real Time Transient Modelling**



THE PHASE ENVELOPE



DENSE PHASE ADVANTAGES

- **Transports up to 50% higher Btu stream, reducing unit transportation cost**
- **Smaller diameter, high strength pipe reduces pipeline cost**
- **Reduces frost heave/thaw settlement concerns**
- **Reduces gas conditioning**

RECENTLY COMPLETED STUDIES

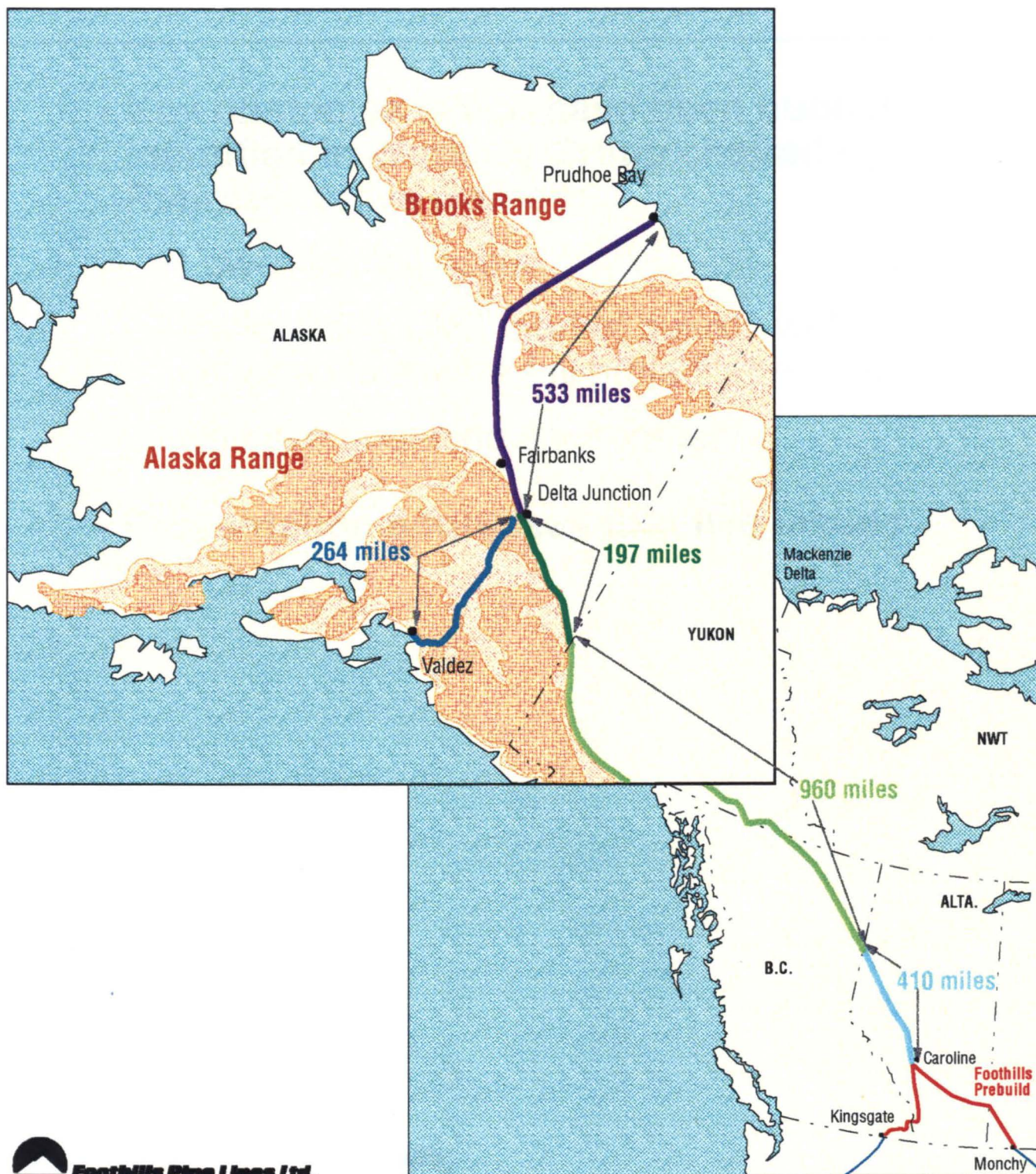
- **Preliminary Design and Cost of Prudhoe Bay Gas Conditioning Facility**
- **Modelling Dense Phase Fluid properties and behaviour - Statoil independent analysis**
- **Preliminary Design and Cost of Dense Phase Compressor Station**
- **Study of Technical Capability and Availability of X100 Steels**
- **Frost Heave Study for X-100 Steel Pipeline**
- **Hydraulic Design of Pipeline Facilities**
- **Preliminary Fracture Control Design**
- **Plume Dispersion Study**

STUDIES IN PROGRESS

- **Cost Estimate of Pipeline Facilities**
- **Composite Materials Design**
- **High Strength Component Availability**
- **Evaluation of High Pressure Pipeline Compressors**
- **Pipe/Ground Heat Flow Simulations**
- **Environmental Assessment of Dense Phase Design**
- **Laboratory Evaluation of Dense Phase Fluid Properties**
- **University of Alaska collaboration**

NORTH SLOPE GAS PROJECT

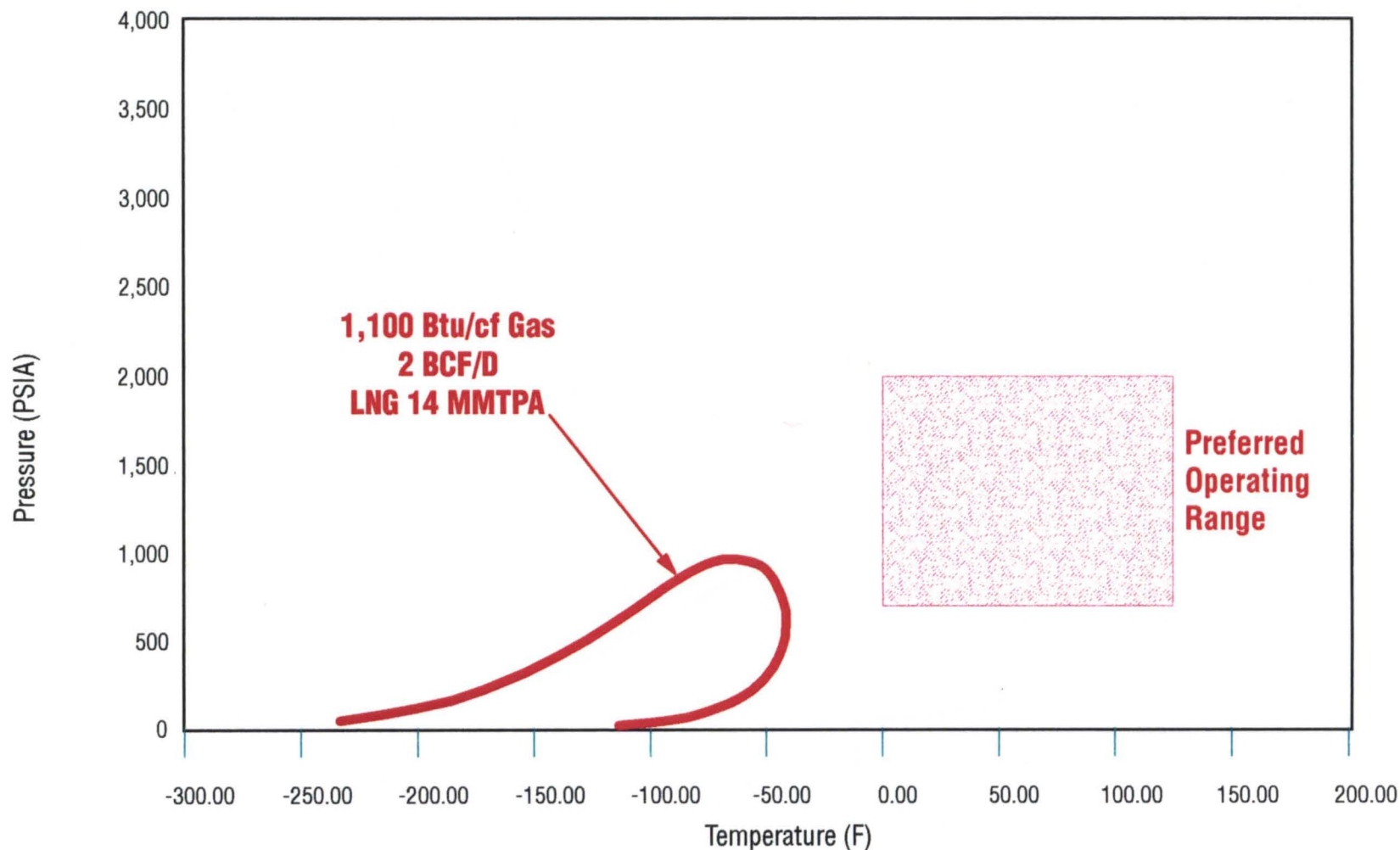
ROUTINGS - ALASKAN GAS PROJECTS



PROJECT ISSUES

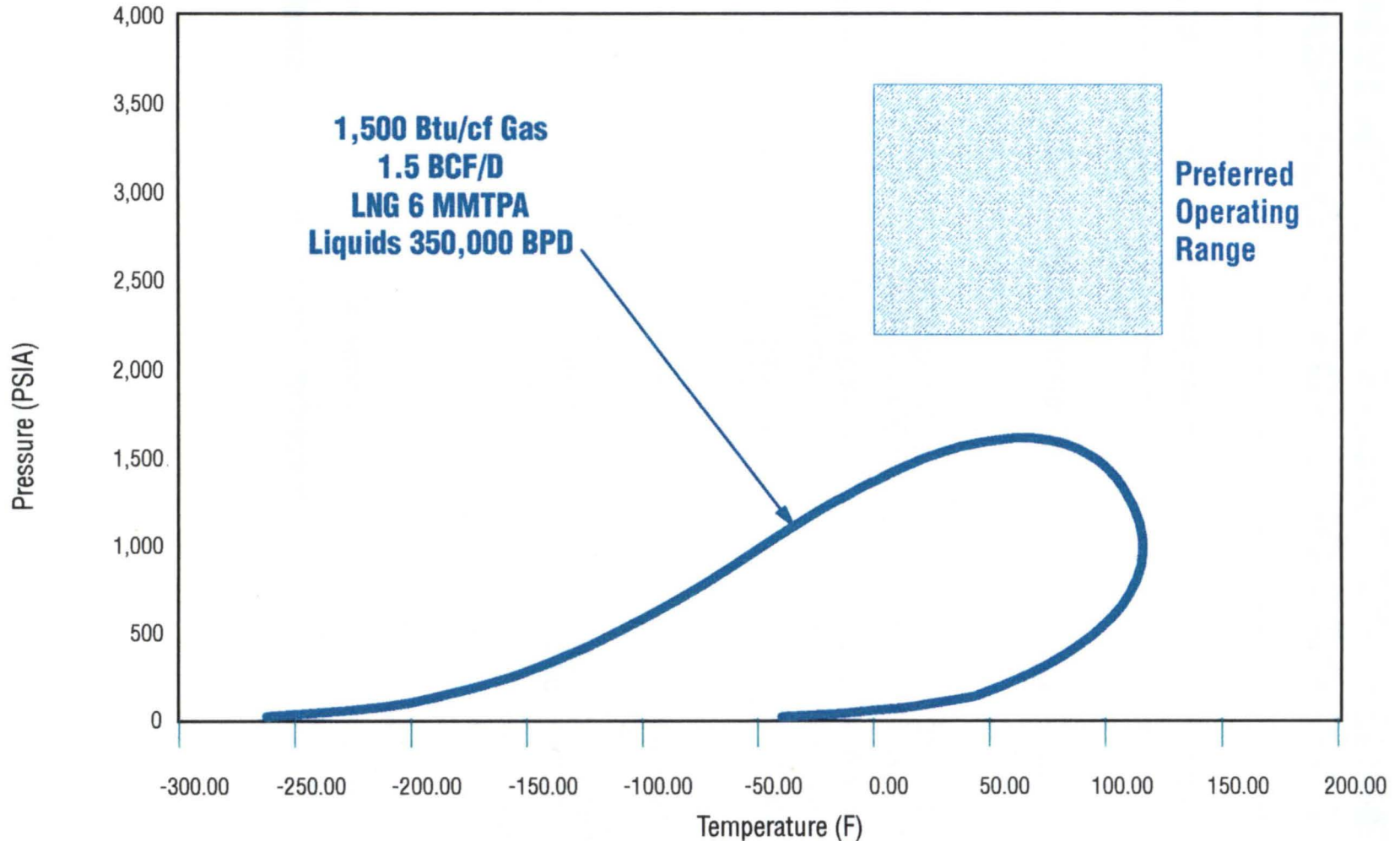
- **Key obstacles which have been publicly identified in Working Group chaired by Representative Barnes:**
 - Lower capital costs
 - Penetrating LNG market quickly with large volumes to realize full project revenues
 - Suitable financing environment
- **Presentation addresses first two issues**

COMPARISON OF THROUGHPUTS AND PRODUCTS FOR EQUAL ENERGY (2.2 TRILLION BTU/D) LEAN AND ENRICHED GAS STREAMS



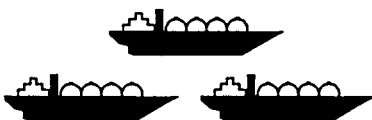

Feothills Pipe Lines Ltd.

COMPARISON OF THROUGHPUTS AND PRODUCTS FOR EQUAL ENERGY (2.2 TRILLION BTU/D) LEAN AND ENRICHED GAS STREAMS



Foothills Pipe Lines Ltd.

CONVENTIONAL FLOWS VS DENSE PHASE FLOWS FOR LNG PROJECT

Conventional	Dense Phase	Advantages
Gas Conditioning	Gas Conditioning	<ul style="list-style-type: none"> ▸ Reduces volume of gas to be processed
42" Pipeline MOP = 2 200 psi 3 Compressor Stations Lean Gas (1 100 Btu/scf)	30" Pipeline MOP = 3 400 psi 4 Compressor Stations Rich Gas (eg. 1 500 Btu/scf)	<ul style="list-style-type: none"> ▸ Greater flexibility in product mix ▸ Frost heave/thaw settlement reduced ▸ Reduction in cost of service
1 300 psi inlet Liquefaction Facilities	2 100 psi inlet Liquefaction Facilities	<ul style="list-style-type: none"> ▸ Light condensates will liquefy easily ▸ Larger pressure drop will aid liquefaction ▸ Likely reduces cost per unit of energy
		<ul style="list-style-type: none"> ▸ Less costly tanker fleet ▸ Larger market area (light condensates)

PIPELINE COST REDUCTION

- **Smaller diameter pipe**
 - 30 inch diameter pipe at 3 400 psi
- **Automatic welding**
 - higher production rates
 - 120 welds/day
- **High strength steel**
 - X-100
- **Advanced ditcher technology**
- **Reduced frost heave concerns**
- **Year round construction**
- **Shortened construction period (2 years)**

NORTH SLOPE CONDITIONING PLANT COST REDUCTION

- **Maximize use of existing infrastructure**
 - Central compression facility
 - Central processing facility
- **Lower initial gas volumes minimize CO₂ and H₂O removal and gas refrigeration**
 - (1.5 Bcfd versus 2 Bcfd)

LIQUEFACTION PLANT COST REDUCTION

- **Initially 6 MM tons/year versus 14 MM tons/year LNG**
- **Higher inlet pressure reduces capital and operating costs**
- **Light condensates liquefy more easily than methane**
 - New revenue stream

TANKER COST REDUCTION

- 6 MM tons/year versus 14 MM tons/year LNG
- Large light condensate component
- Lower cost condensate tanker construction (-60°F design versus -260°F LNG design)

PRELIMINARY CAPITAL COST COMPARISON OF NORTH SLOPE GAS PROJECTS PRUDHOE BAY - VALDEZ

Component	Capital Cost (1996 \$US Billions)	
	Conventional ¹ 1 100 Btu/cf, 14 MMT/yr. LNG	Dense Phase 1,500 Btu/cf, 6 MMT/yr. LNG 350,000 Bpd Liquids
Prudhoe Bay Conditioning Plant	1.5	1
Pipeline	6	4
Valdez Liquefaction Plant	3.75	2 - 3
Tankers	3.75	2 - 3
TOTAL	15.0	9 - 11

¹ State of Alaska Revenue Department



Foothills Pipe Lines Ltd.

SUMMARY

- **Foothills has extensive northern pipeline expertise**
- **Technology advancements reduce project cost**
- **Modest initial LNG volumes sized to penetrate market**
- **Significant expansion capability**
- **Highly marketable light condensates**
- **Revenue equivalent of 14 million tons of LNG per year with smaller start-up project**

